



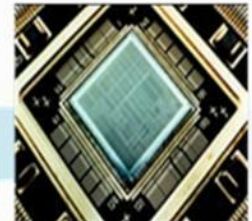
# Design of CMOS Integrated High Performance DC-DC Converter for Low-Power Processor Applications

A presentation for the thesis submitted in partial satisfaction of the requirements for the degree of  
Master of Science  
By  
**Eng. Mohamed Saad**



Aswan Power Electronics Applications Research Center

Aswan Faculty of Engineering - South Valley University



# تصميم الدوائر المتكاملة لمحاولات الجهد المستمر عالية الأداء لتطبيقات معالج منخفض القدرة

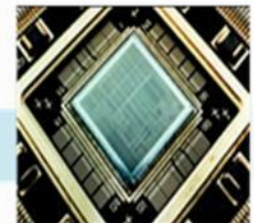
رسالة من إحدى متطلبات الحصول على درجة الماجستير في الهندسة الكهربائية  
مقدمة من

المهندس. محمد أحمد سعد عبدالحميد



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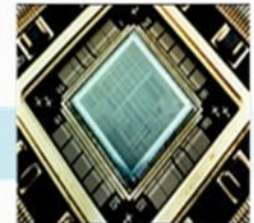
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# Introduction



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# Evolution in Power Management ICs

## ❑ Modern consumer electronics:

- Include chips fabricated with most advanced semiconductor technologies.
- These chips are expected to be:
  - **Smaller.**
  - **Faster.**
  - **High functionality.**
  - **Cheaper.**



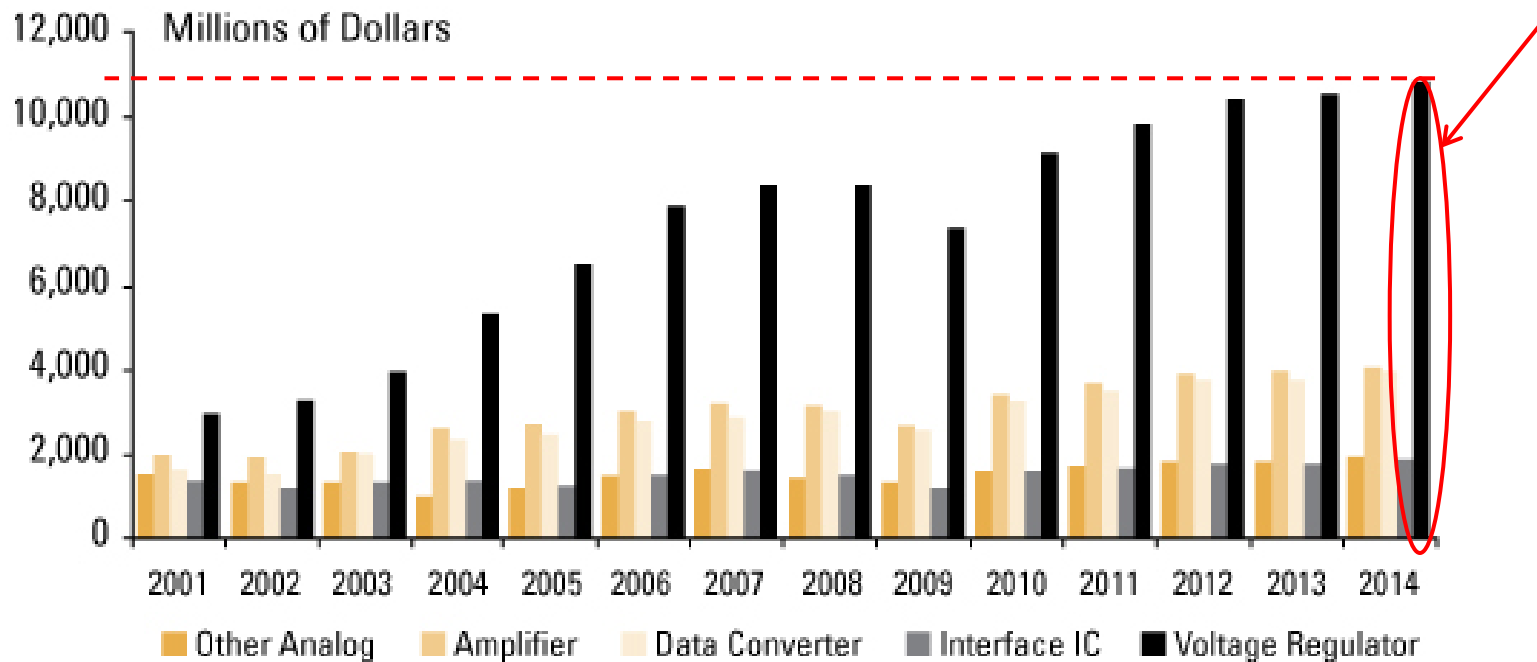
# Evolution in Power Management ICs (Cont..)

- ❑ Most consumer electronics are battery-powered.
  - Chips with the lowest power consumption to maximize the battery run-time.
    - **Run these chips at the lowest possible supply voltage.**
  - Power Management IC (PMIC) is required to manage voltage and current from a single battery source.
  - PMICs may contain battery management, voltage regulation, battery charging and DC-DC converters.



# Evolution in Power Management ICs (Cont..)

- Growing demand of portable applications is a large component of the growth of PMICs revenue.



# DC-DC Converters

- ❑ Change DC electrical power from one voltage level to another.
  - DC cannot simply be stepped up or down using a transformer.
  - DC-DC converter is the DC equivalent of a transformer.
  - Classified based on conversion method:
    - **Linear voltage converters.**
    - **Switch-mode converters.**



# Linear Voltage Converters

- ❑ Conversion depends on:
  - Depend on active devices.
    - **Bipolar Junction Transistors.**
    - **Field Effect Transistors.**
  
- ❑ Active device acts like a variable resistor.
- ❑ Unneeded power is dissipated in device's resistance.
- ❑ Resistance is adjusted to maintain a constant output voltage.
- ❑ Always have Output at lower voltages than the input.

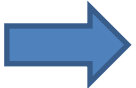


# Linear Voltage Converters (Cont..)

## □ Advantages:

- Inexpensive.
- Small size.
- Simple.
- Low-noise output voltage.

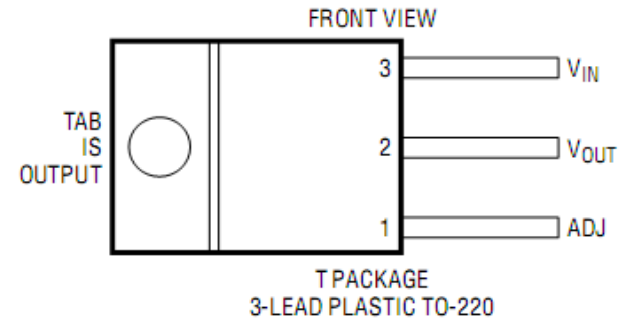
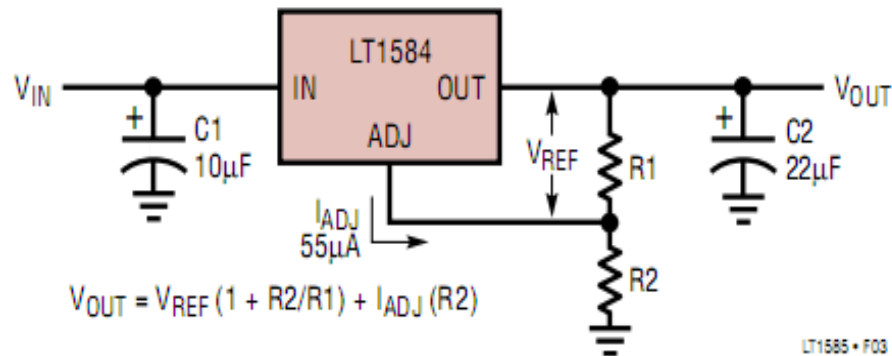
## □ Disadvantages:

- Inefficient.
- Only steps down.
- Suitable just for low-power applications.
- Excessive heat  If load and/or input to output voltage difference are high.



# Linear Voltage Converters (Cont..)

## Example for linear voltage converter



LT1584 - 7A fast response positive adjustable regulators  
(Linear Technology)



# Switch-Mode Converters

## □ Conversion depends on:

- Storing input energy temporarily and then releasing it to the output.
- Energy storage may be:
  - In magnetic field element (inductor or transformer)
  - In electric field element (capacitor)
- Pass element operate as a switch.
- Pass element switches at a predetermined switching frequency.



# Switch-Mode Converters (Cont..)

## □ Advantages:

- More power efficient.
- Suitable for low-power / high-power applications.
- Steps up, steps down, and inverts.
- No excessive heat.

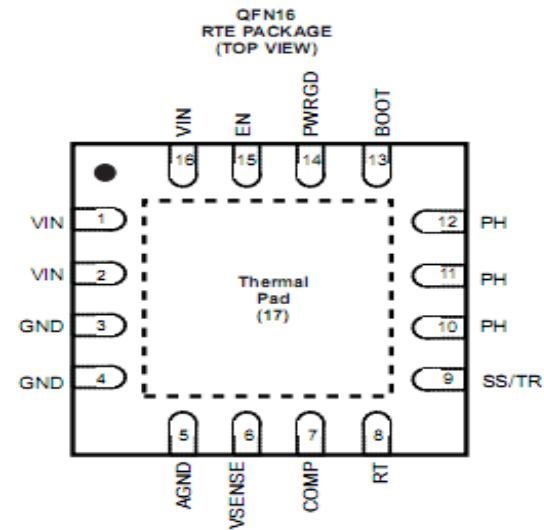
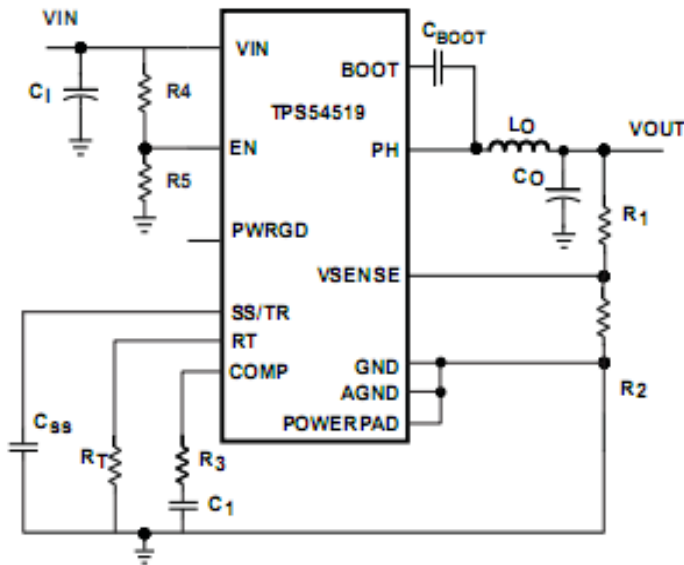
## □ Disadvantages:

- More complicated.
- Higher cost.
- Larger size.
- Higher noise.



# Switch-Mode Converters (Cont..)

Example for magnetic type switch-mode converter

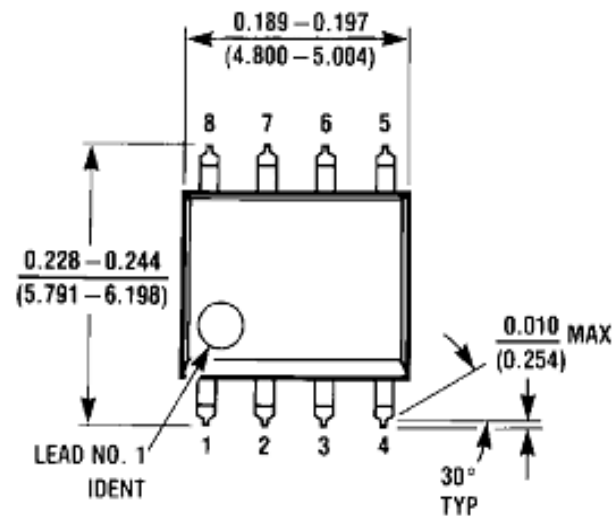
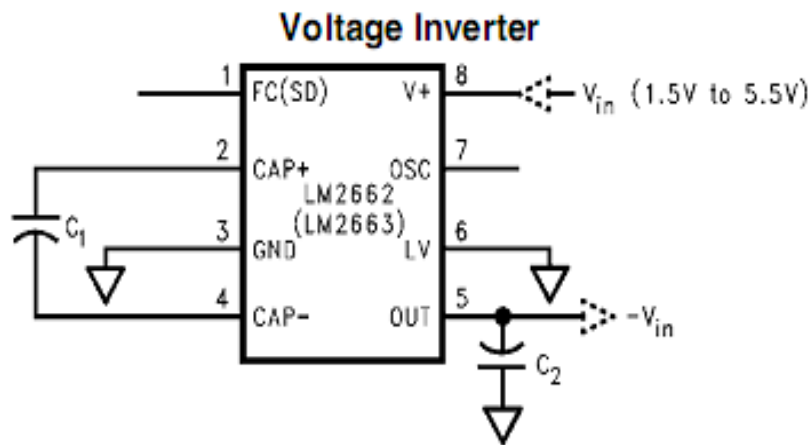


TPS54519 – 5A synchronous step-down converter  
(Texas Instruments)



# Switch-Mode Converters (Cont..)

Example for capacitive type switch-mode converter



LM2662 – Switched capacitor voltage converter  
(National Semiconductor)



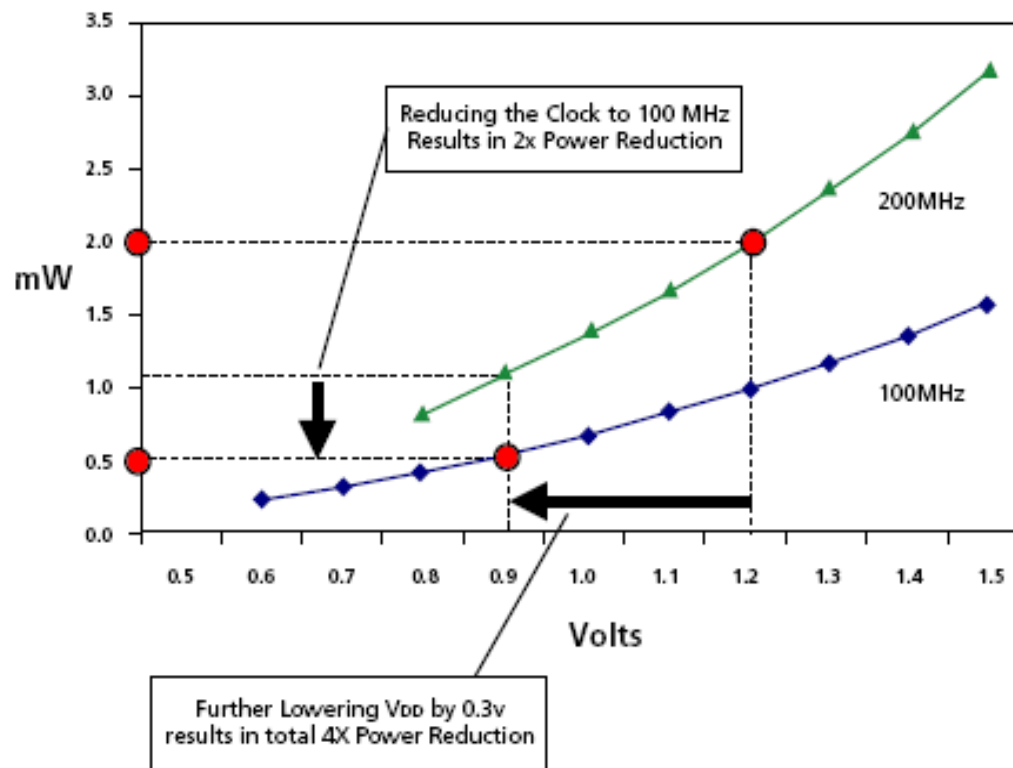
# Moore's Law and Power Supply Challenges

- ❑ Increasing demand for computing and communication devices.
  - Smaller processors needed at any portable device.
  - *Process scaling* revolution.
    - **Feature size of a transistor can be reduced.**
    - **Physical area of a chip can be significantly reduced.**
    - **Supply voltage can be scaled too.**
  
- ❑ Moore's Law
  - Number of transistors on a chip roughly doubles every two years.



# Moore's Law and Power Supply Challenges

- For lower power consumption and less heat
  - Processor voltage needs to be scaled.



# Moore's Law and Power Supply Challenges (Cont..)

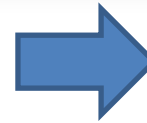
- ❑ Processor supply voltage decreased from 3.3 V to 1.1 V and smaller.
- ❑ More transistors are packed on a single processor chip.
- ❑ Processors' current draw will increase from 13 A to 50 A.

Big challenge for processors' power supply

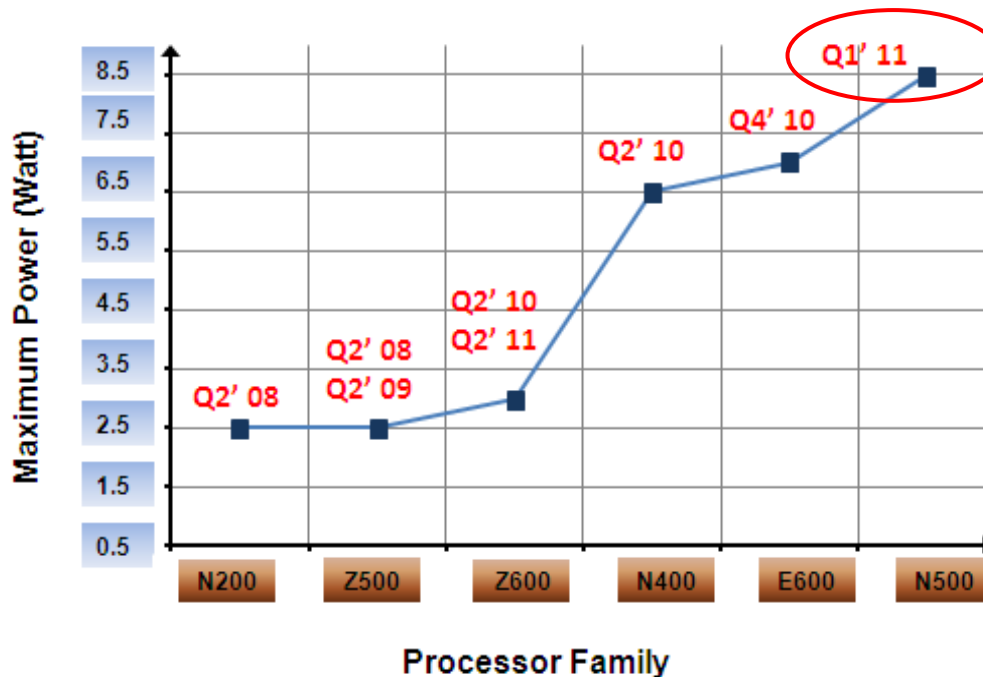


# Moore's Law and Power Supply Challenges (Cont..)

Example for low-power processors



Intel Atom™



- Supply voltage ranges from 0.75 V – 1.2 V
- Relatively high current can (7 A and higher)



# Motivation

- ❑ Current consumer electronics demand diverse functionality.
- ❑ Smartphone; as an example; is expected to:
  - Communicate faster.
  - Capture very high resolution photos.
  - Display HD videos and movies.
  - Read PDF files.
  - Sending files via wireless or Bluetooth connection.



**It needs very fast and advanced processor**



# Motivation (Cont..)

- ❑ For a processor to do all of these functions:
  - Fabricated using the most advanced technologies.
    - **Supply voltage of modern technologies ranges between 0.75 V and 1.2 V.**
  - Require relatively high currents to operate billions of transistors.

## Our goal:

- Design of efficient power supply for those processors.
- Low cost.
- Smaller size compared to solutions available in market.
- Fast transient response.



# Thesis Organization

Chapter 1 : Introduction

Chapter 2 : Integrated Switched-Capacitor Converter Design

Chapter 3 : 2 MHz Integrated Buck Converter Design

Chapter 4 : Integrated Two-Stage Power Supply Design

Chapter 5 : Design of Linear-Nonlinear Control Technique for Buck Converter

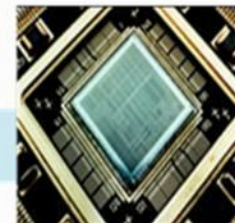
Chapter 6 : Conclusion and Future Work



# Integrated Switched-Capacitor Converter Design



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# Characterization Parameters for SCC

- ❑ It is often confused when selecting between the inductor-based converters and capacitor-based converters.
- ❑ It is very important to determine the most effective parameters that characterize SCCs.
- ❑ Characterization parameters for SCCs:
  - Output voltage accuracy.
  - Converter Efficiency.
  - Size & Cost.
  - Ripple & Noise.



# Characterization Parameters for SCC (Cont..)

## □ Output Voltage Accuracy

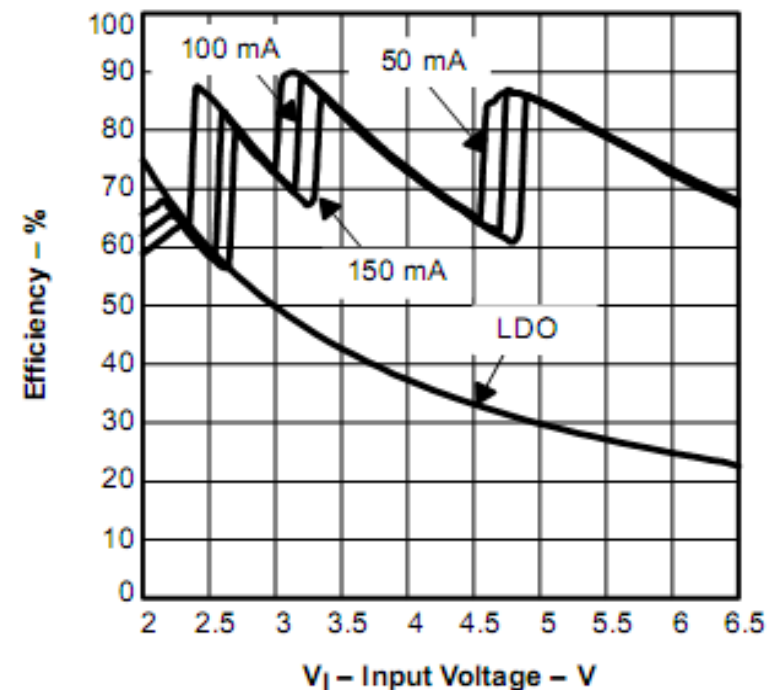
- The tolerance of setting the output voltage at a desired value.
- Output voltage regulation
  - **Closed loop system that monitors the output voltage and continuously modulates the converter power-stage.**
  - **Regulation depends on:**
    - ✓ Reference voltage accuracy.
    - ✓ Feedback voltage accuracy.
    - ✓ Closed loop DC gain.
- Unregulated Output voltage
  - **Output voltage value will change in corresponding to input line and load line.**



# Characterization Parameters for SCC (Cont..)

## □ Converter Efficiency

- Long battery life.
- Lower heat dissipation.
- Inductive switching converter is more efficient than SCC.
- Efficiency of SCC depends on their structures and input voltages.
- Multi-mode SCCs can adaptively adjust the conversion ratio to achieve the best efficiency.



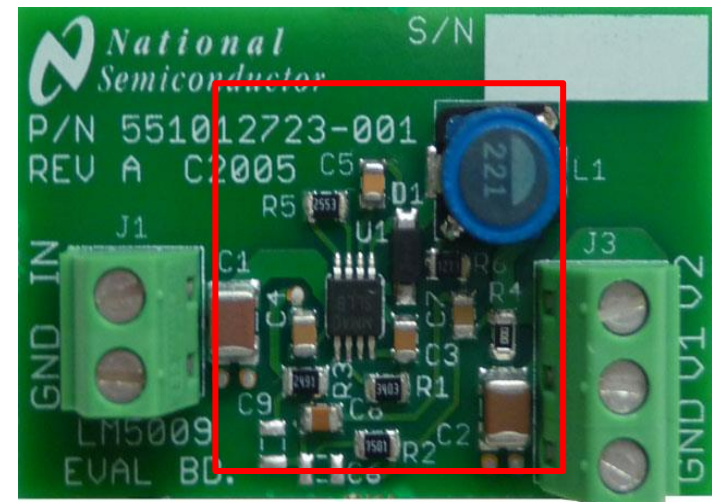
# Characterization Parameters for SCC (Cont..)

## □ Size & Cost

- PCB area requirement of a SCC will be between 30% and 50% smaller than that of inductive switching converter.



90mA switched-capacitor converter



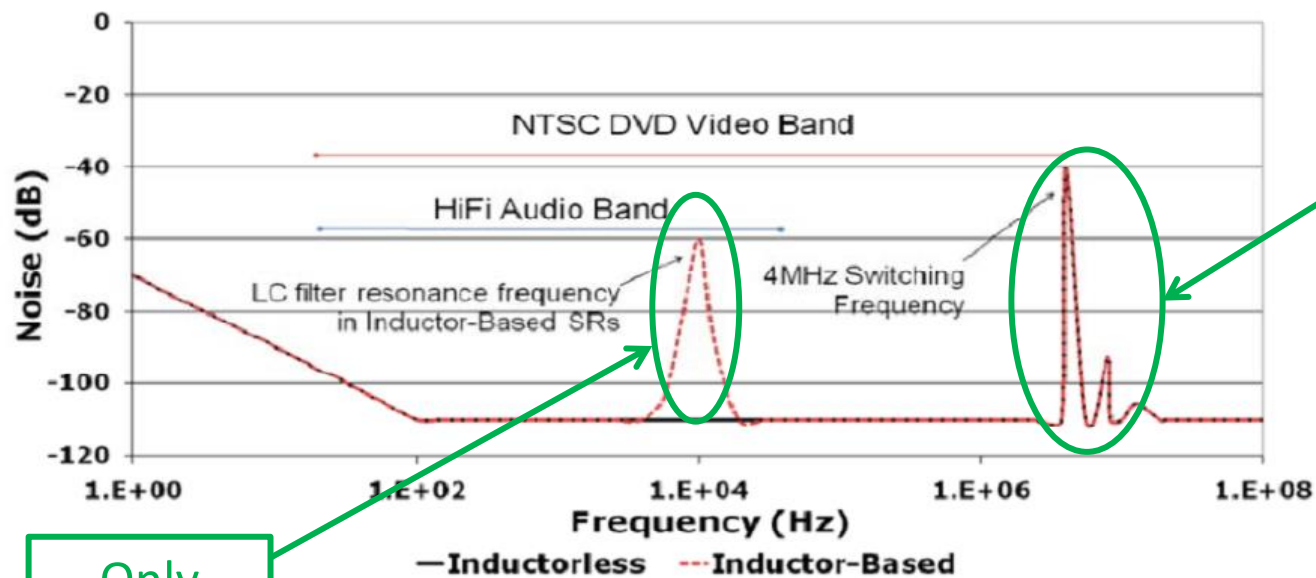
100mA synchronous buck converter



# Characterization Parameters for SCC (Cont..)

## □ Ripple & Noise

- SCC is similar to inductive SMPS in ripple generation.
- Noise generation of SCC is lower than inductive SMPS.



SCC &  
inductive  
SMPS

Only  
inductive  
SMPS



# Structure of SCC

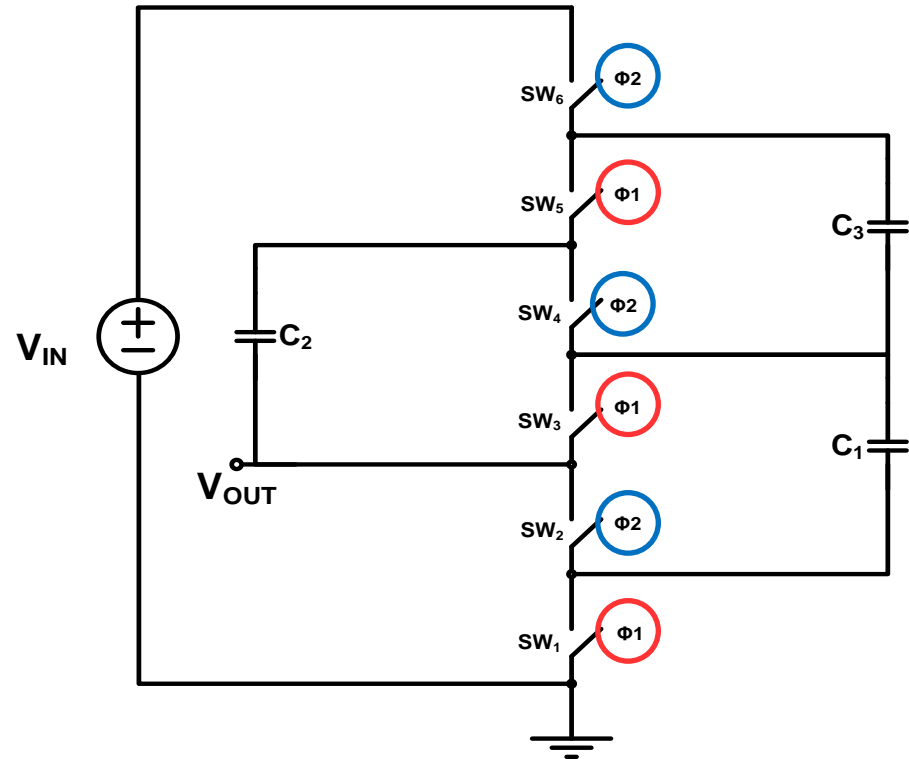
- ❑ SCC is comprised of array of switches and array of capacitors.
  - Capacitors are called “flying capacitors”.
  - Switching network enables parallel or series arrangement of the flying capacitors.
  - Each switch is turned-on during one or more phases and turned-off in the other phases.
  - Each switching period is divided into two or more non-overlapping phases.
  - The phases are denoted  $\Phi_1$ ,  $\Phi_2$ , and so on.



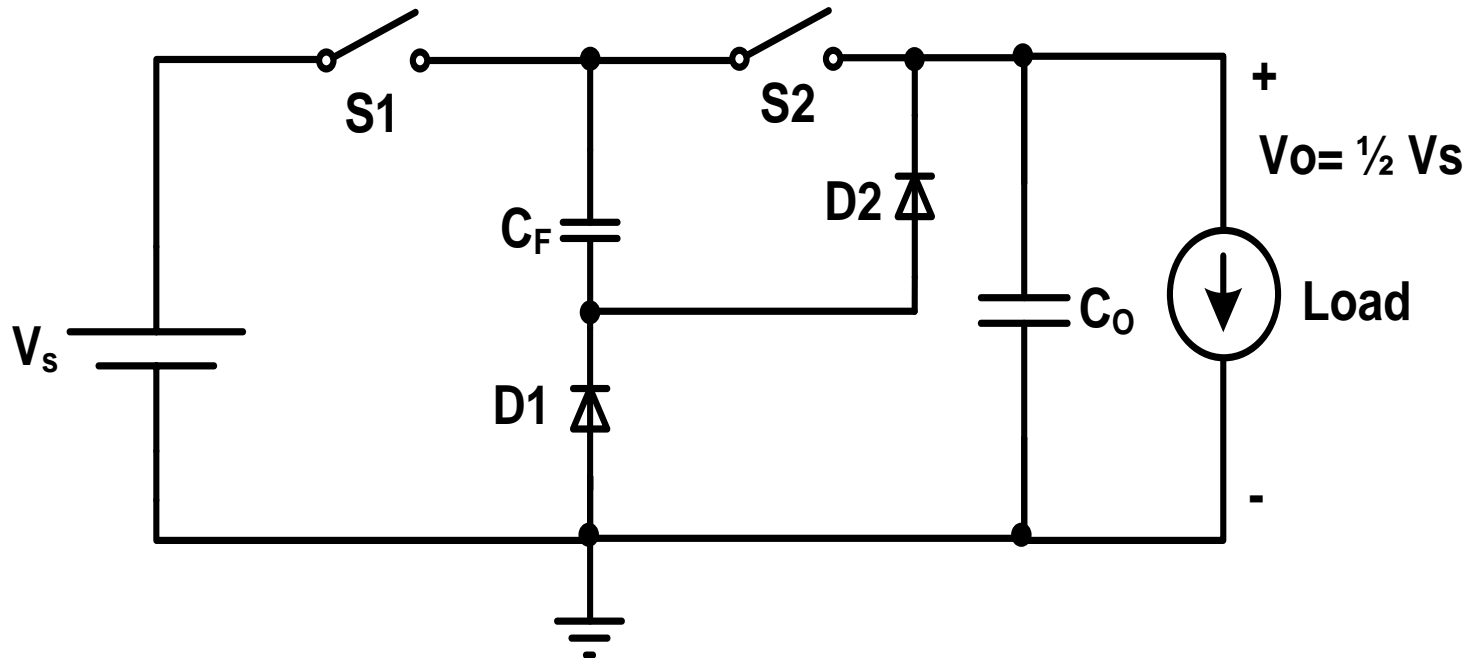
# Structure of SCC (Cont..)

## Basic switched-capacitor converter

- Turn-on phase of each switch indicated.
- Switching network has two phases.



# Topology Selection



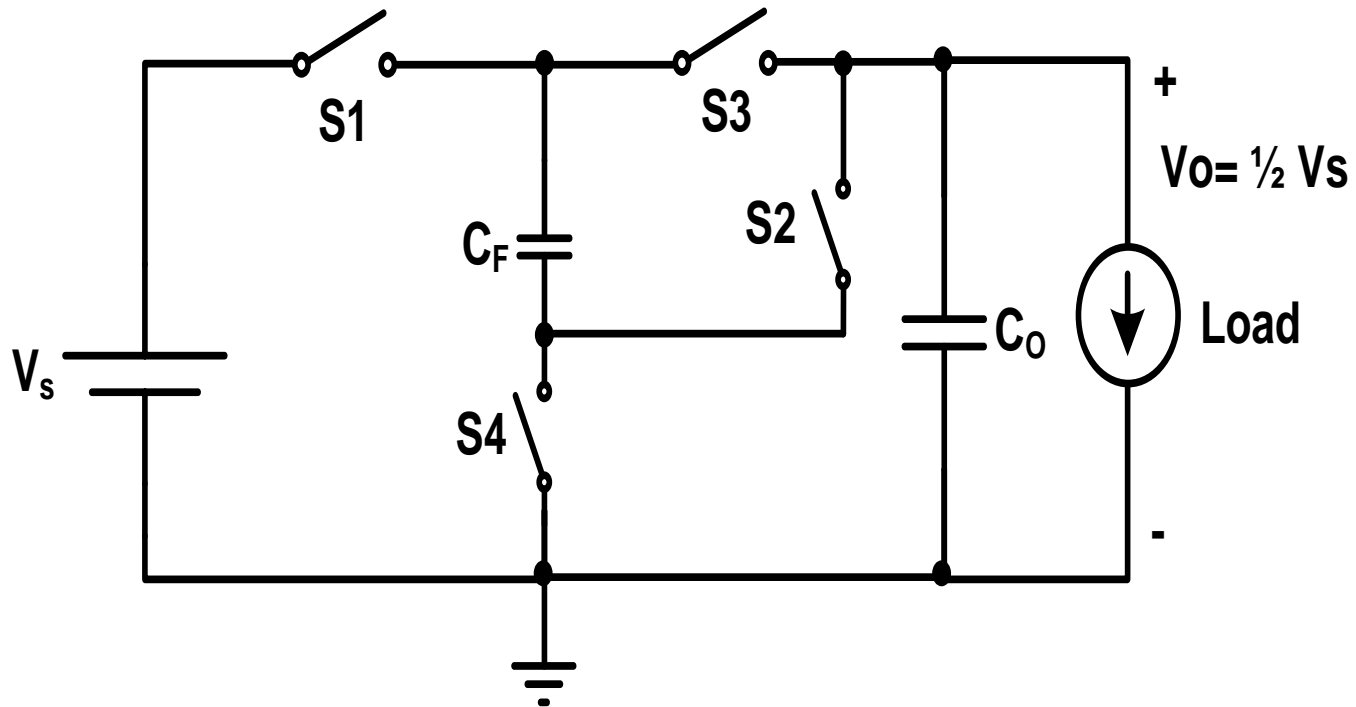
## □ H-bridge Topology

- conversion ratio equal to  $\frac{1}{2}$ .



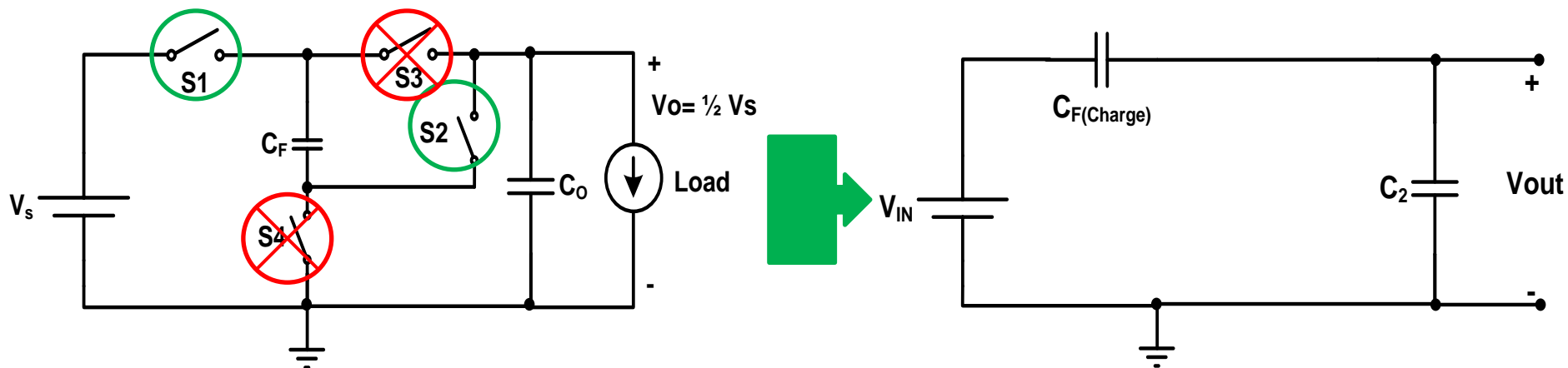
# Topology Selection (Cont..)

- For integration, the diodes in are replaced by ideal switches.



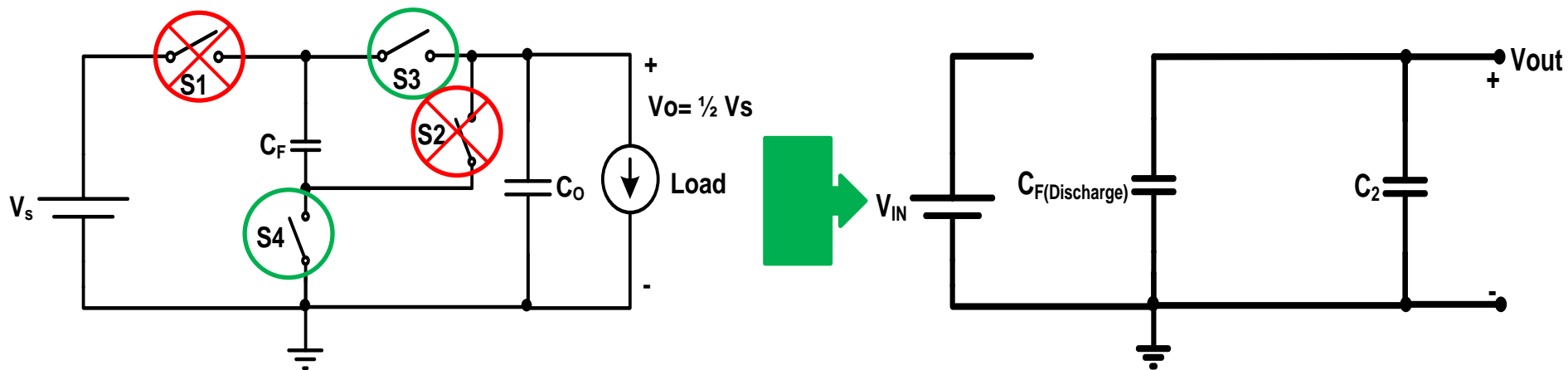
# Topology Selection (Cont..)

- The topology has two capacitors  $C_F$  and  $C_O$ .
- Operation can be divided into two phases:
  - First phase ➡ flying capacitor  $C_F$  is connected in series with the input source and the capacitor  $C_O$  ➡ **(Charging Phase)**



# Topology Selection (Cont..)

- Second phase ➡ flying capacitor  $C_F$  is connected in parallel with the output capacitor  $C_O$  ➡ **(Discharging Phase)**



❑ Output Voltage is unregulated.

- SCC cannot be regulated by modulating duty cycle.



# Modeling of SCC

- Series output resistance of SCC:

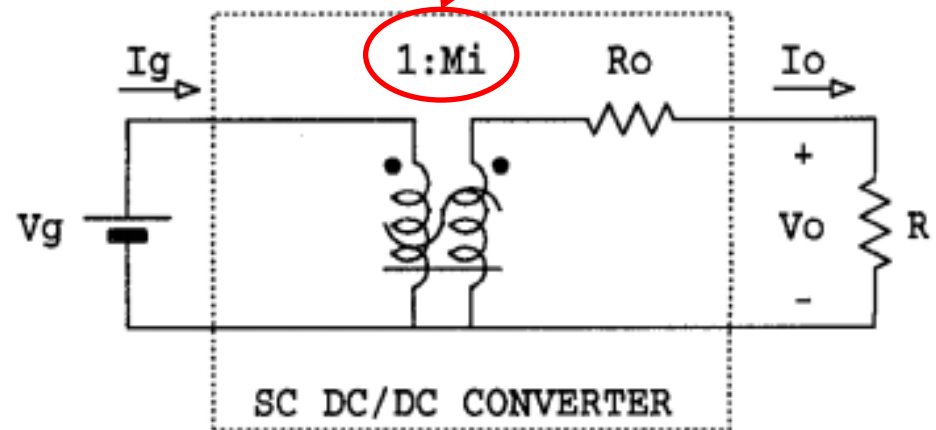
$$R_O = \frac{1}{fC_F}$$

- Equation doesn't include non-ideality effects.

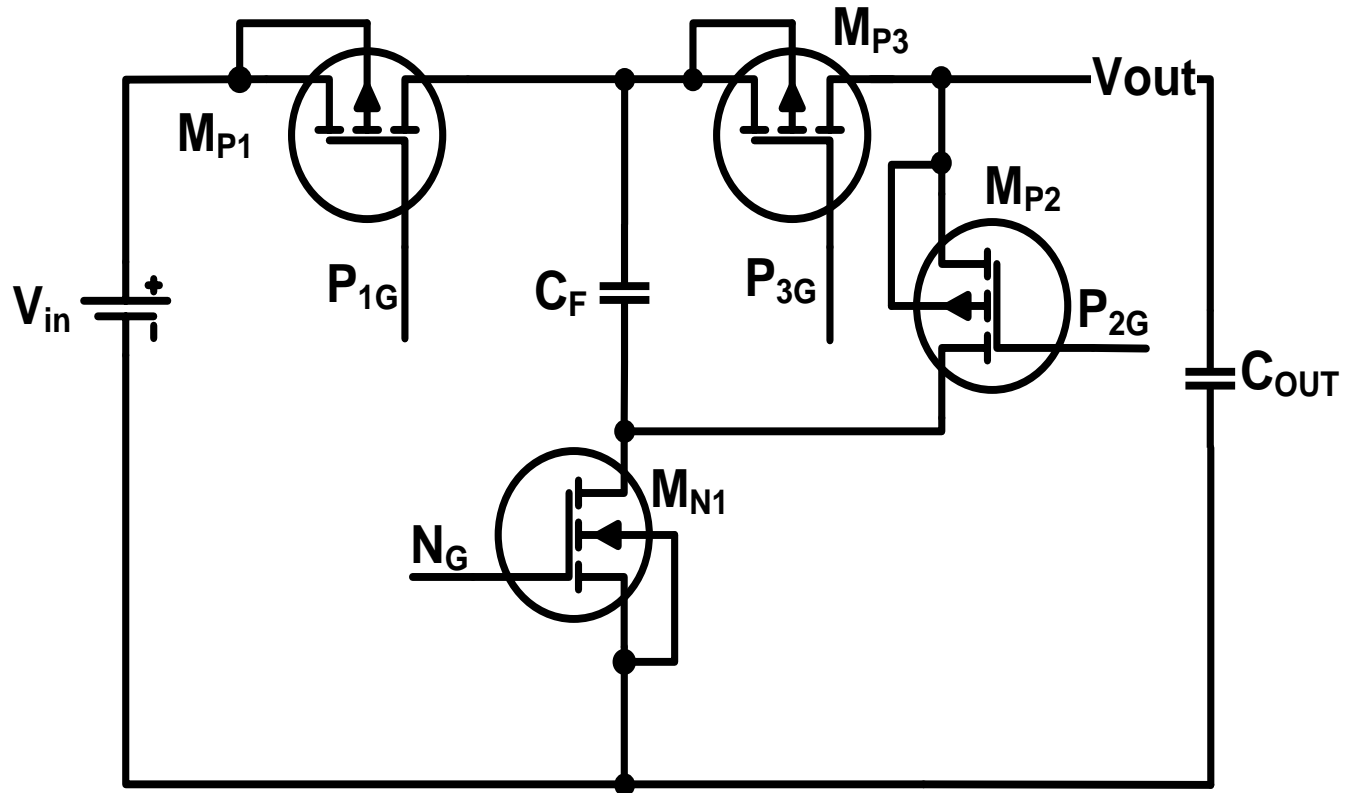
- Non-ideality effects include:

- Switches' on-resistance.
- Capacitors' ESR.

Turns ratio = ideal conversion ratio

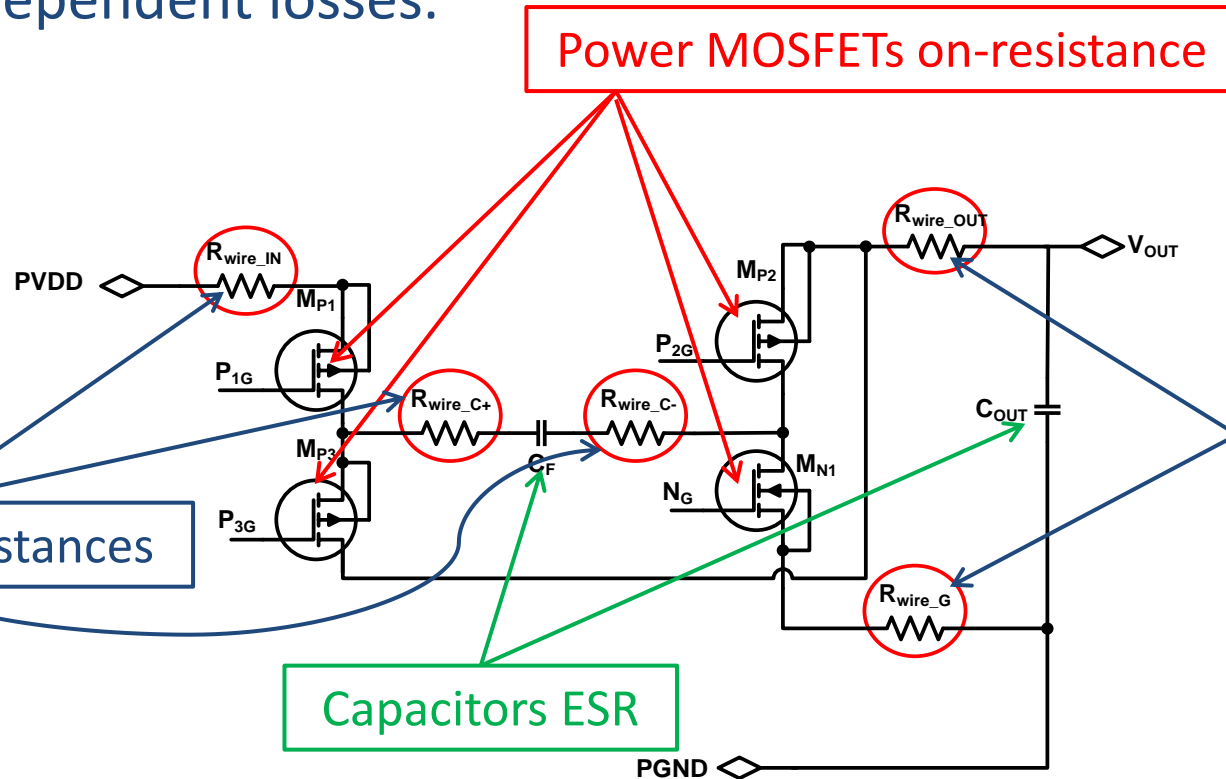


# CMOS Realization of Selected SCC



# Power Losses in SCC

- Load dependent losses.



# Power Losses in SCC (Cont..)

## □ Switching frequency dependent losses.

### ➤ MOSFET Switching Losses.

- Power loss during turn-on and turn-off of Power MOSFETs.

### ➤ Gate Drive Losses.

- Power consumed to charge the gates' capacitances of power MOSFETs.
- Gate-drive loss is independent of load current.

$$P_{GD} = Q_g \cdot V_{Driver} \cdot F_{SW}$$



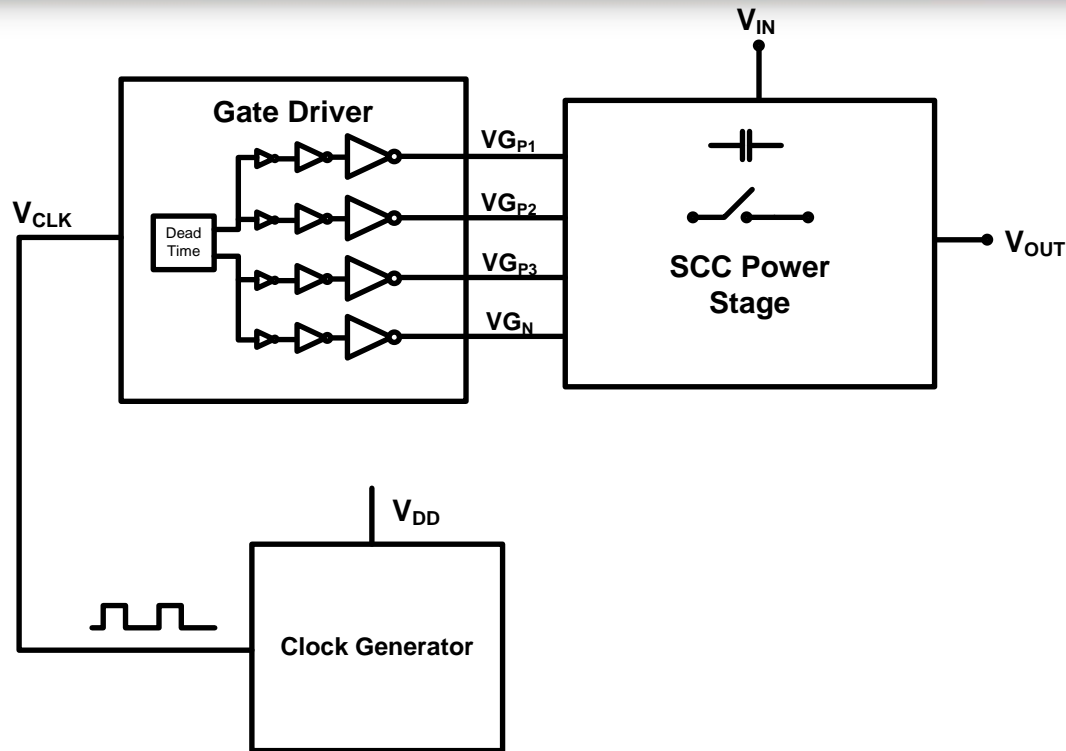
# Power Losses in SCC (Cont..)

## ❑ Static Power Loss.

- Also called “Quiescent Power Loss”.
- Independent on neither frequency nor load.
  - **Always has a fixed value.**
- Comes from the quiescent current required to operate the controller circuits.
- Quiescent power loss is low compared to the other losses in the converter.
- Significant effect at light loads.



# Design of High Efficiency SCC



- ❑ Optimized to convert a 6 V into 3 V with 2 A nominal output current.
- ❑ Converter is designed using 0.25  $\mu\text{m}$  CMOS technology using LV devices.



# Power Stage Design

## □ Capacitors selection

➤ For the flying capacitor  $C_F$ :

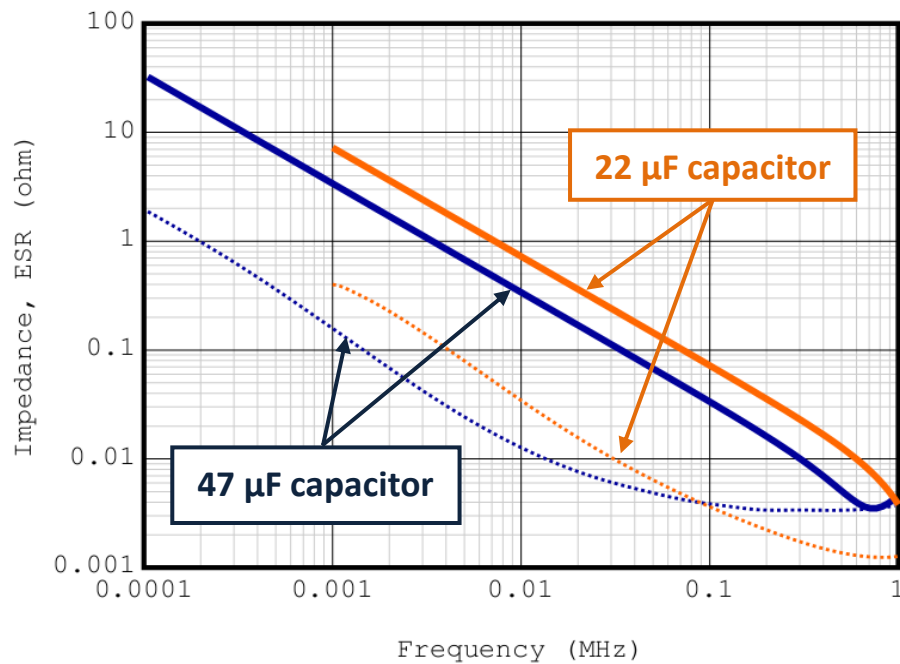
- Configuration of two parallel capacitors consists of a 47  $\mu\text{F}$  1206 capacitor in parallel with a 22  $\mu\text{F}$  0805 capacitor.
- Paralleling more than one capacitor, minimizes the ESR value of the configuration.
- Help in minimizing the output series resistance of the SCC.



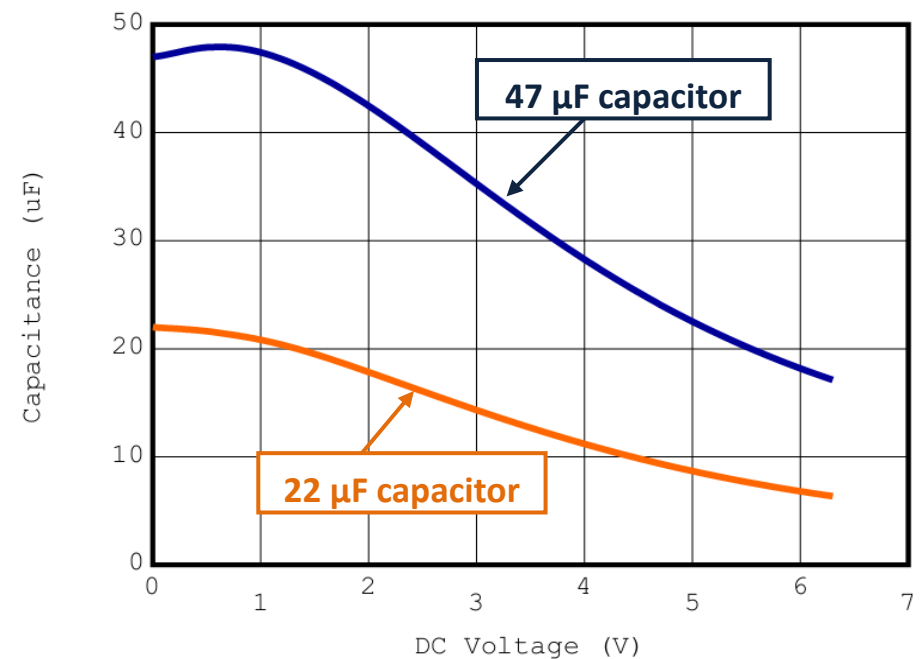
# Power Stage Design (Cont..)

## Capacitors selection

Impedance and ESR



Capacitance vs. DC biasing



# Power Stage Design (Cont..)

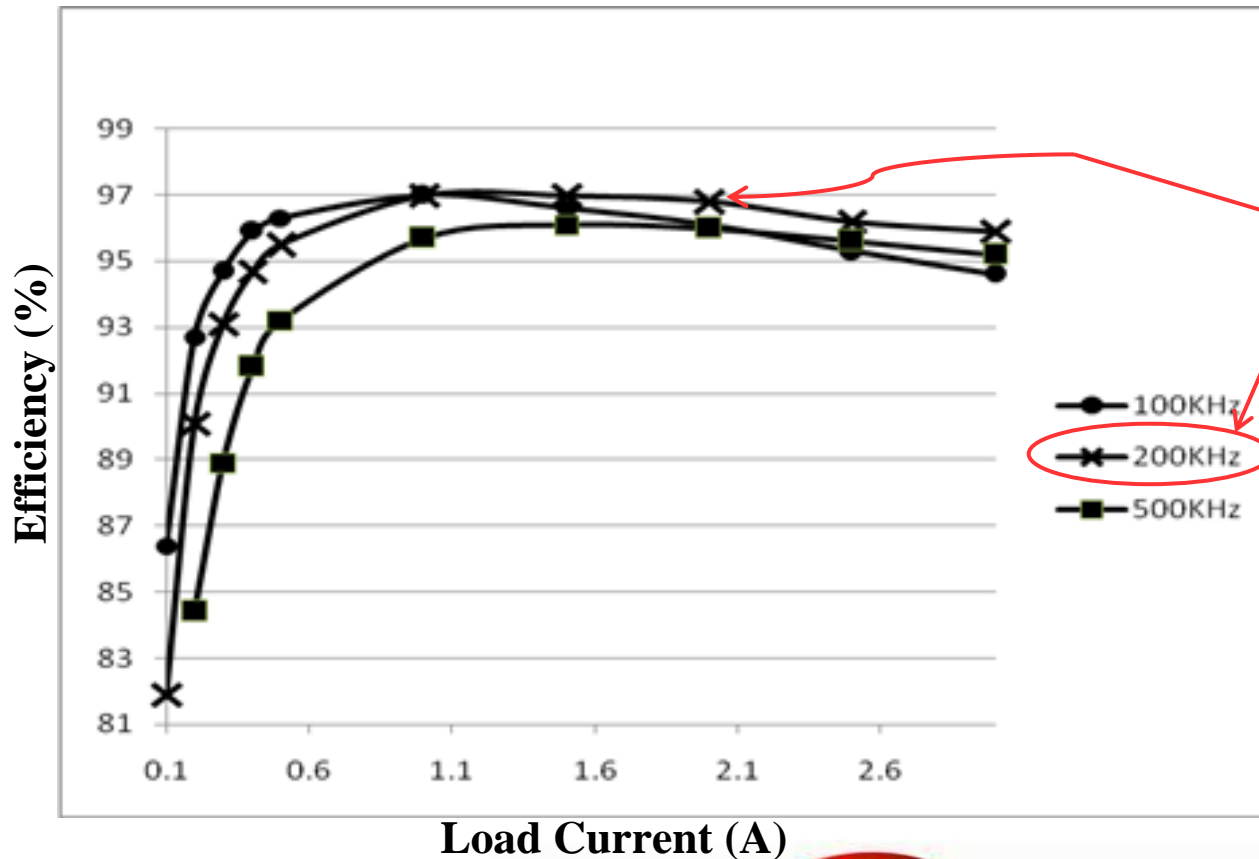
## □ Switching Frequency Selection

- Higher switching frequency leads to lower  $R_o$ .
  - $R_o$  is inversely proportional to  $f_s$ .
  - Lower conduction losses.
- However, high switching frequency increase switching losses.
  - Switching losses is proportional to  $f_s$ .
- Optimum switching frequency should be selected.
  - at which the conduction and switching losses are equal.
- To select the optimum switching frequency:
  - A scan for the resulted efficiency is applied at different frequencies.



# Power Stage Design (Cont..)

@  $V_{IN} = 6V$ ,  $V_{out} \approx 3V$ , and MOSFET widths = 160 mm



Highest efficiency  
at  $f_s = 200KHz$



# Power Stage Design (Cont..)

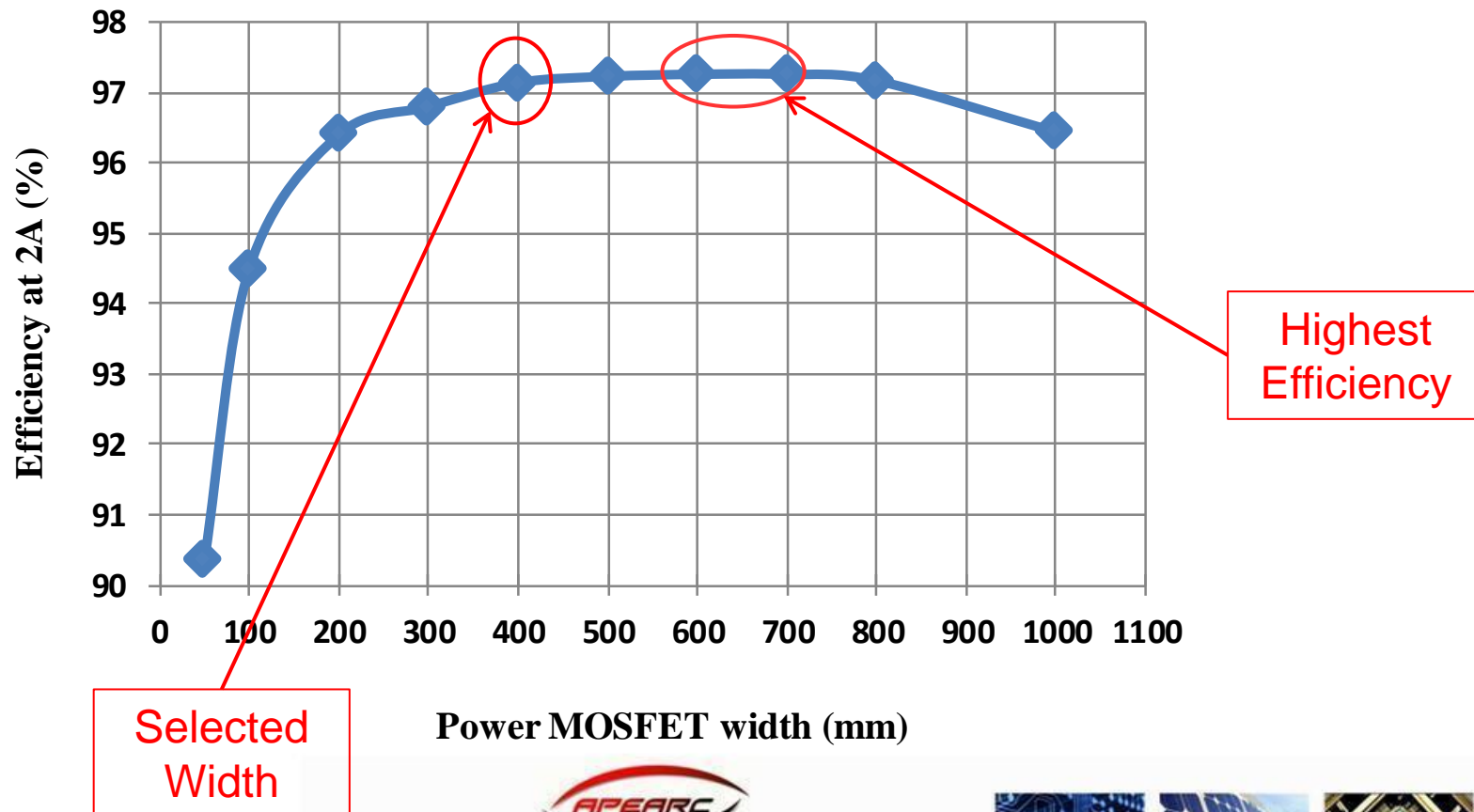
## □ Power MOSFETs Design

- Designing the width of each Power switch.
- Switch on-resistance is inversely proportional to the MOSFET width.
  - Minimum conduction losses require minimum on-resistance.
- Parasitic capacitances is directly proportional to the MOSFET width.
  - Minimum switching losses require minimum parasitic capacitances.
- To get maximum efficiency from a converter, an optimum width should be selected.
  - At which the conduction losses and switching losses can reach a minimum value



# Power Stage Design (Cont..)

- Width of PMOS MOSFETs should be 2.5 higher than NMOS MOSFET



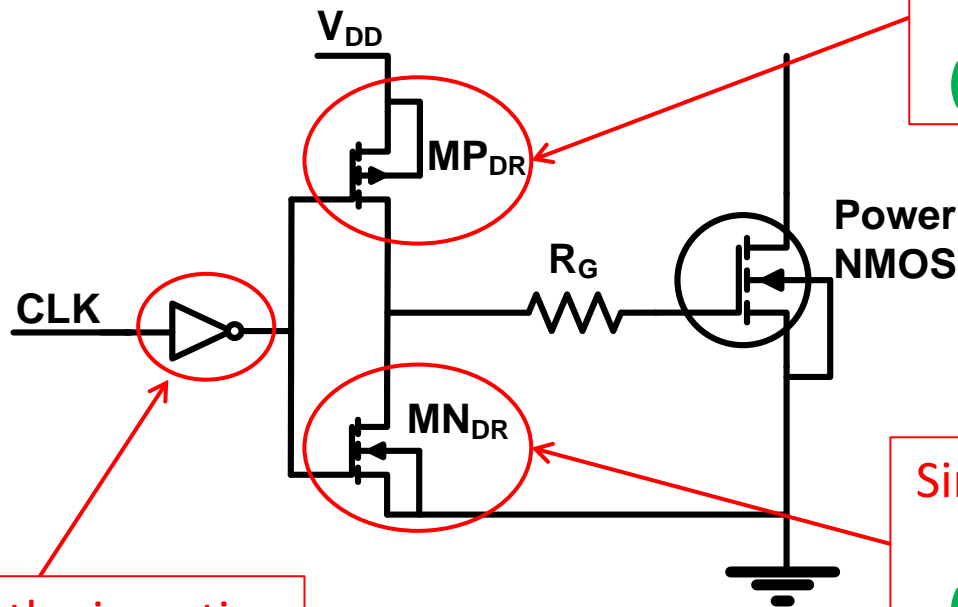
# Gate Drive Design

- ❑ Parasitic capacitances value is high for a power MOSFET.
  - Act as capacitive load for the circuit that produces the gate signal for the MOSFET.
- ❑ Gate-drive circuit is used to drive the gate capacitance of the associated MOSFET.
  - Fast turning-on and turning-off power MOSFETs.
- ❑ Gate-drive effectiveness is determined by:
  - How fast the gate capacitances are charged and discharged.



# Gate Drive Design (Cont..)

- The most popular drive circuits for driving MOSFETs is CMOS totem-pole driver.



Supply the current to charge gate capacitances  
(Turn-on Power MOSFET)

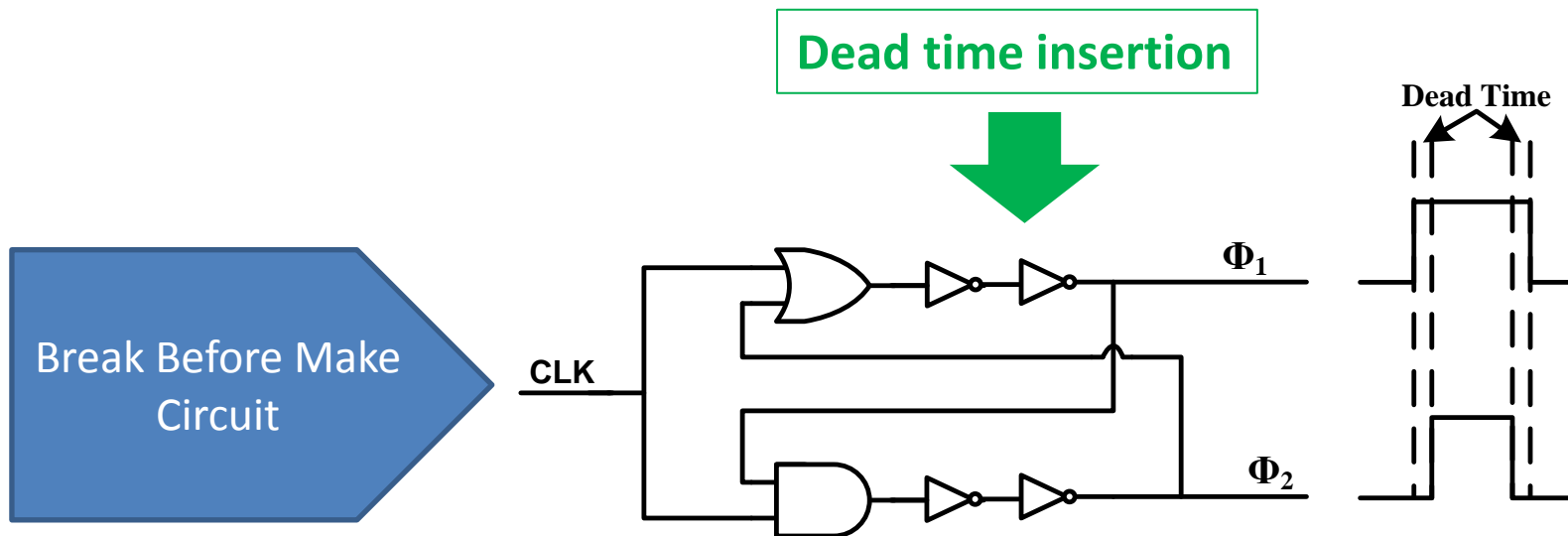
Sink the current to discharge gate capacitances  
(Turn-on Power MOSFET)

To cancel the inverting property of driver



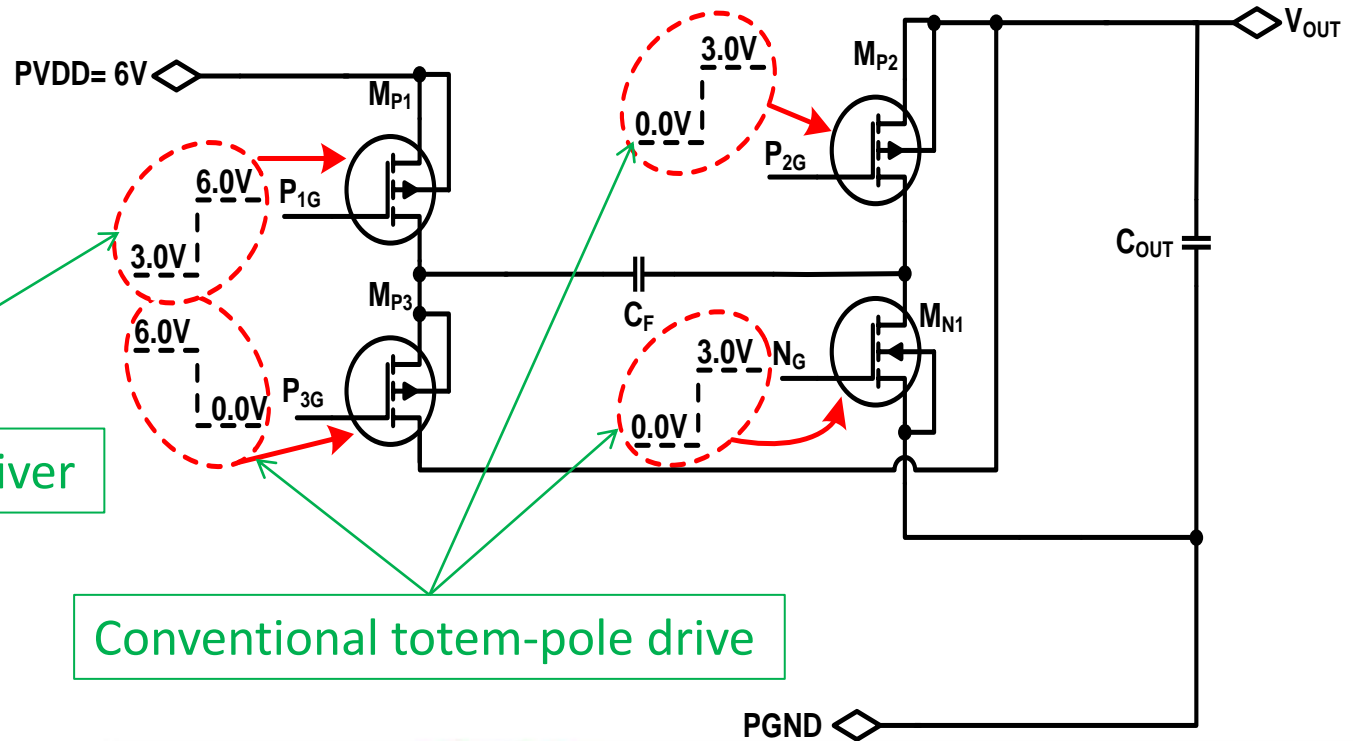
# Gate Drive Design (Cont..)

- ❑ Turning-on two power MOSFETs from different phases creates
  - Shoot-through problem.
  - Large spikes on output voltage.



# Gate Drive Design (Cont..)

- Driving voltages for each MOSFET



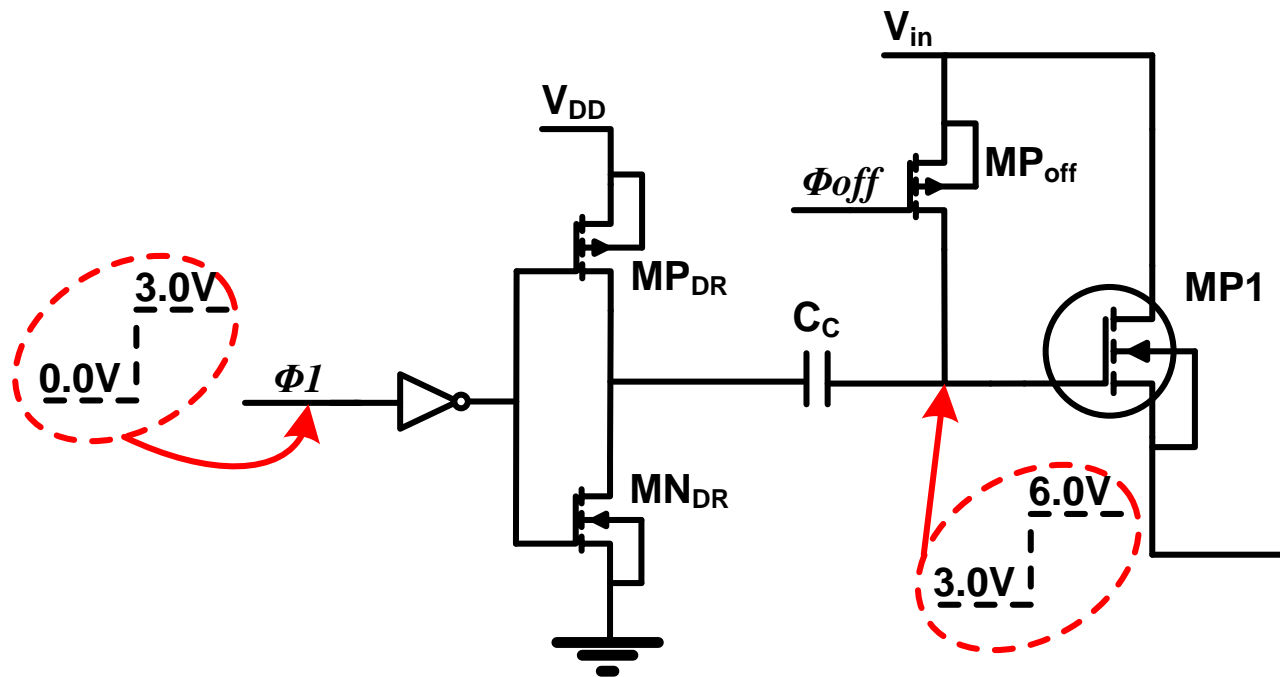
Reduced gate swing driver

Conventional totem-pole drive



# Gate Drive Design (Cont..)

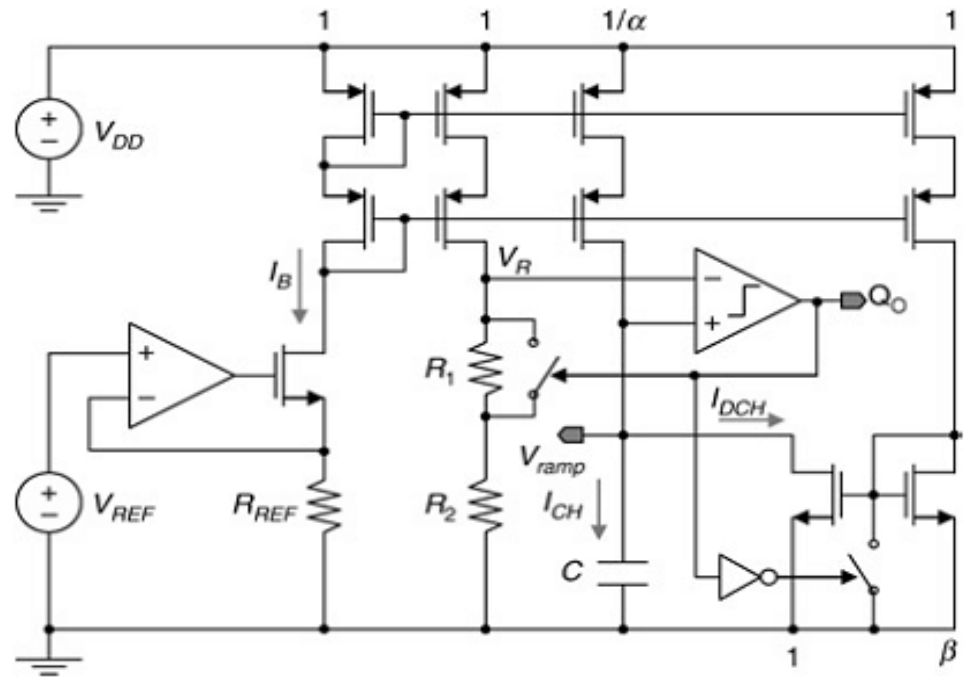
## □ Reduced Gate swing driver



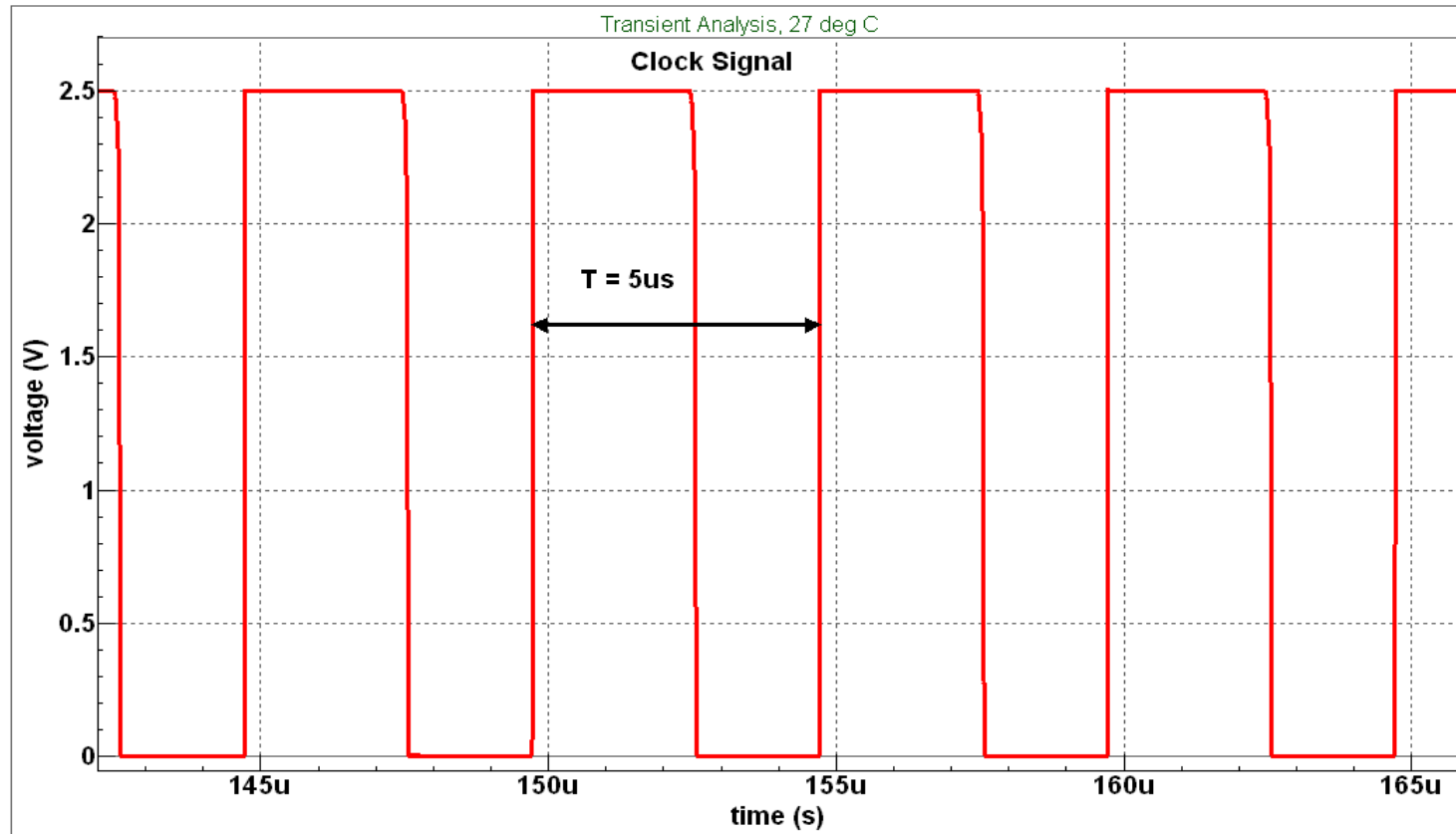
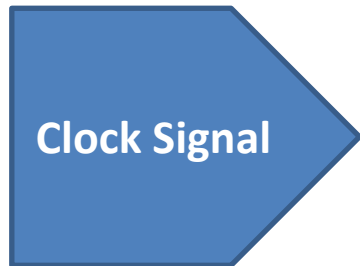
# Clock Generator Design

## □ Main idea of the clock generator:

- Charge a capacitor with a constant current.
- Capacitor voltage is compared to constant high and low reference voltages.
- Clock frequency adjusted by:
  - Capacitor Value.
  - Charging current value.
  - High and low reference voltages.

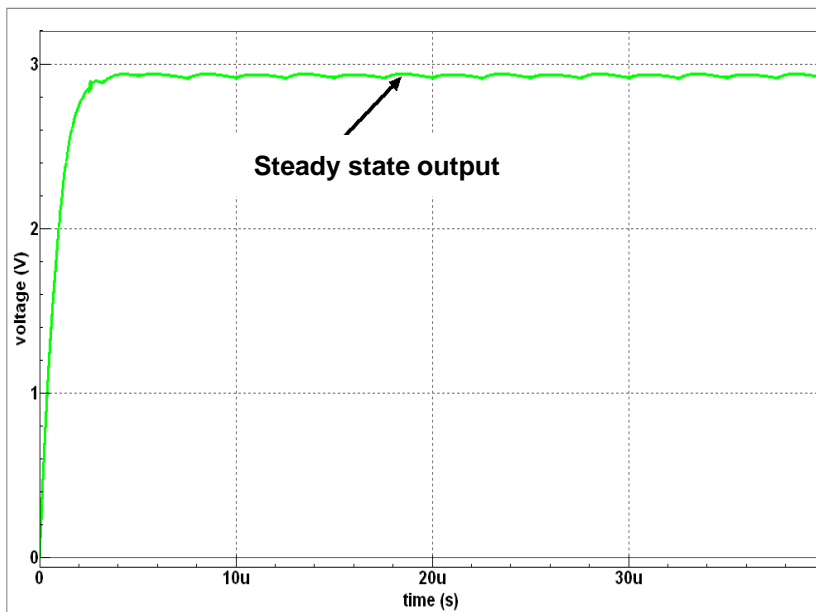


# Clock Generator Design (Cont..)

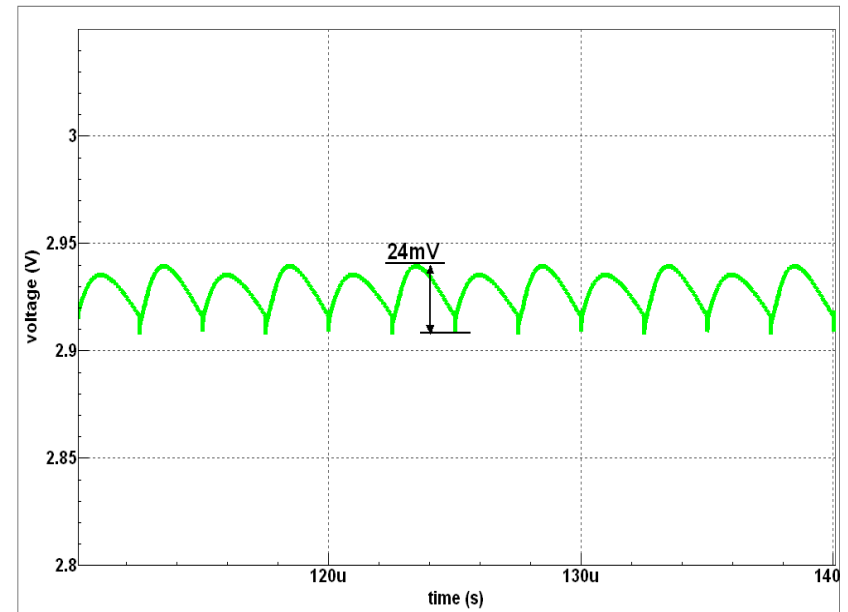


# SCC Integration and Simulation Result

Output average value  $\approx 2.94$  V

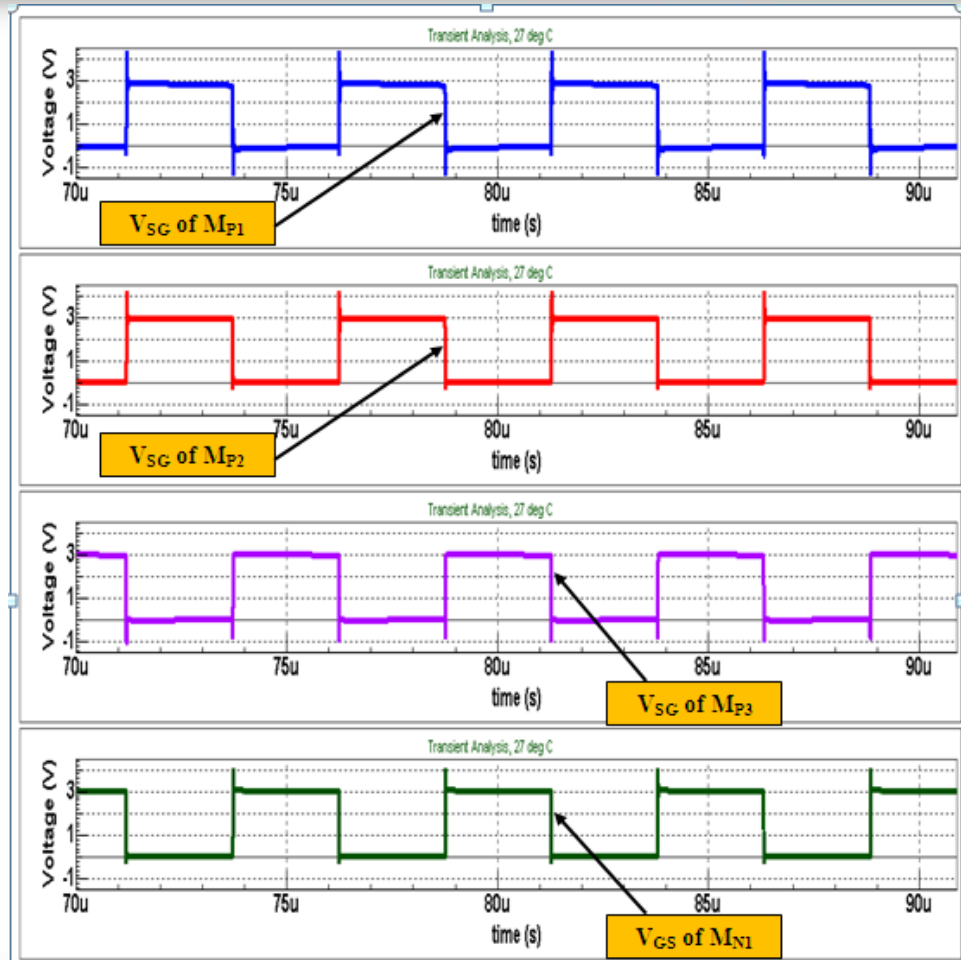


Output Ripple = 24 mV ( $< 1\%$ )



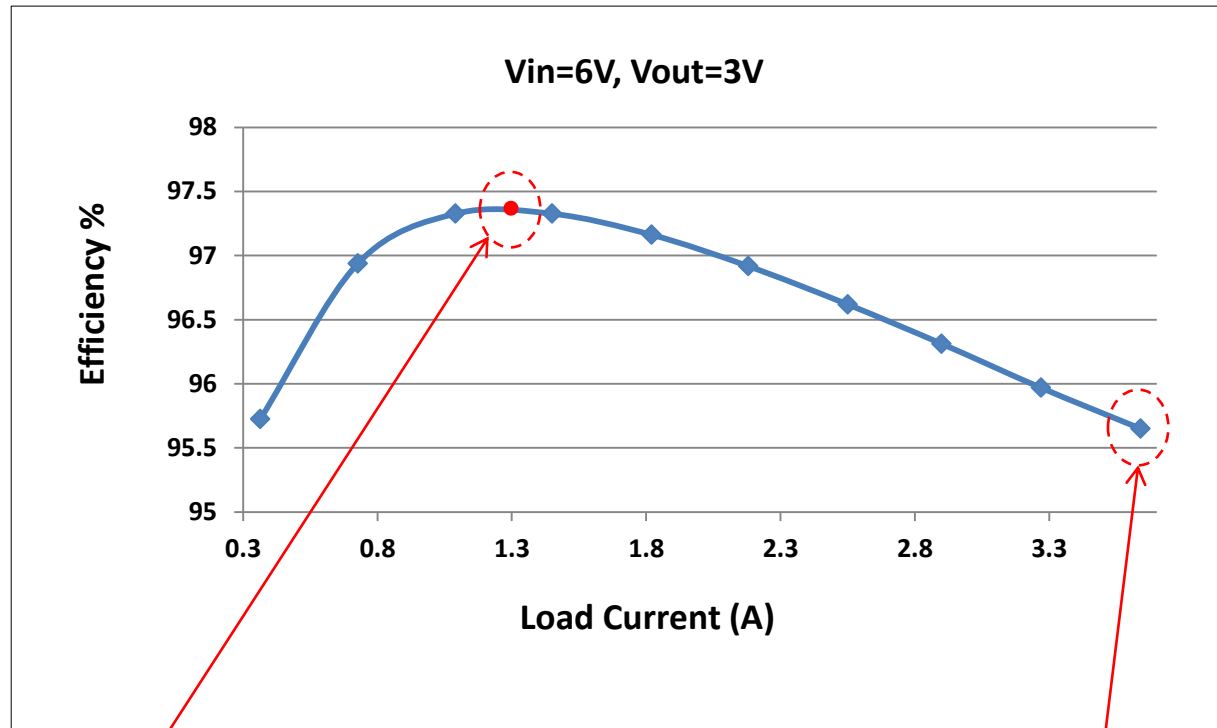
# SCC Integration and Simulation Result (Cont..)

Gate-source signals of  
the four Power MOSFETs



# SCC Integration and Simulation Result (Cont..)

## □ Efficiency of designed SCC



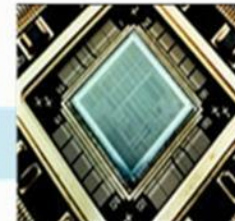
**Maximum Efficiency = 97.3%**

**Efficiency at maximum current= 95.7%**



# 2MHz Integrated Buck Converter Design

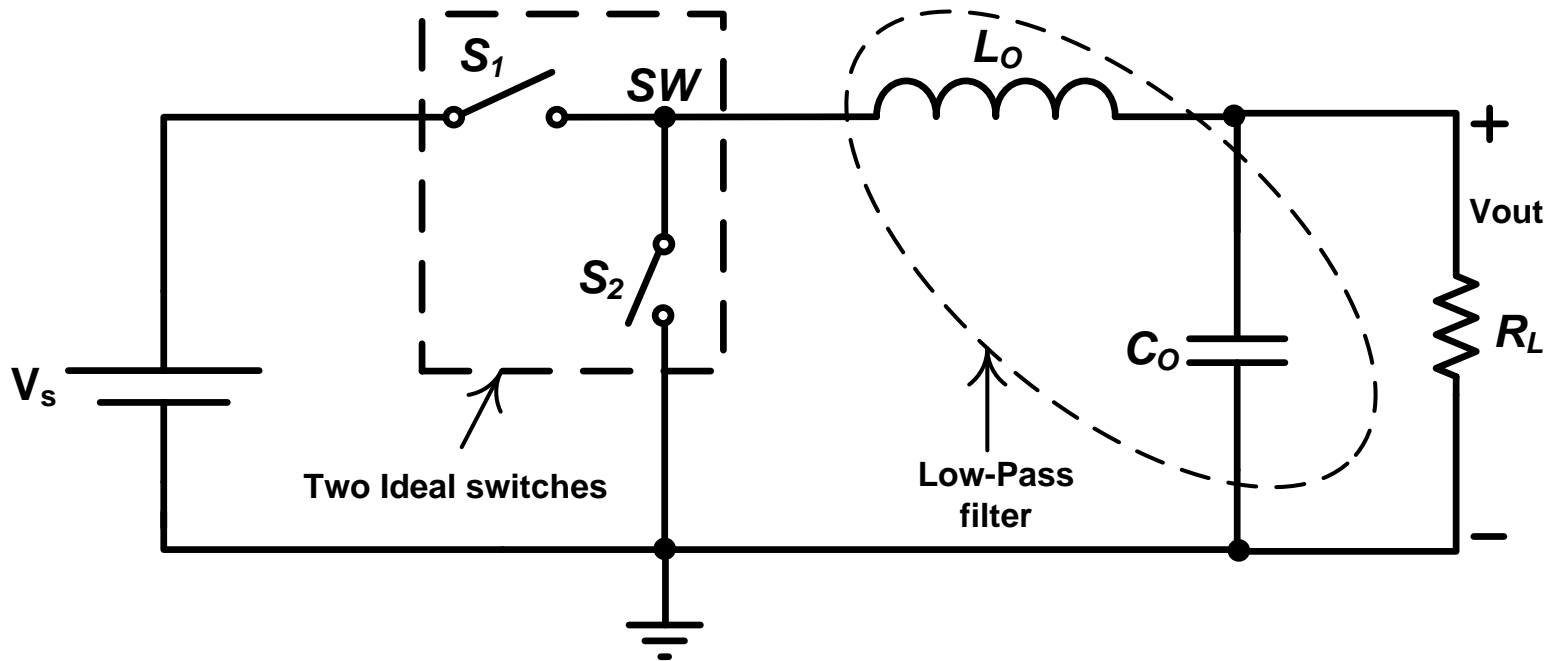
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# Operation Theory of Buck Converter

## □ Buck Converter ideal circuit:

- Two ideal switches followed by LC low-pass filter

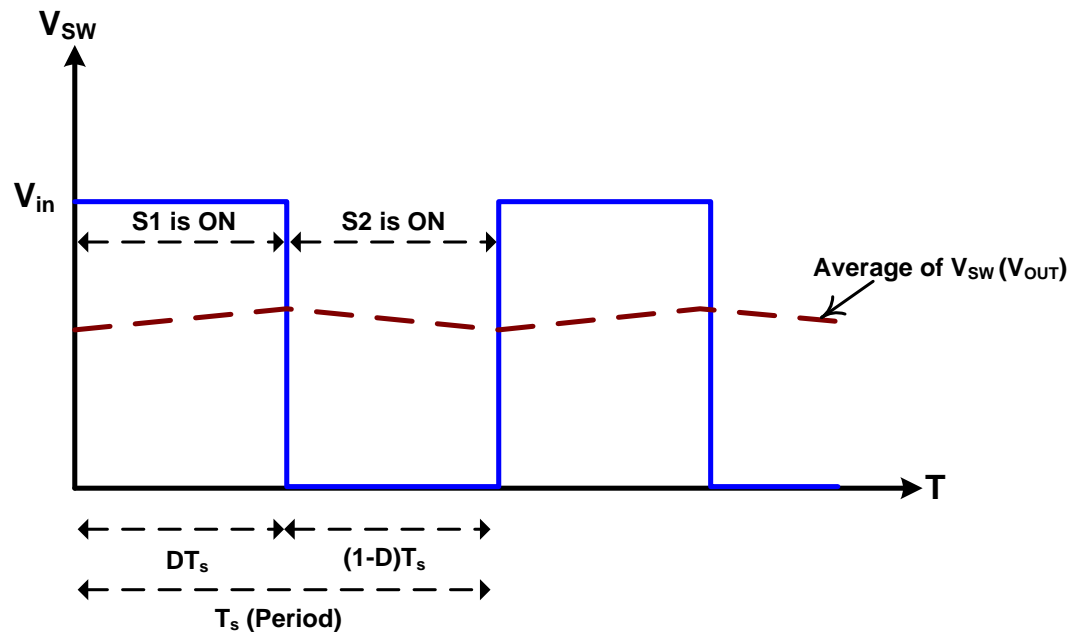


# Operation Theory of Buck Converter (Cont..)

## □ Voltage at switching node

- Input-output relation:

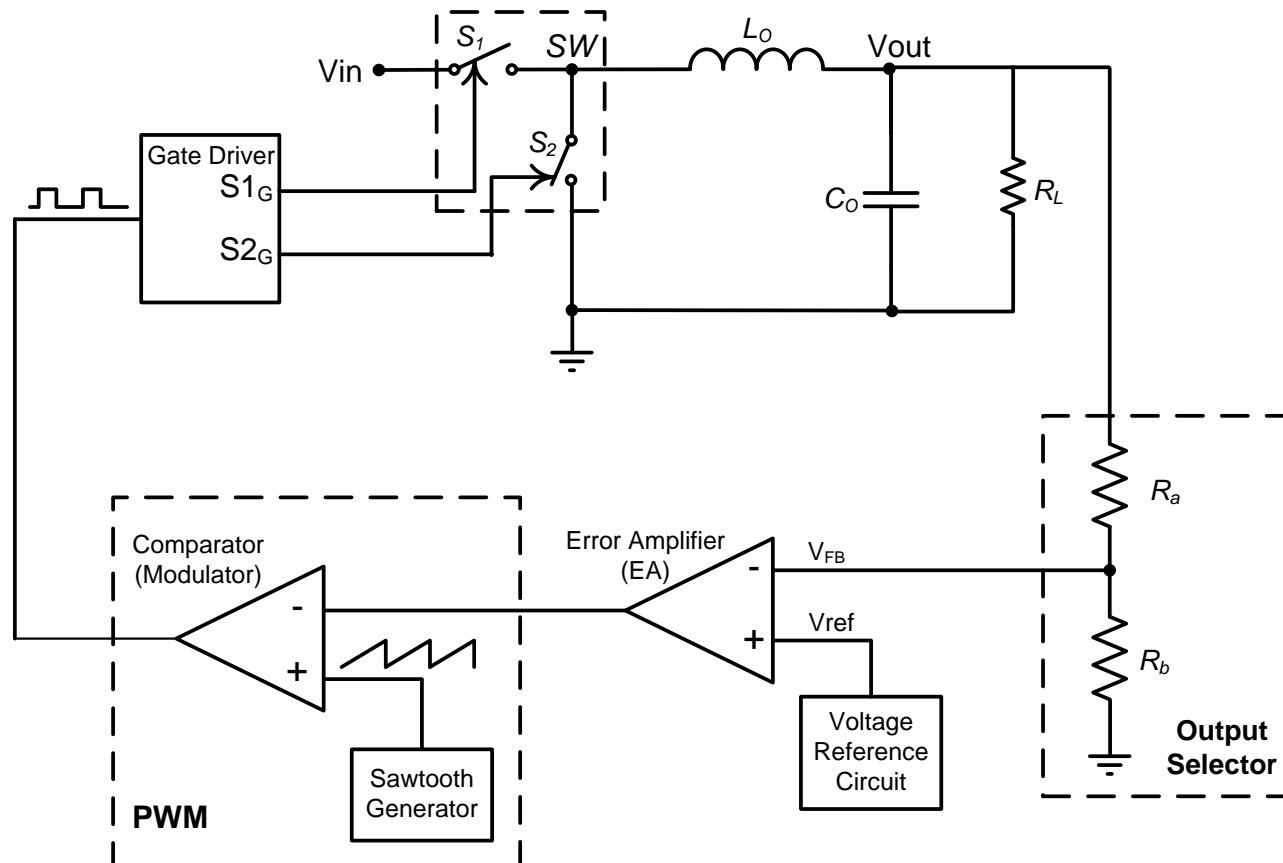
$$V_{OUT} = D \cdot V_{IN}$$



- Output voltage value is adjusted by adjusting duty cycle.

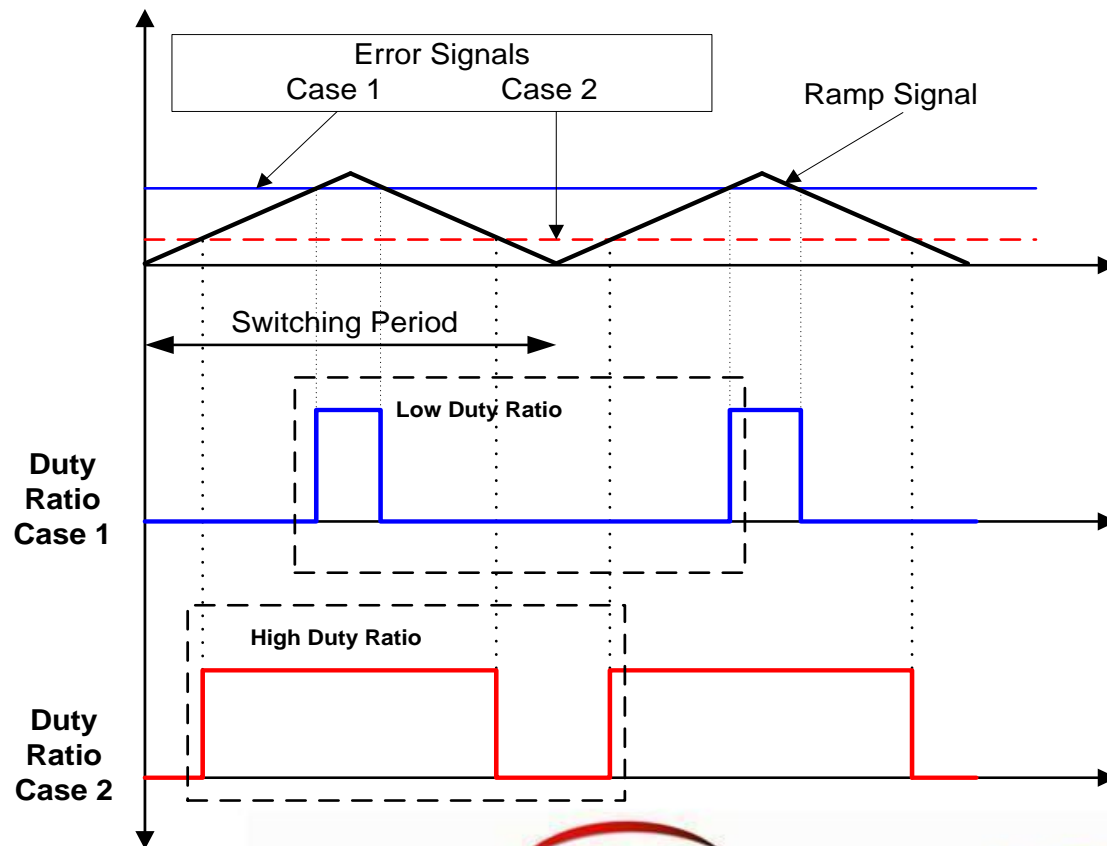


# Pulse Width Modulation Control For Buck Converter



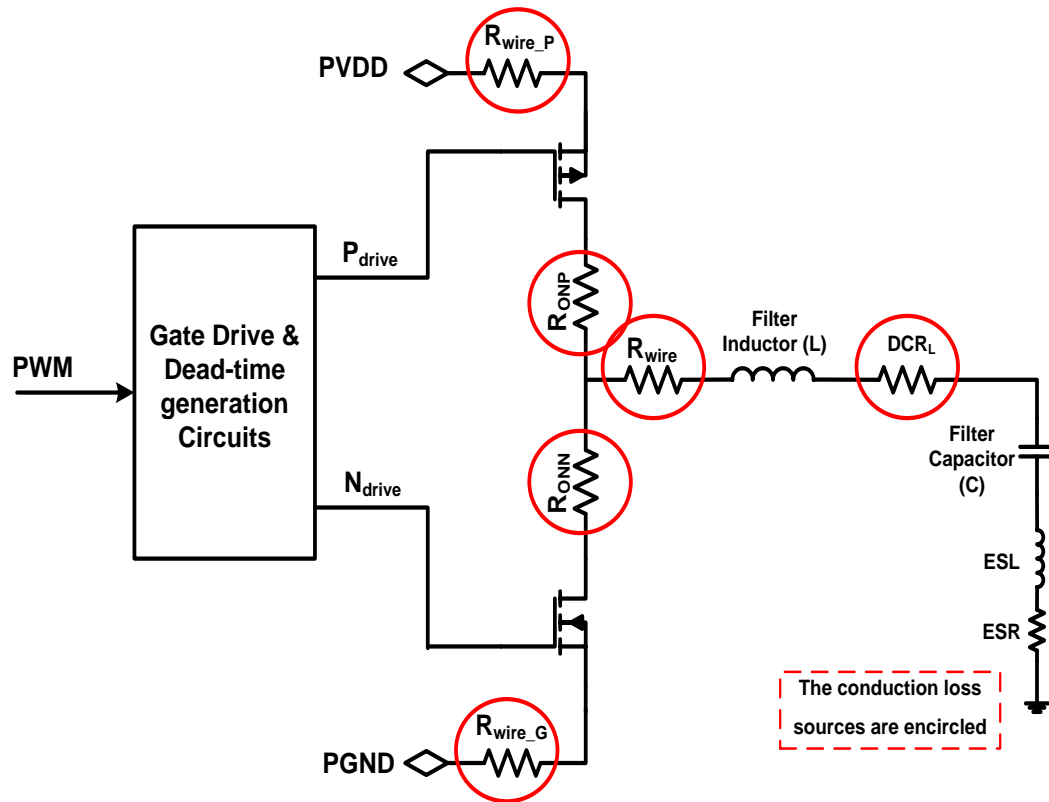
# Pulse Width Modulation Control For Buck Converter

## □ Pulse width modulation concept



# Power Losses in Buck Converter

## □ Conduction losses.



# Power Losses in Buck Converter (Cont..)

## □ Switching losses.

### ➤ MOSFET Switching Loss.

- Power loss during turn-on and turn-off of Power MOSFETs.

$$P_{SW(FET,ON)} = \frac{1}{2} \cdot V_{in} \cdot I_{valley} \cdot (t_{sw(ON)}) \cdot F_{SW}$$

$$P_{SW(FET,OFF)} = \frac{1}{2} \cdot V_{in} \cdot I_{peak} \cdot (t_{sw(OFF)}) \cdot F_{SW}$$

### ➤ Gate Drive Loss.

$$P_{GD} = P_{gate(HS)} + P_{gate(LS)} = (Q_{g(HS)} + Q_{g(LS)}) \cdot V_{Driver} \cdot F_{SW}$$

### ➤ Body Diode Loss.

- Dead-time loss (diode conduction loss).
- diode reverse-recovery loss.



# Power Losses in Buck Converter (Cont..)

## □ Inductor Related Power Loss.

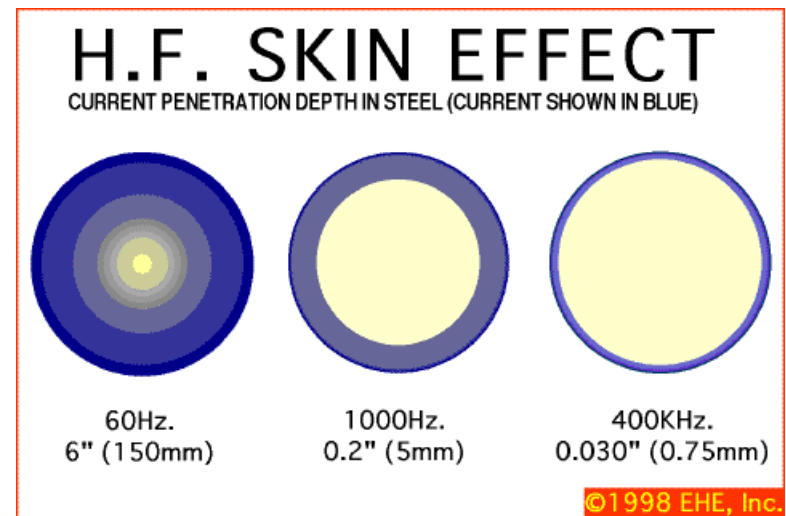
### ➤ Inductor Core Loss.

$$P_{core} = K_1 f^x B^y V_e \quad (mW)$$

### ➤ Inductor AC Loss in Windings.

- Skin effect at high frequency.

$$R_{AC} = \rho \frac{L}{[\pi r^2 - \pi(r - D_{PEN})^2]}$$



# Design Specifications For Buck Converter

- Buck converter should be capable of powering recent Intel Atom™ processor families.
  - Output voltage range 0.75 V to 1.5 V
  - High output current capability up to 10 A
  - High efficiency higher than 90%
  - High switching frequency of 2 MHz
  - Small output voltage ripple (<3%)
  - Fast transient response



# Power Stage Design

## □ Inductor Selection

- Minimum inductor value should be used to ensure CCM operation.

$$L_{min} = \frac{(1 - D)V_o}{2f_s I_L}$$



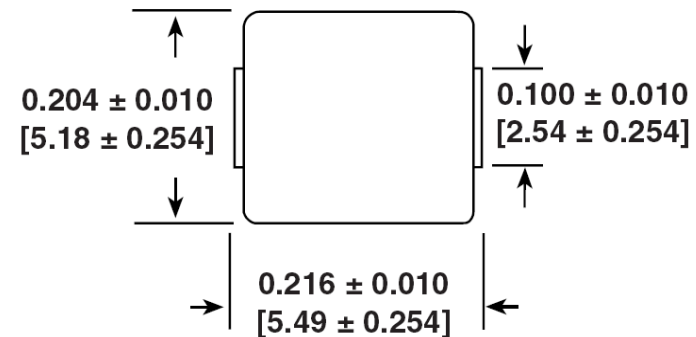
$$L_{min} = 167nH$$



# Power Stage Design (Cont..)

## □ Inductor Selection

- For safety, the inductor value is chosen higher than 167 nH.
- An inductor with a value of 220 nH from Vishay is selected



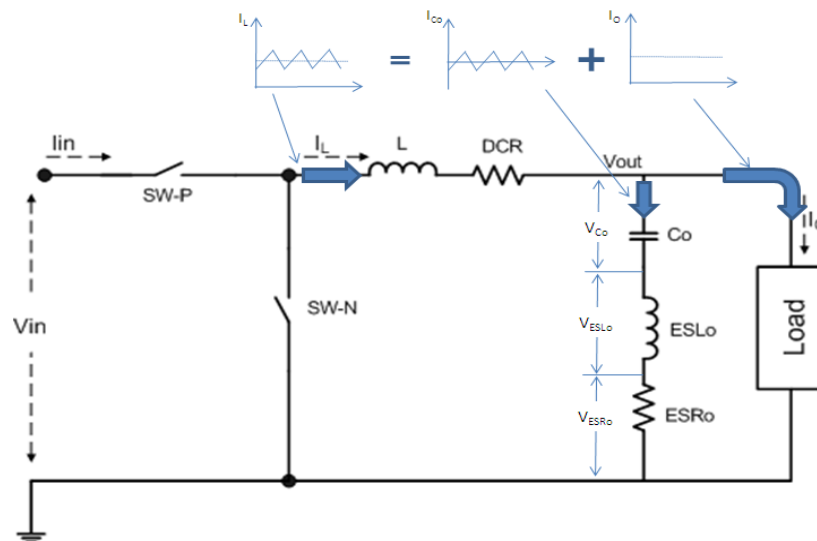
**Selected inductor has a maximum DC resistance of 5.2 mΩ**



# Power Stage Design (Cont..)

## □ Output Capacitor Selection

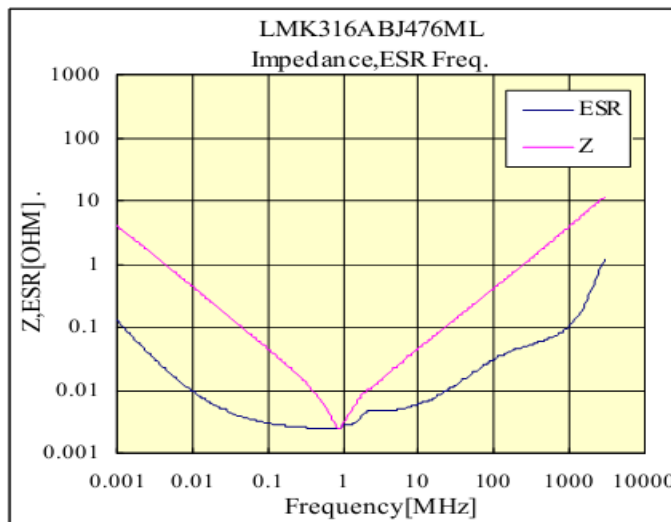
- High capacitance value could help in minimizing undershoot/overshoot percentage.
- Capacitor with low ESR and ESL should be selected.



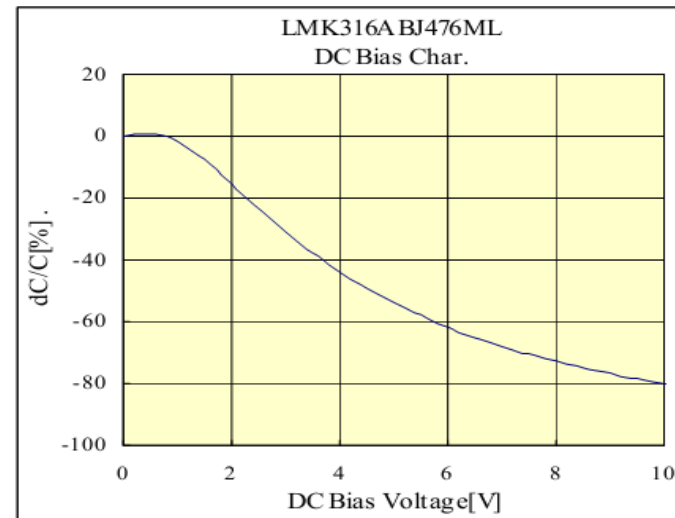
# Power Stage Design (Cont..)

## □ Output Capacitor Selection

- Two parallel 47  $\mu\text{F}$  capacitors are used in order to minimize the output ripple and the output undershoot/overshoot at the same time.



Impedance and ESR

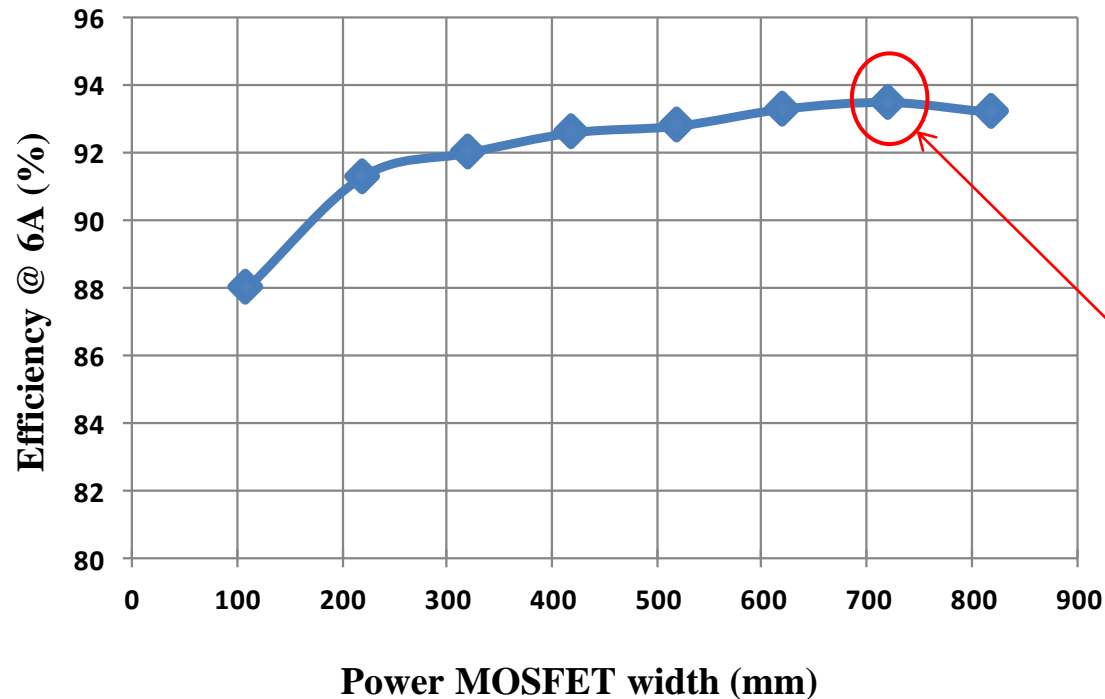


Capacitance vs. DC biasing



# Power Stage Design

## □ Power MOSFETs Design



Maximum Efficiency  
at width = 720mm

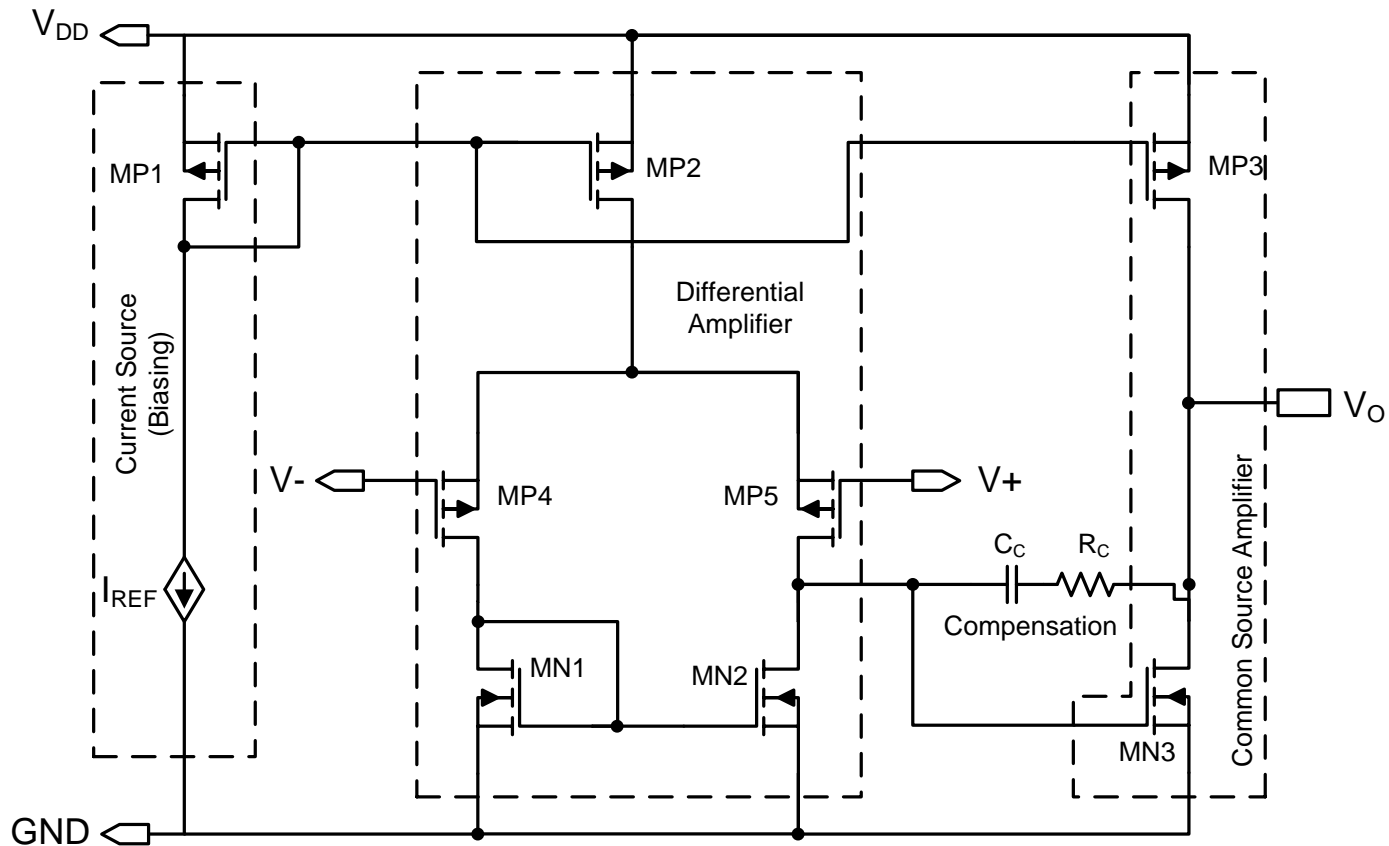


# Error Amplifier Design

- The error amplifier is simply an operational amplifier.
- The *EA* is concerned by detecting the difference between  $V_{ref}$  and  $V_{FB}$ .
  - This difference is called “*error signal*”.
- for the buck converter to operate properly at high switching frequencies:
  - High gain.
  - Wide bandwidth.
  - High slew rate.
- The two-stage Op Amp is sufficient.



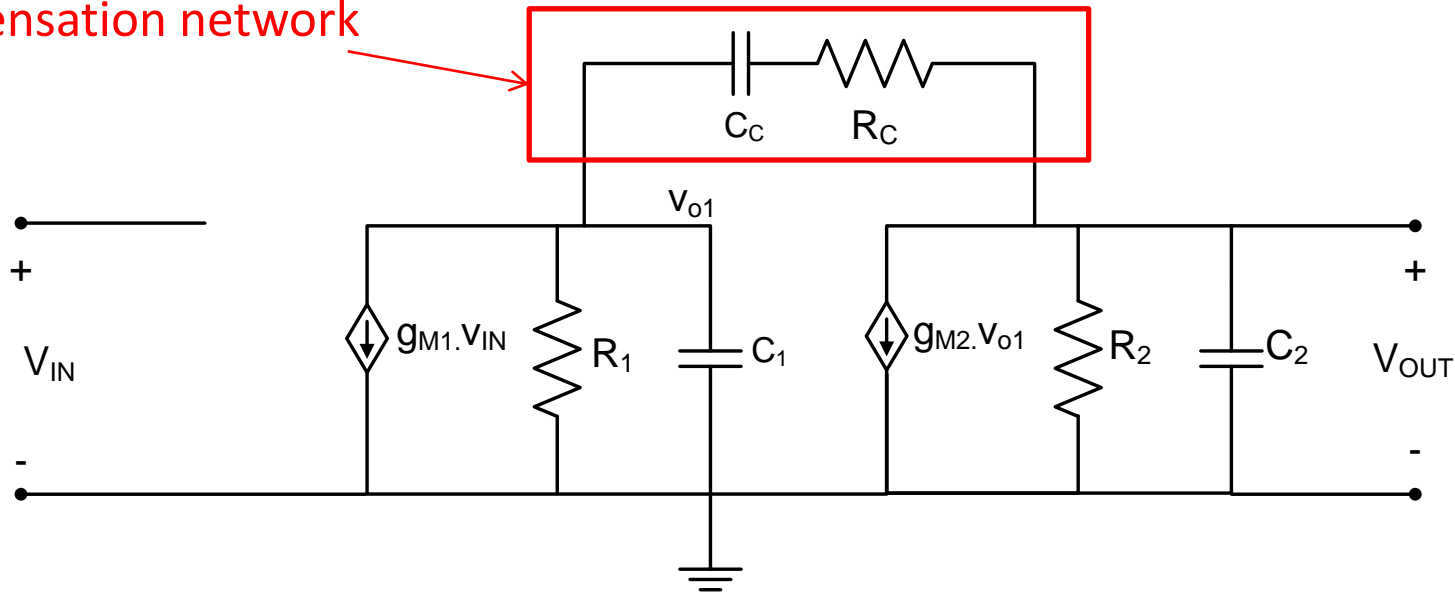
# Error Amplifier Design (Cont..)



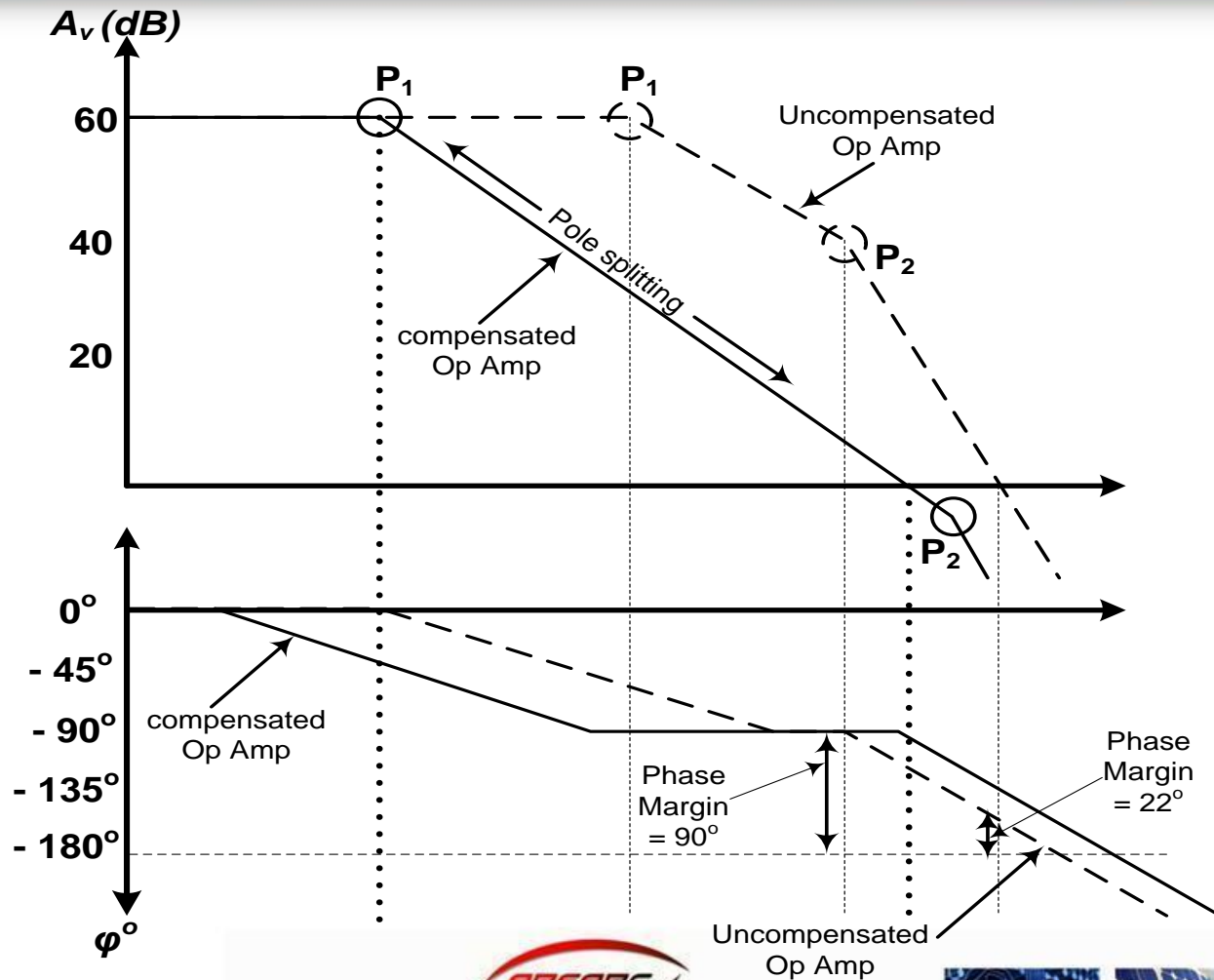
# Error Amplifier Design (Cont..)

- Compensation network is used to ensure the Op Amp stability if the Op Amp is configured as a closed-loop.

Compensation network

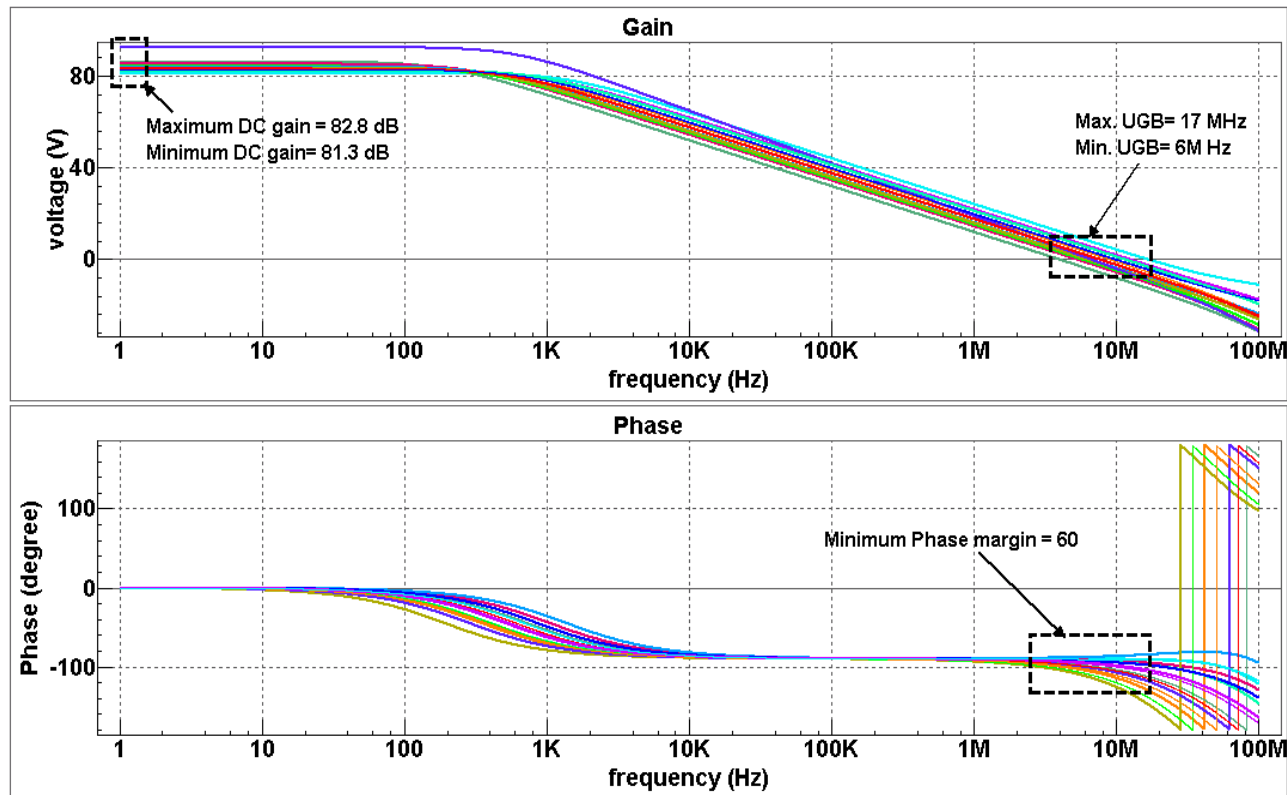


# Error Amplifier Design (Cont..)



# Error Amplifier Design (Cont..)

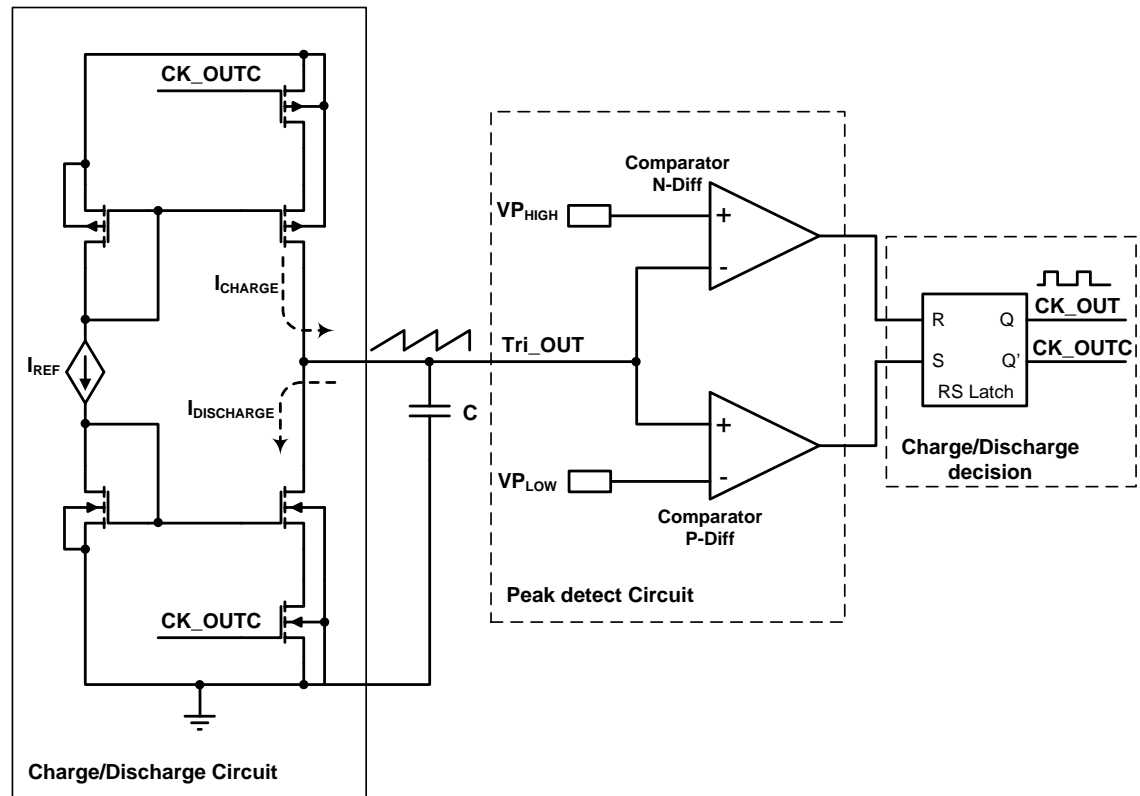
Op Amp gain and phase with supply [ $\pm 10\%$ ] and Temperature [-40, 25 and 125 C] and process node variations



# Triangular Signal Generator

## The main idea:

- Charge and discharge a capacitor with a constant current.
- Capacitor voltage is compared to  $VP_{High}$  and  $VP_{Low}$
- $VP_{High}$  and  $VP_{Low}$  determine peak to peak voltage.

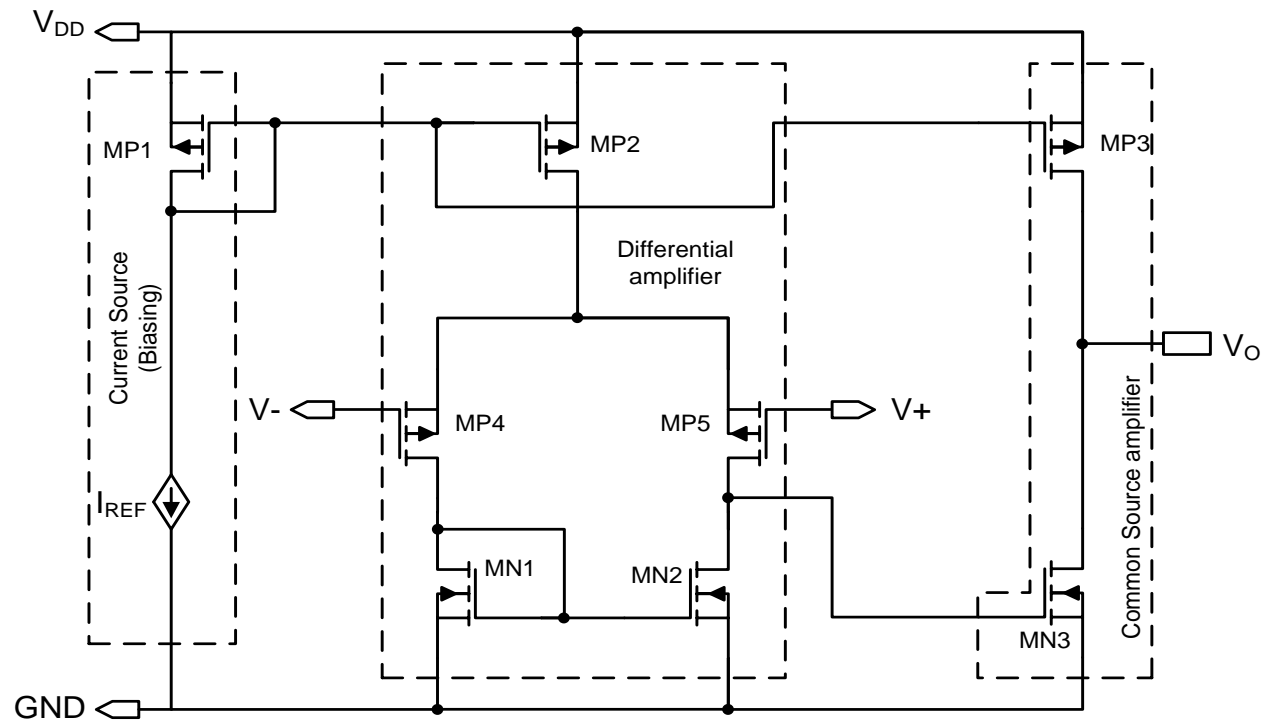




# Triangular Signal Generator (Cont..)

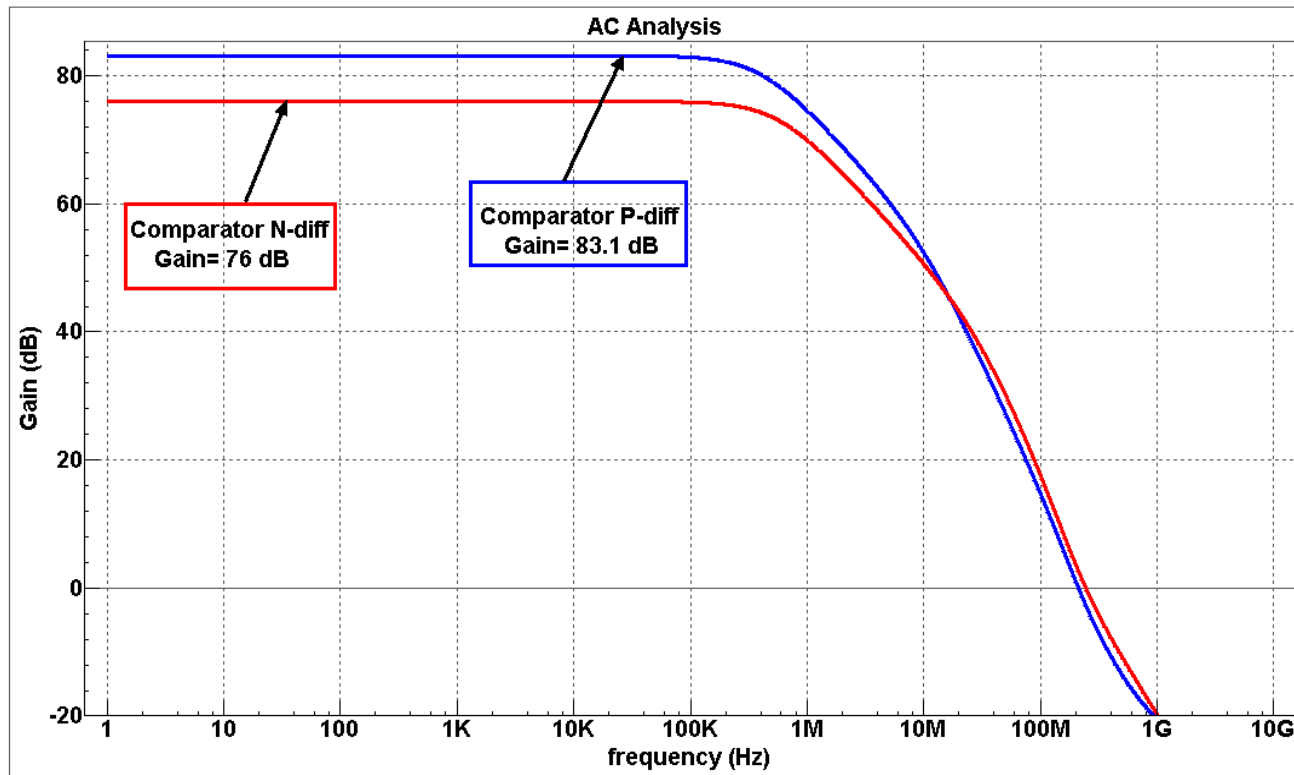
## Comparator P-diff

- Fast and accurate for low input voltages.
- Used to detect the low peak of the triangular signal.



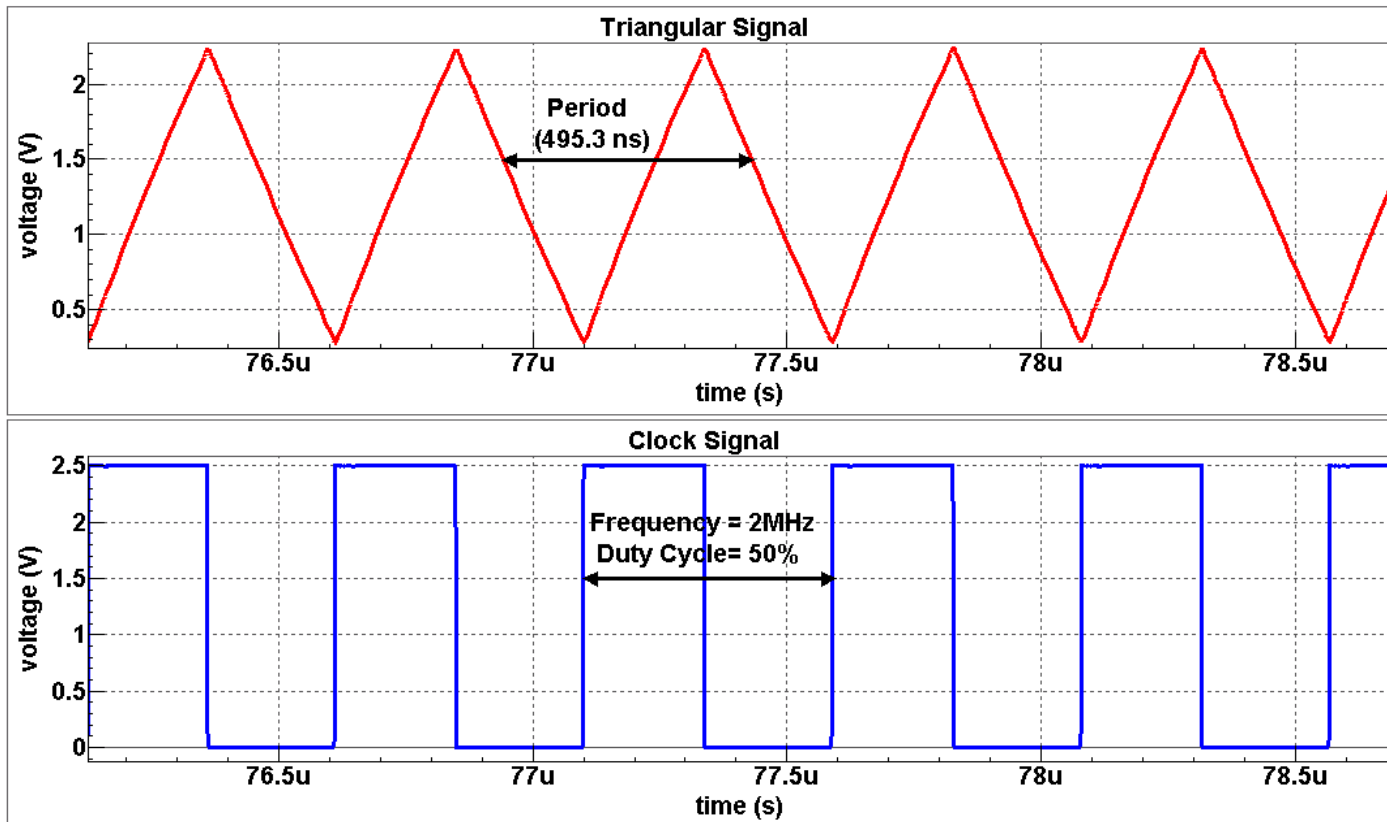
# Triangular Signal Generator (Cont..)

Gain vs. frequency for the designed two-stage comparator



# Triangular Signal Generator (Cont..)

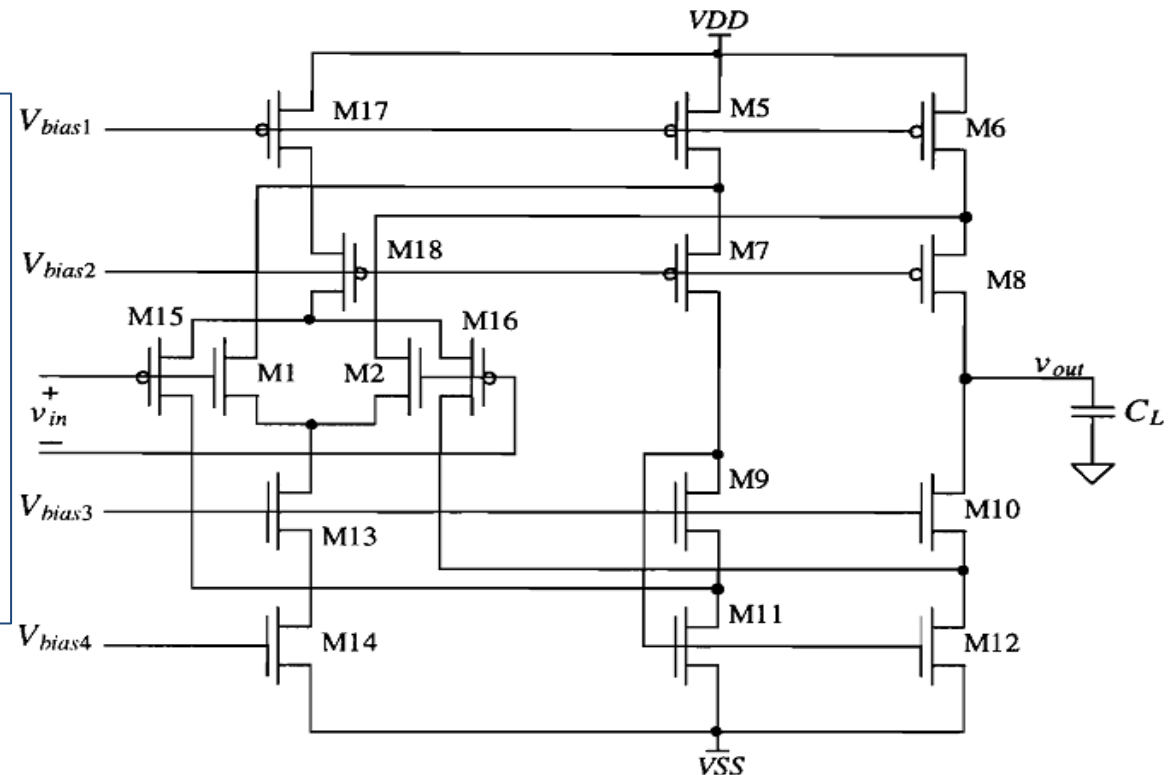
Simulation results for triangular signal and clock signal



# PWM's Comparator

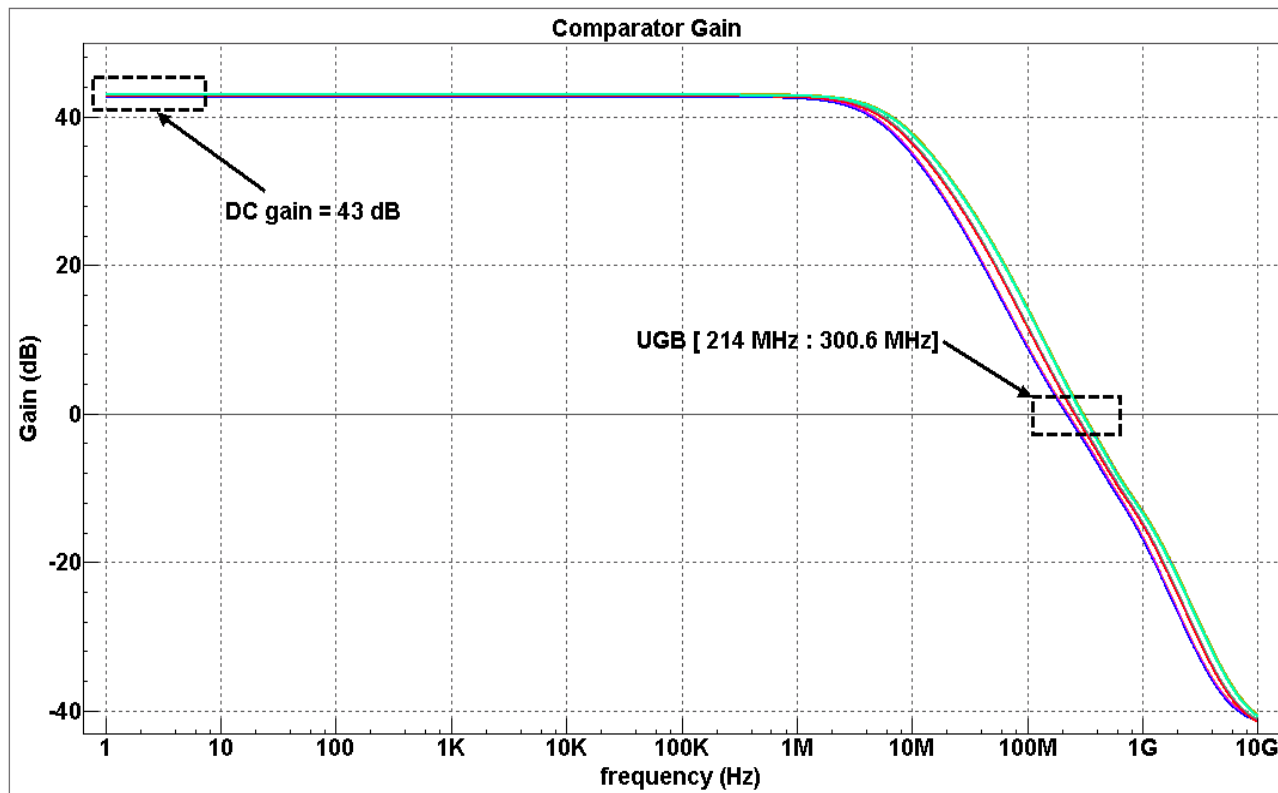
## Rail-to-rail input range comparator

- Used in the PWM controller to generate the required duty cycle
- Consists of:
  - PMOS folded-cascode combined with NMOS folded-cascode.



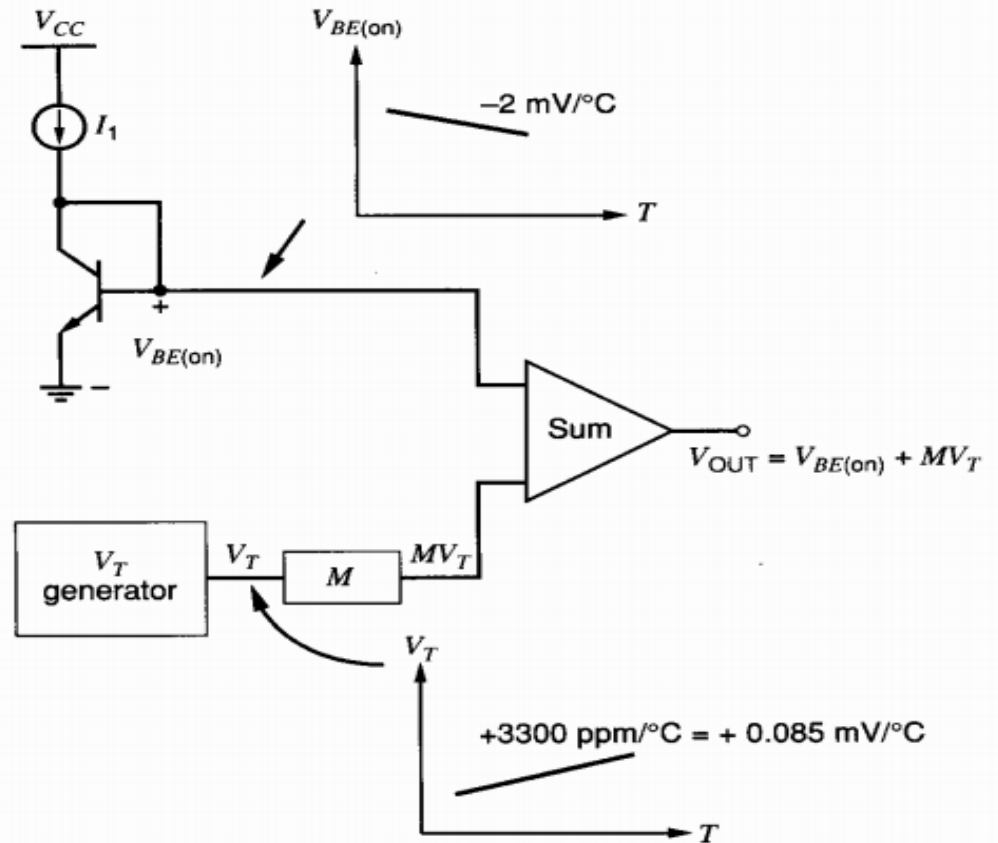
# PWM's Comparator (Cont..)

PMOS/NMOS folded-cascode comparator gain with supply [ $\pm 10\%$ ] and temperature [-40, 25 and 125 C] variations



# Reference Voltage Circuit

Methodology of  
bandgap  
reference voltage  
circuit



# Reference Voltage Circuit (Cont..)

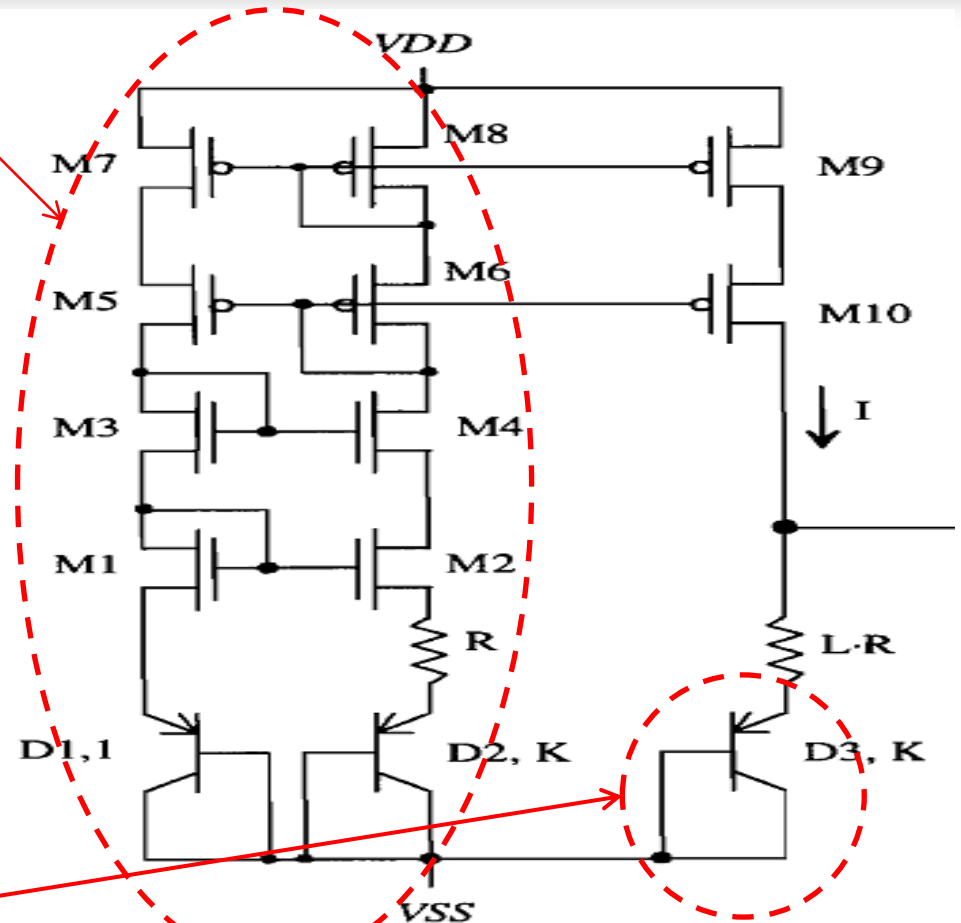
PTAT thermal voltage referenced

$$V_{ref} = I L R + V_{EB3}$$



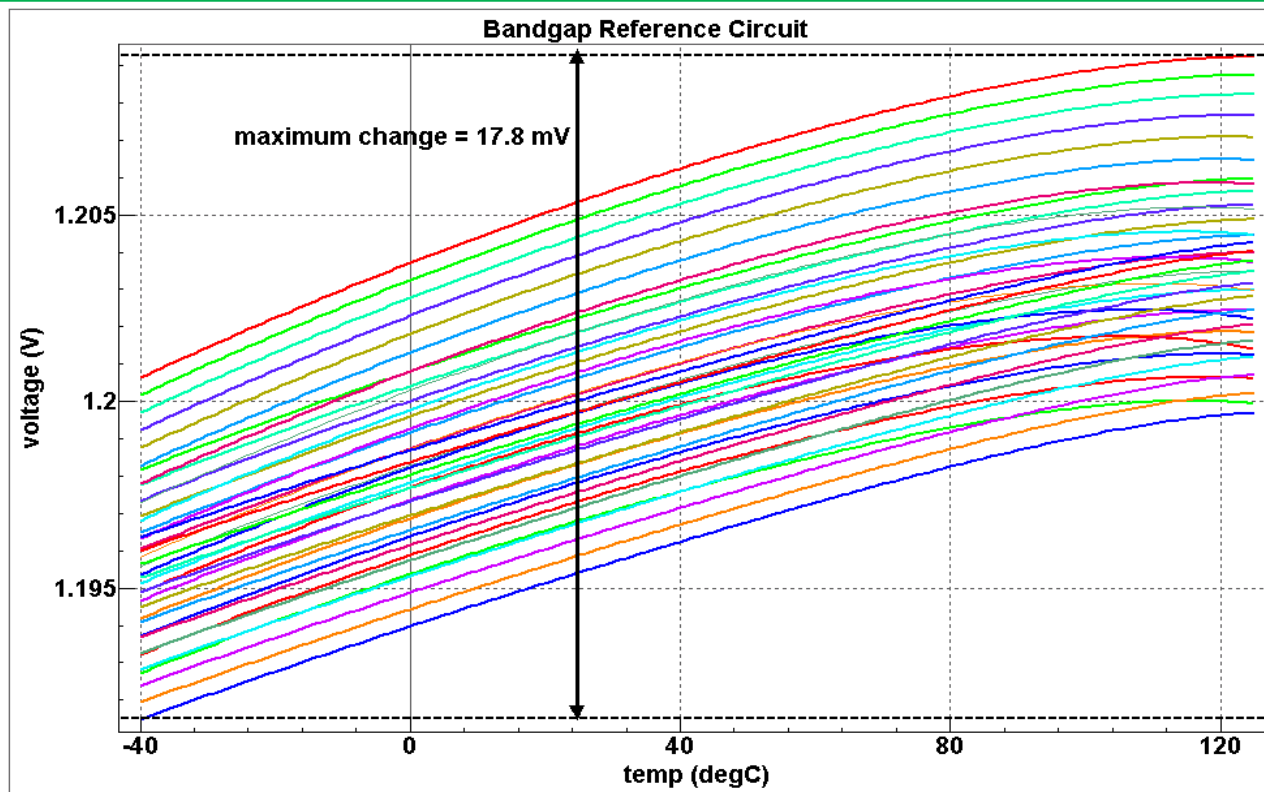
$$V_{ref} = L \ln K V_T + V_{EB3}$$

CTAT diode referenced



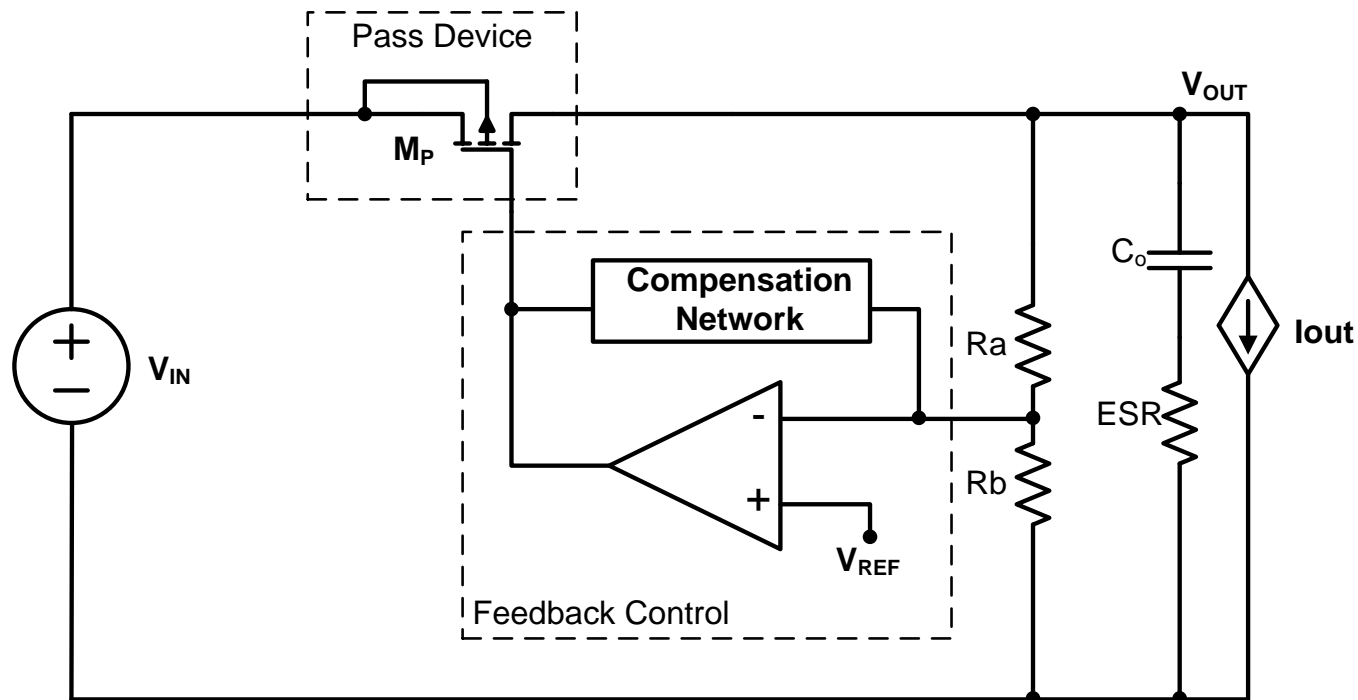
# Reference Voltage Circuit

The output voltage of designed bandgap with temperature sweep [-40°C:125°C],  $\pm 10\%$  change in supply voltage, and process variations



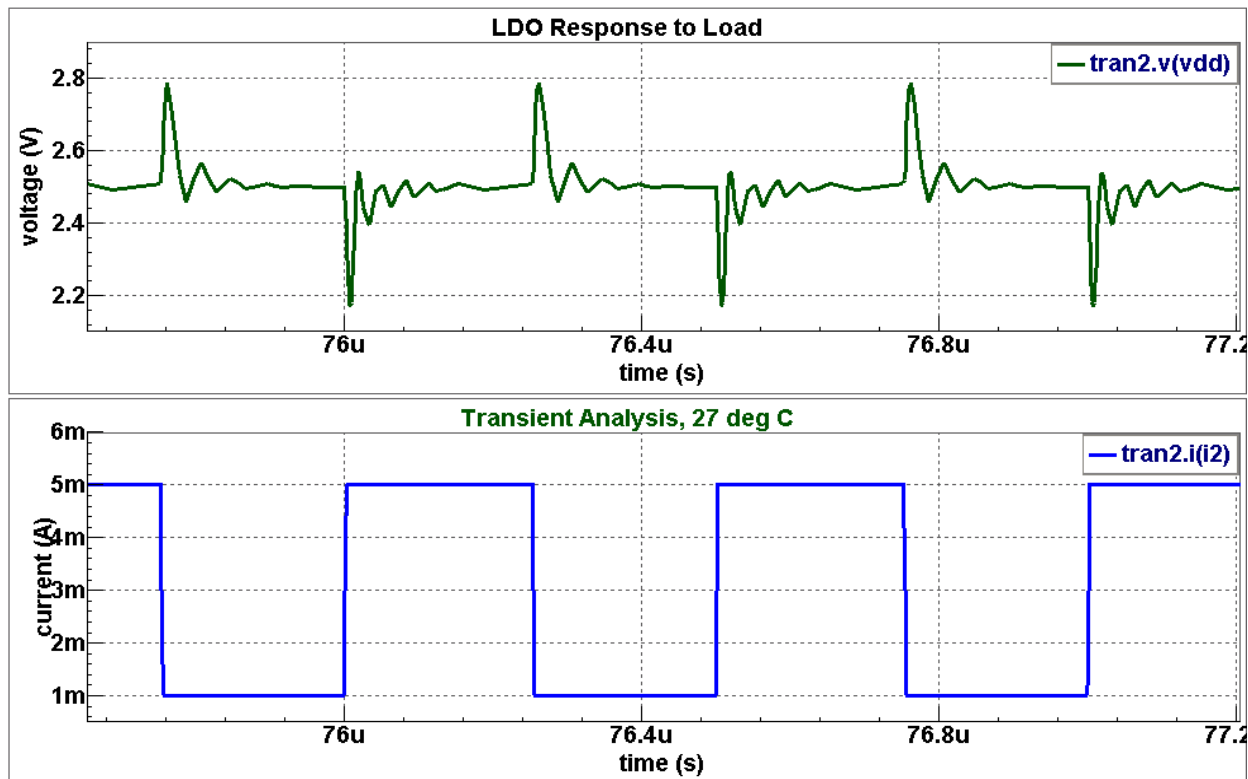
# Design of Supply Voltage Generator

- Using of linear regulator to obtain supply voltage for controller circuits



# Design of Supply Voltage Generator (Cont..)

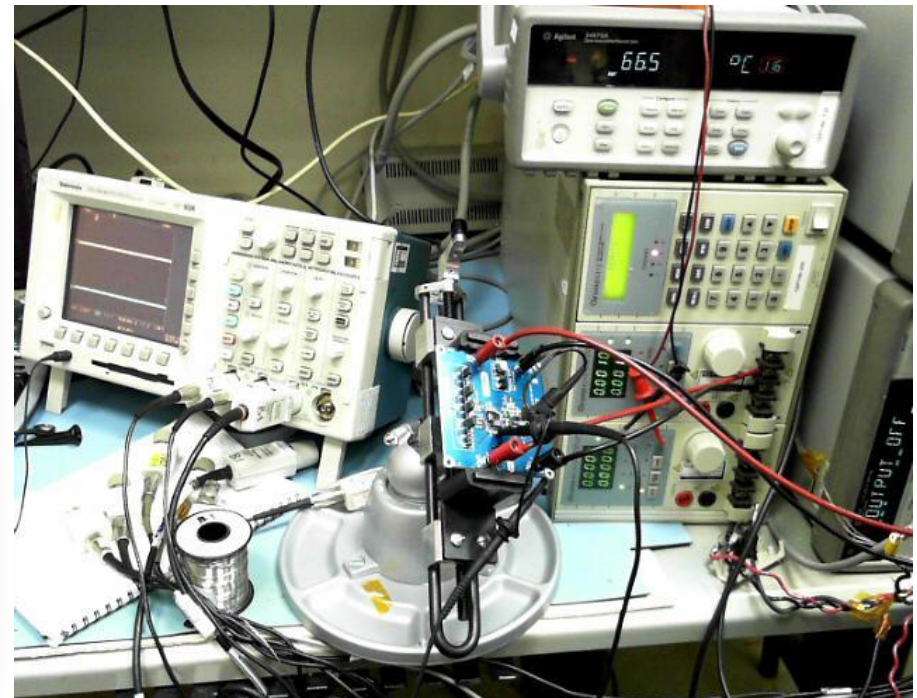
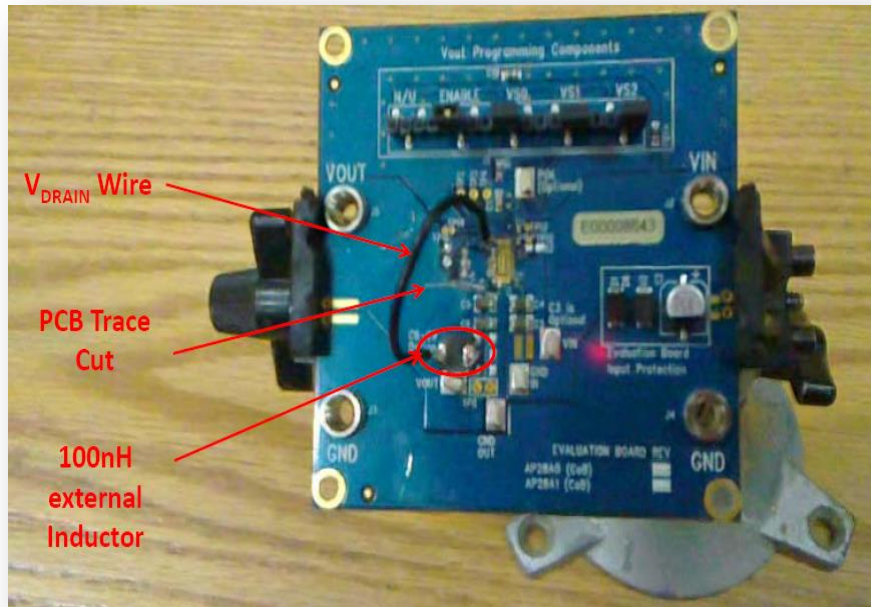
Linear regulator response to output current change  
Worst case =  $\pm 12\%$



# Experimental Results

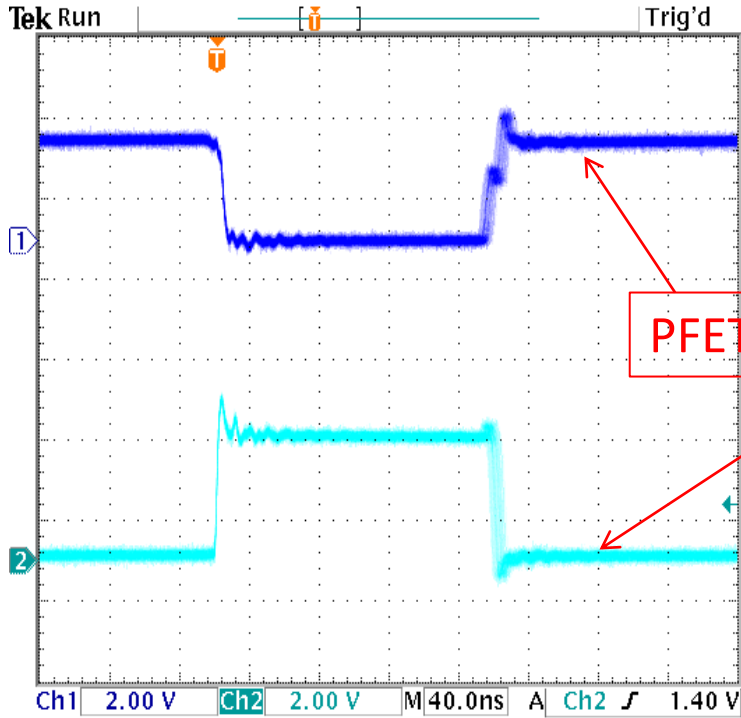
Close view to PCB

Experimental Setup



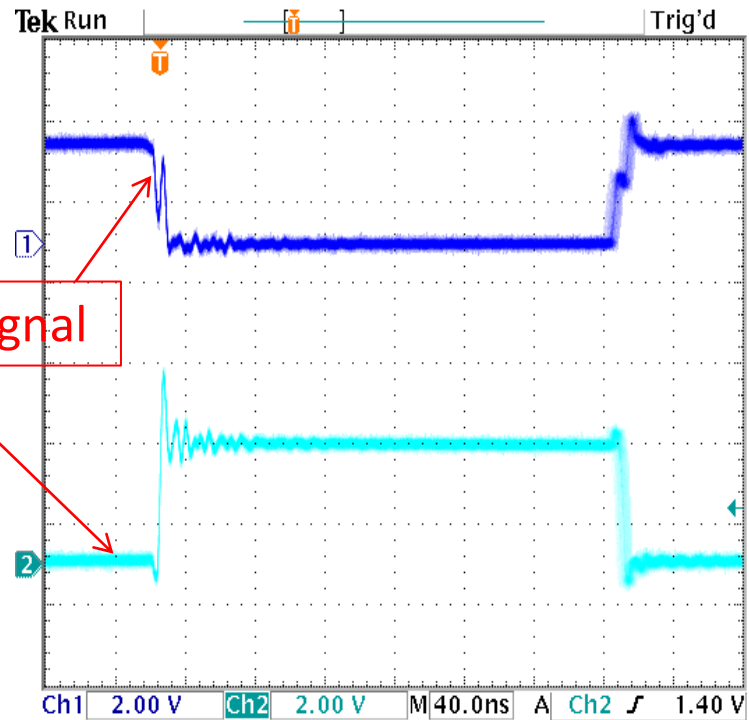
# Experimental Results (Cont..)

$V_{in} = 3V$  and  $V_{out} = 1.2V$



25.40 %

Load = 0A



16.40 %

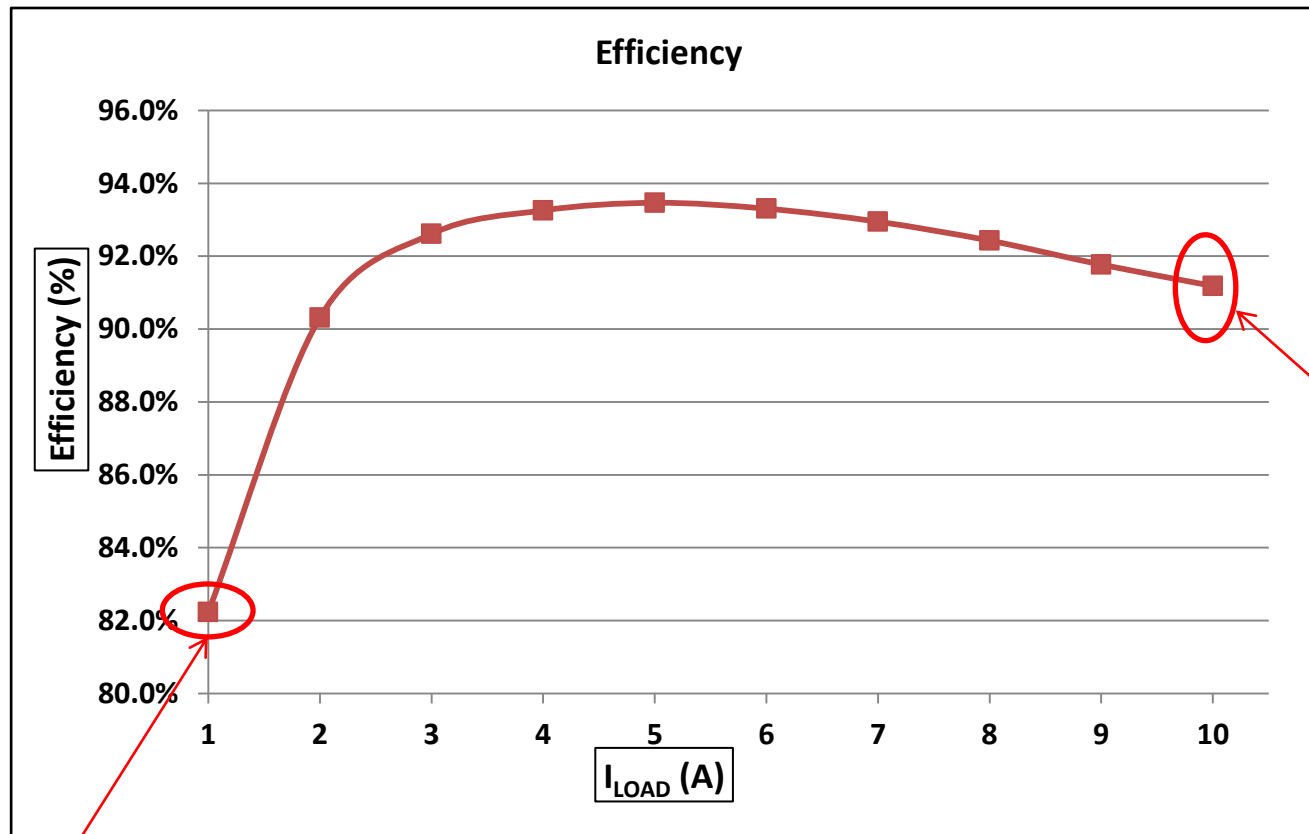
Load = 10A

25 Apr 2012  
18:11:23

25 Apr 2012  
18:14:21



# Experimental Results (Cont..)



Efficiency at light load = 82%

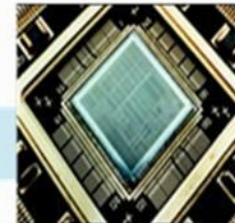
Efficiency at Full Load = 91.18%



# Integrated Two-Stage Power Supply Design



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# Limitations of Buck Converter

- ❑ As the buck input voltage increases and lower output voltages are required.
  - Switching loss increase.
  - Small duty cycle that leads to high peak current in top switch.
  - Degraded transient response.
  - High efficiency cannot be easily obtained.



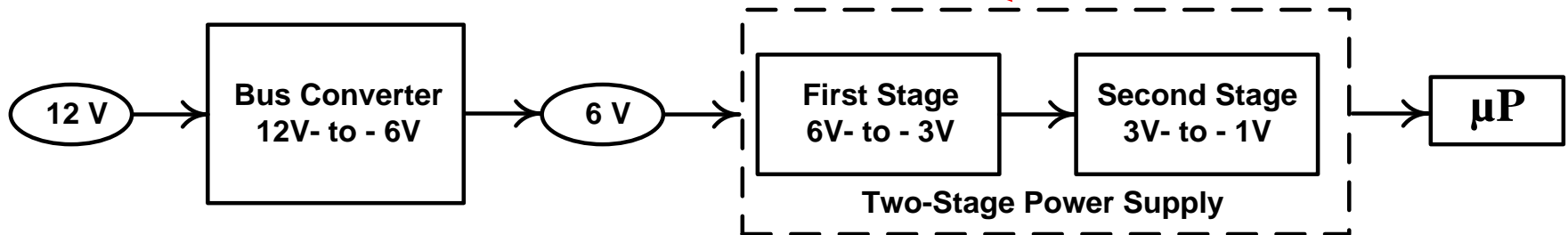
# Limitations of Buck Converter

- If we decrease the input voltage for the buck converter
  - Higher efficiency due to the increase in duty cycle and the decrease in switching loss.
  - The ability to use low-voltage (LV) switches.
    - Decrease the solution footprint .
    - Exhibit lower on-resistance.
  - Reduce the fabrication cost.

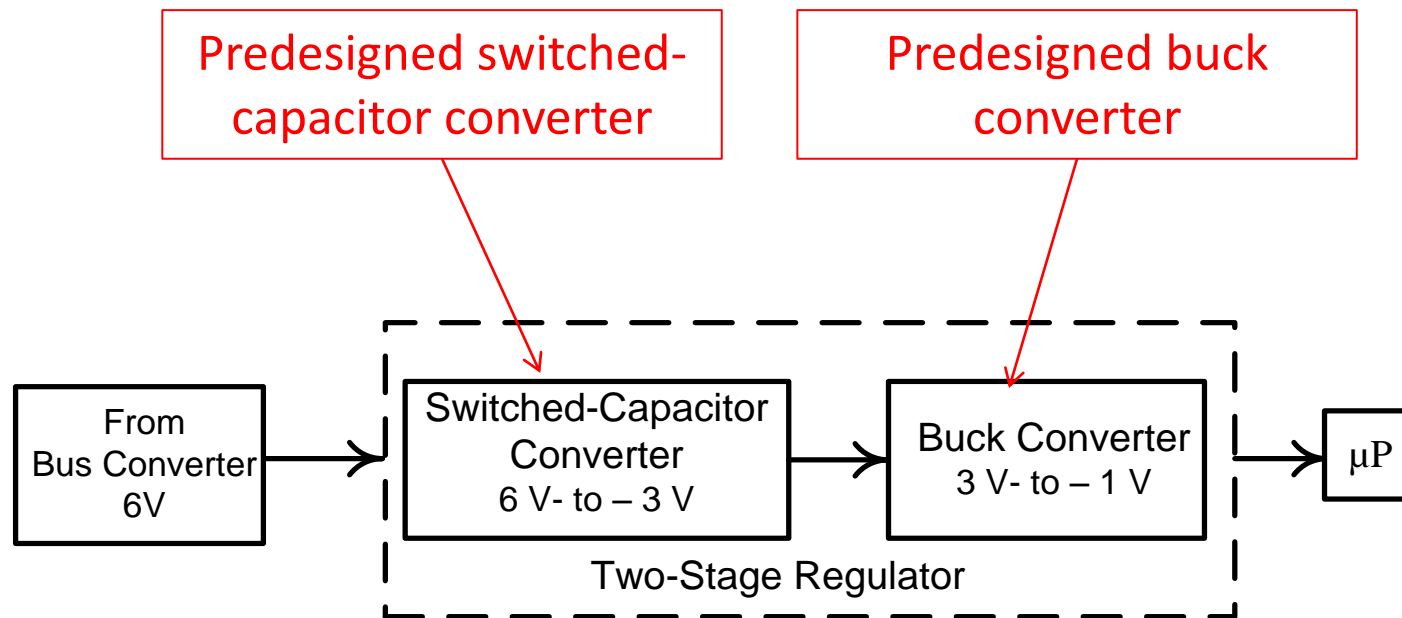


# Proposed Power Architecture

Breaking the 6V-to-1V converter into two stages



# Proposed Power Architecture (Cont..)

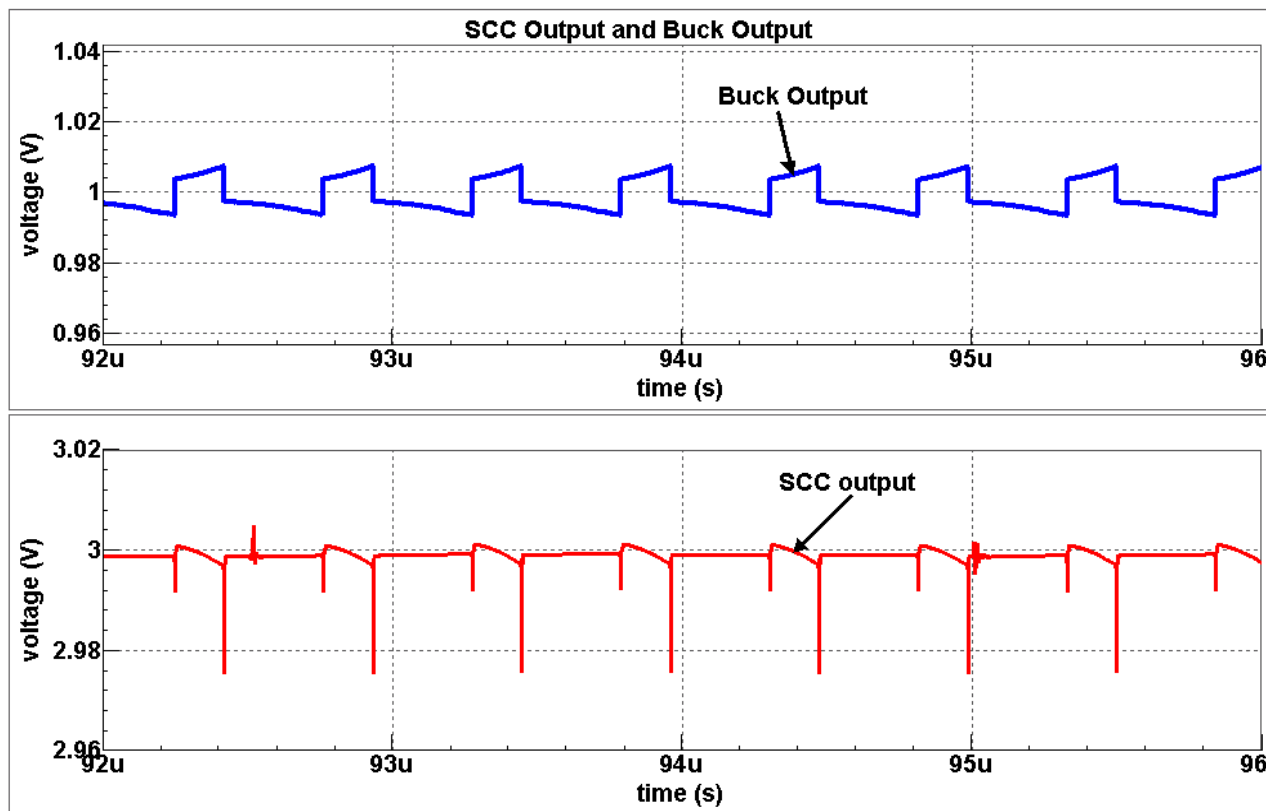


**Buck converter receive 3V instead of 6V which solves the duty cycle and efficiency issues.**



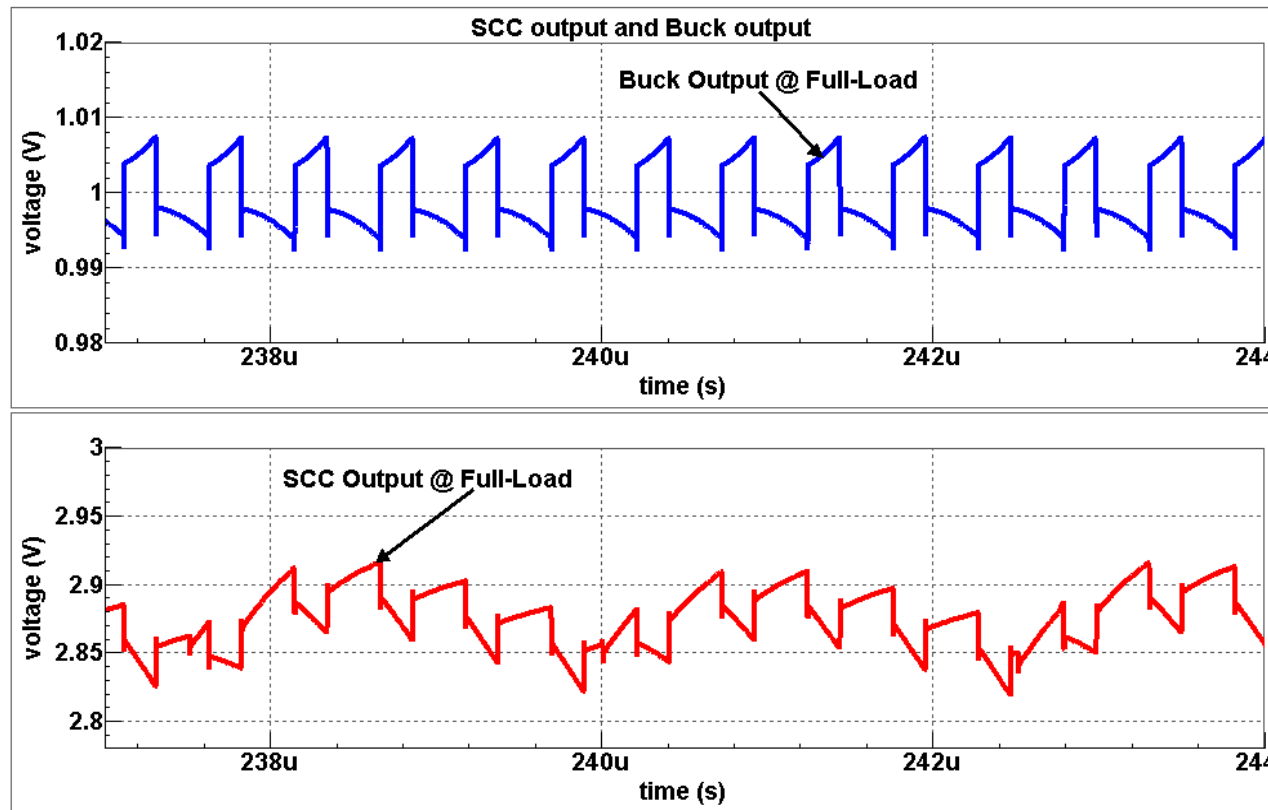
# Integration of The Two-Stage System

SCC's output and buck's output of the two-stage system at no-load



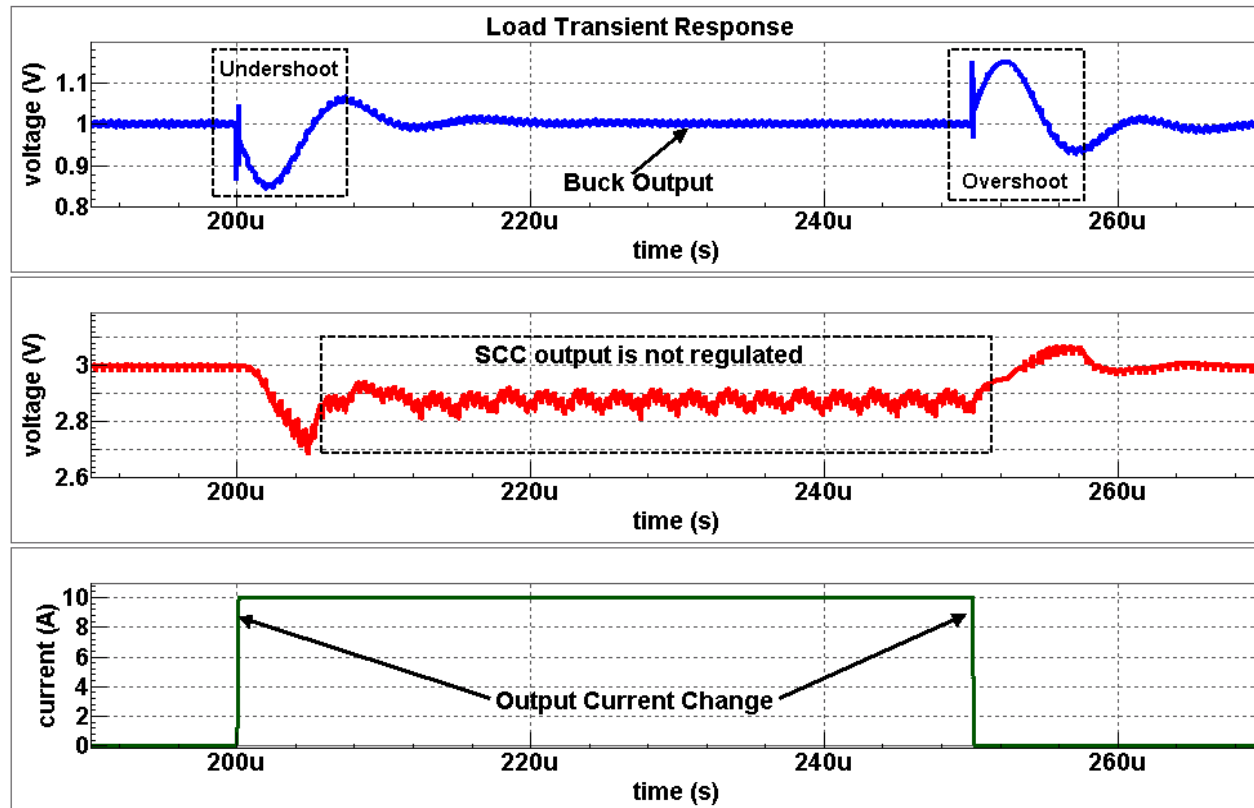
# Integration of The Two-Stage System (Cont..)

SCC's output and buck's output of the tow-stage system at full-load

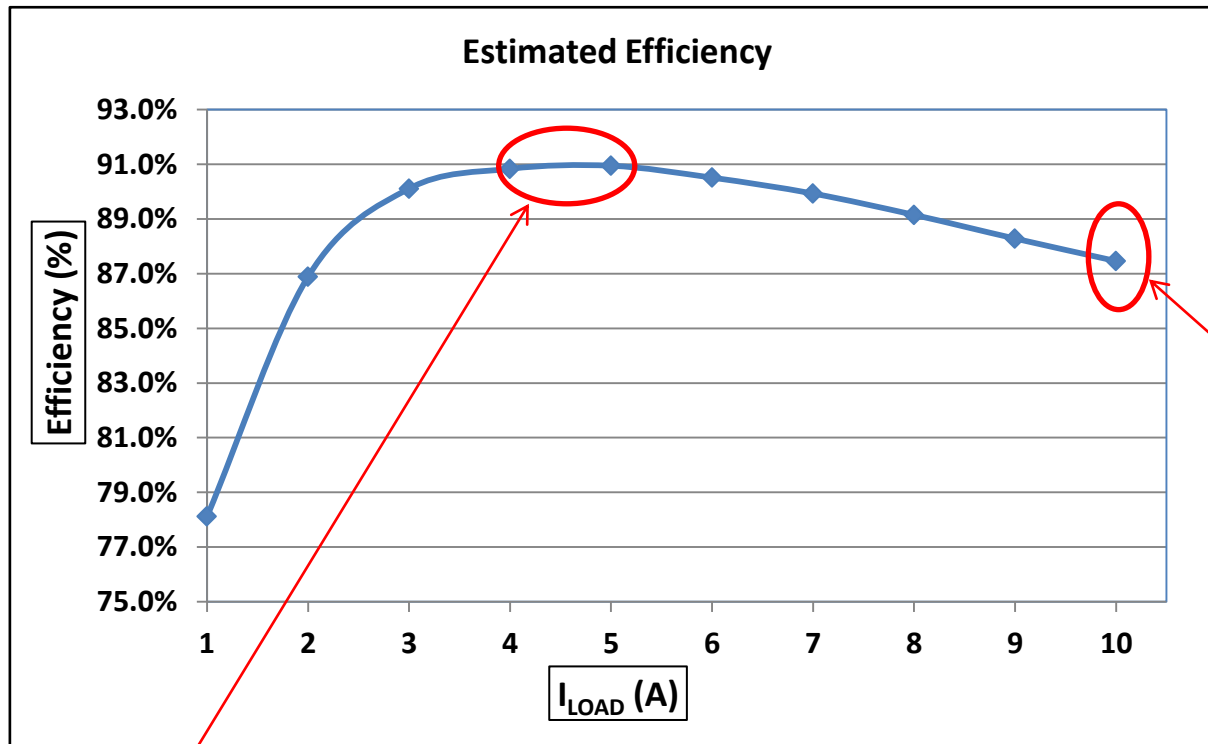


# Integration of The Two-Stage System (Cont..)

## Load transient response of the two-stage system



# Integration of The Two-Stage System (Cont..)



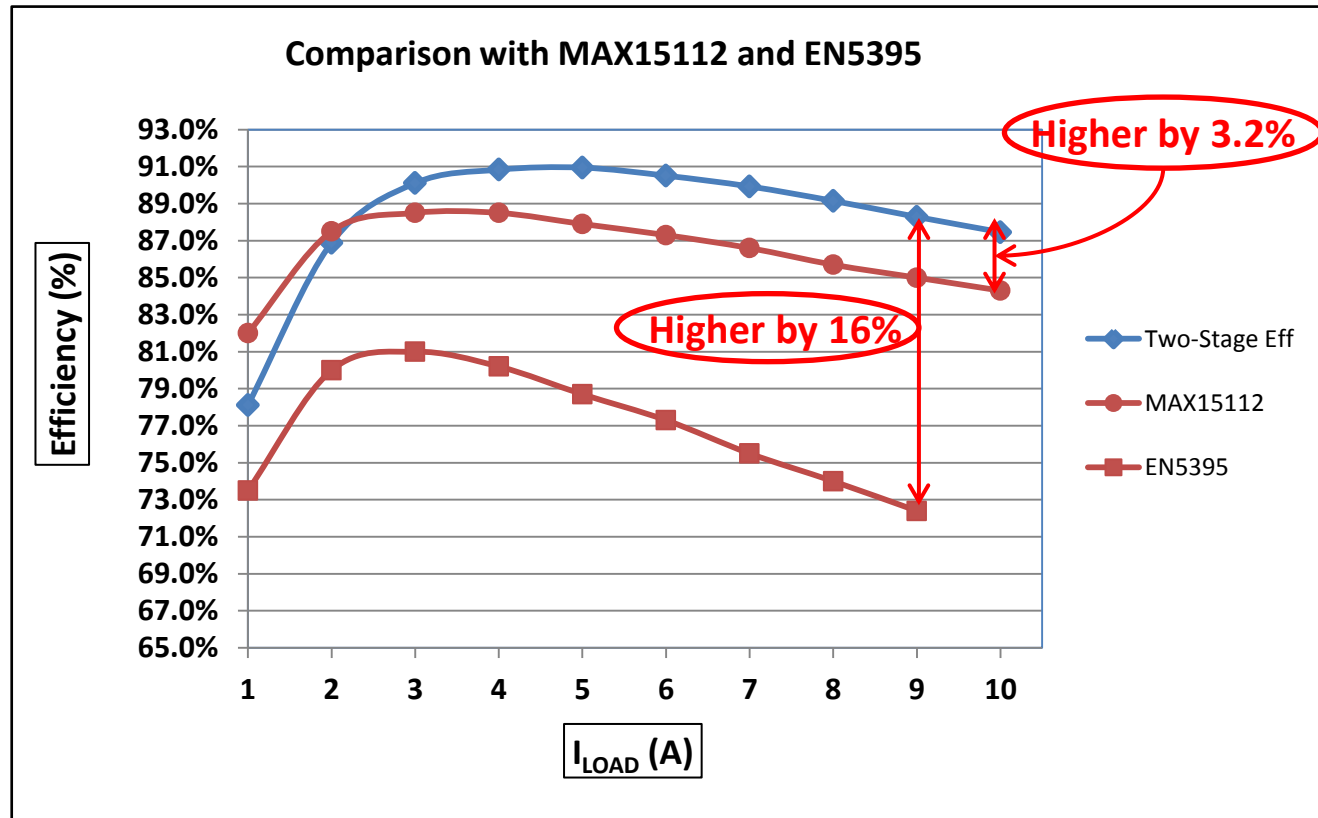
Efficiency at Full Load = 87.5%

Peak Efficiency= 91%



# Integration of The Two-Stage System (Cont..)

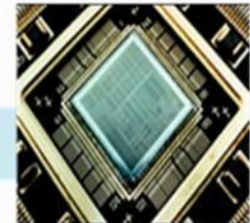
## Comparing two-stage Eff with 2 market examples



# Design of Linear-Nonlinear Control Technique for Buck Converter



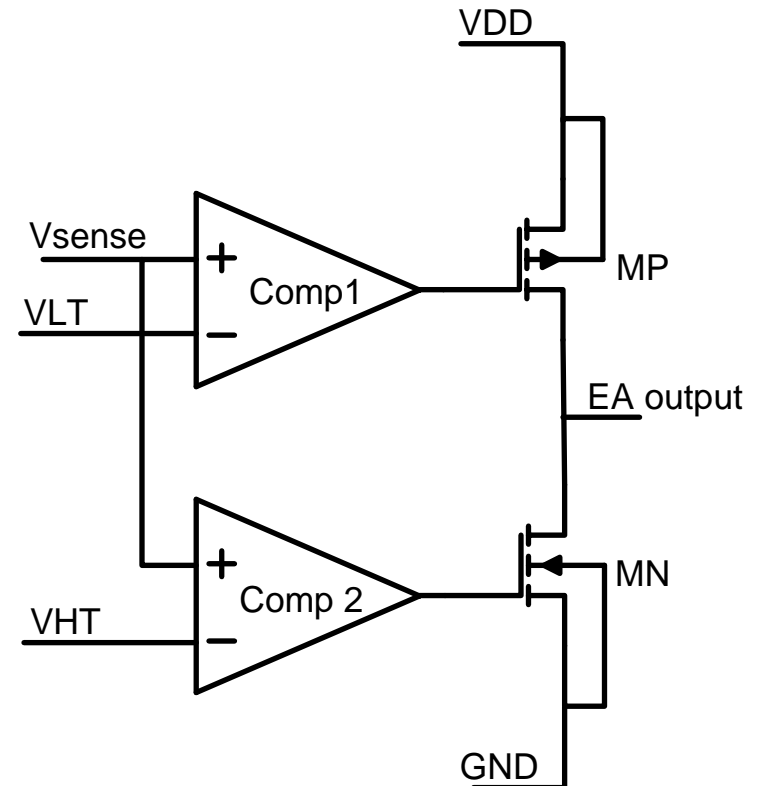
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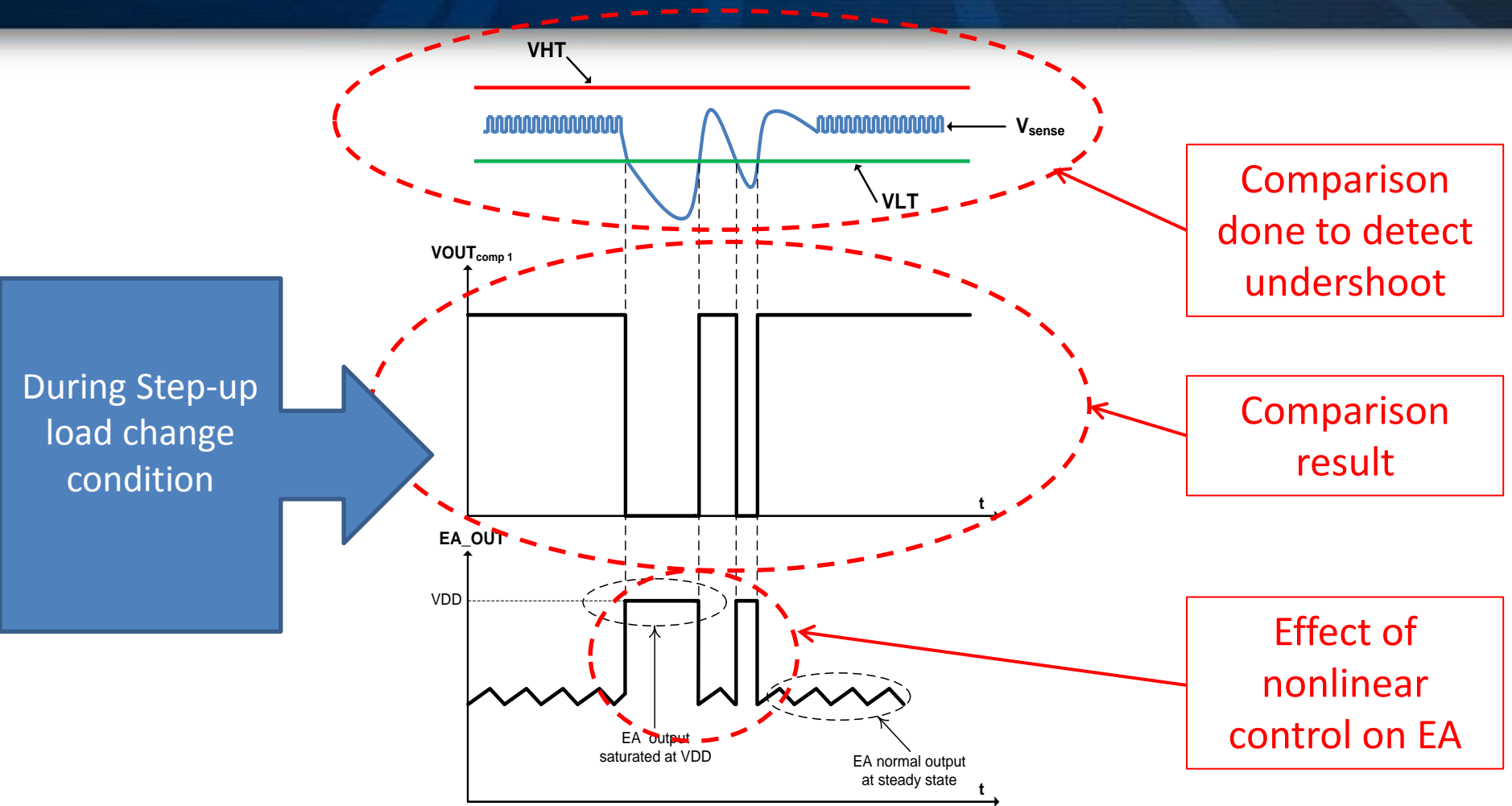
# The Proposed Nonlinear Control Technique

## □ Novel nonlinear control:

- Saturate the EA output at values near the supply voltage or ground voltage.
- Nonlinear control is enabled only during load transient.

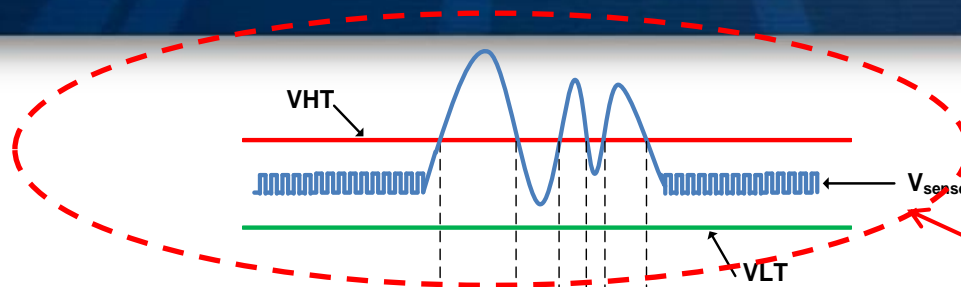


# The Proposed Nonlinear Control Technique (Cont..)

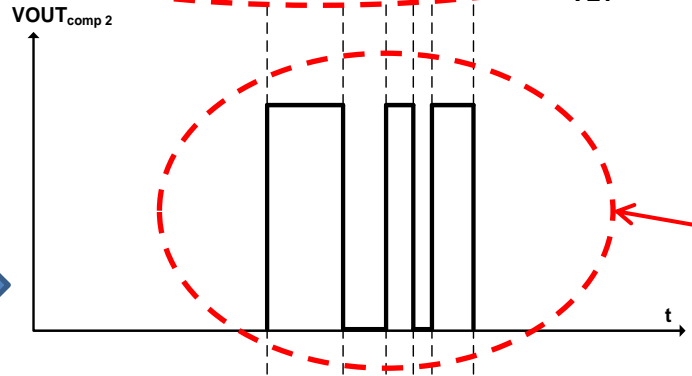


# The Proposed Nonlinear Control Technique (Cont..)

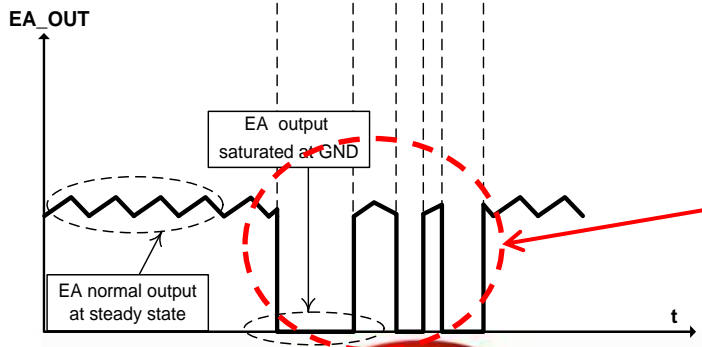
During Step-down load change condition



Comparison done to detect undershoot



Comparison result

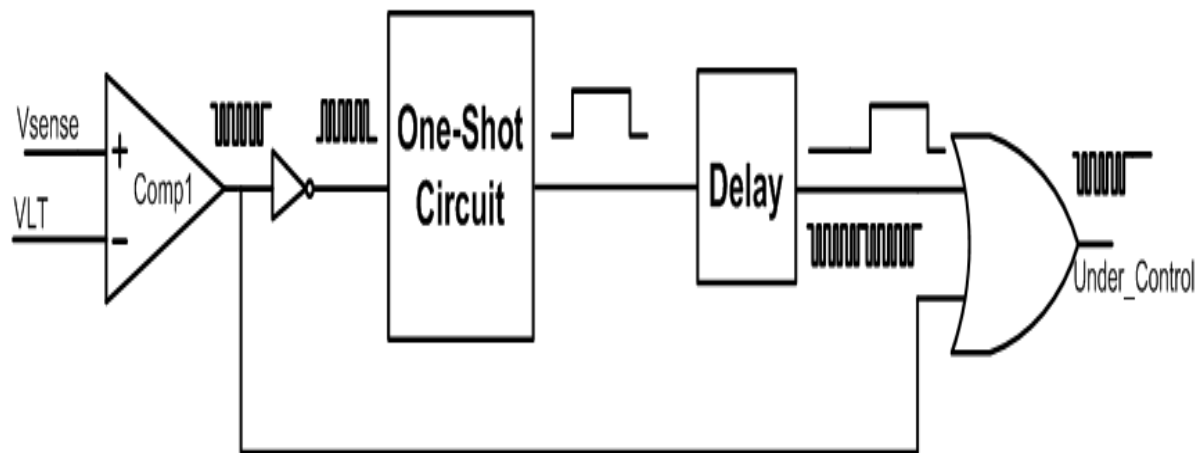


Effect of nonlinear control on EA

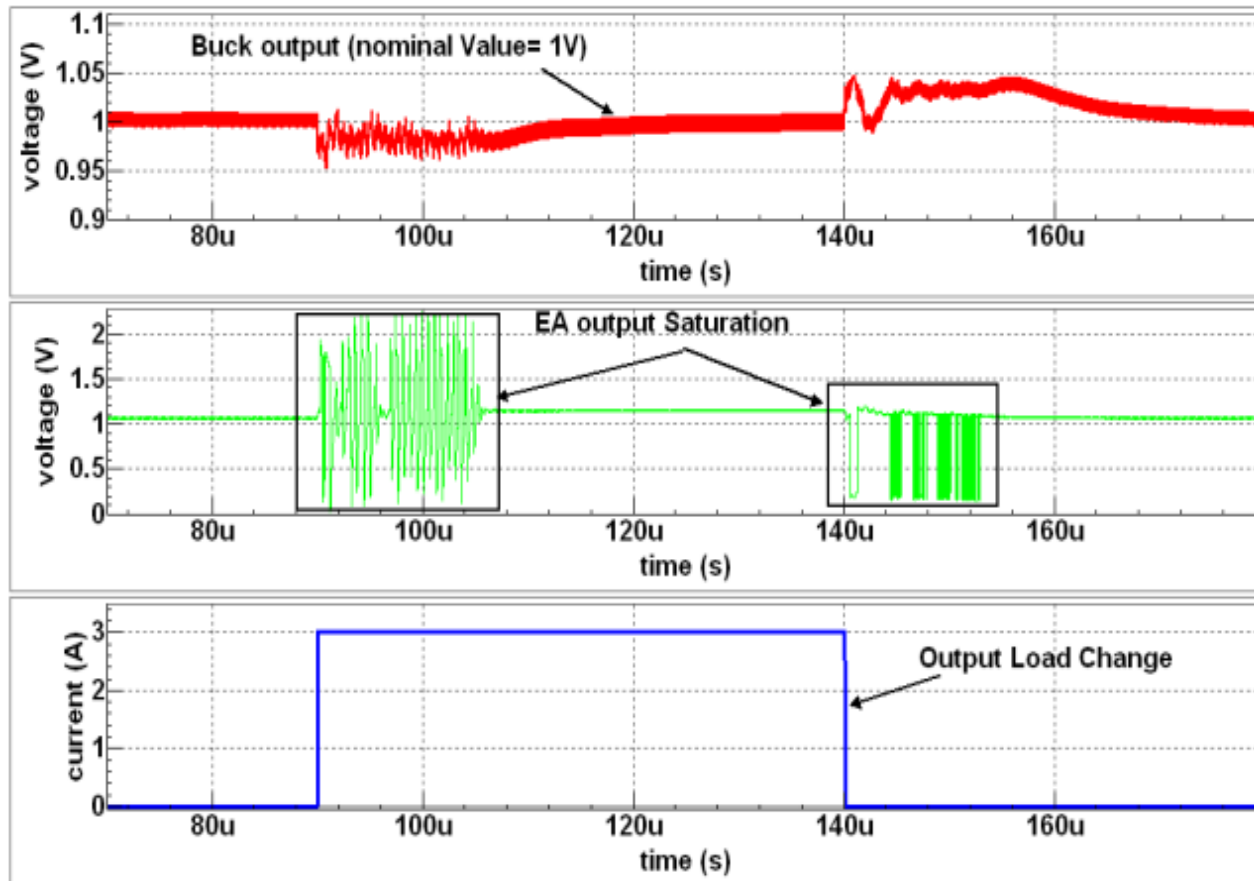


# Nonlinear Operation Monitoring

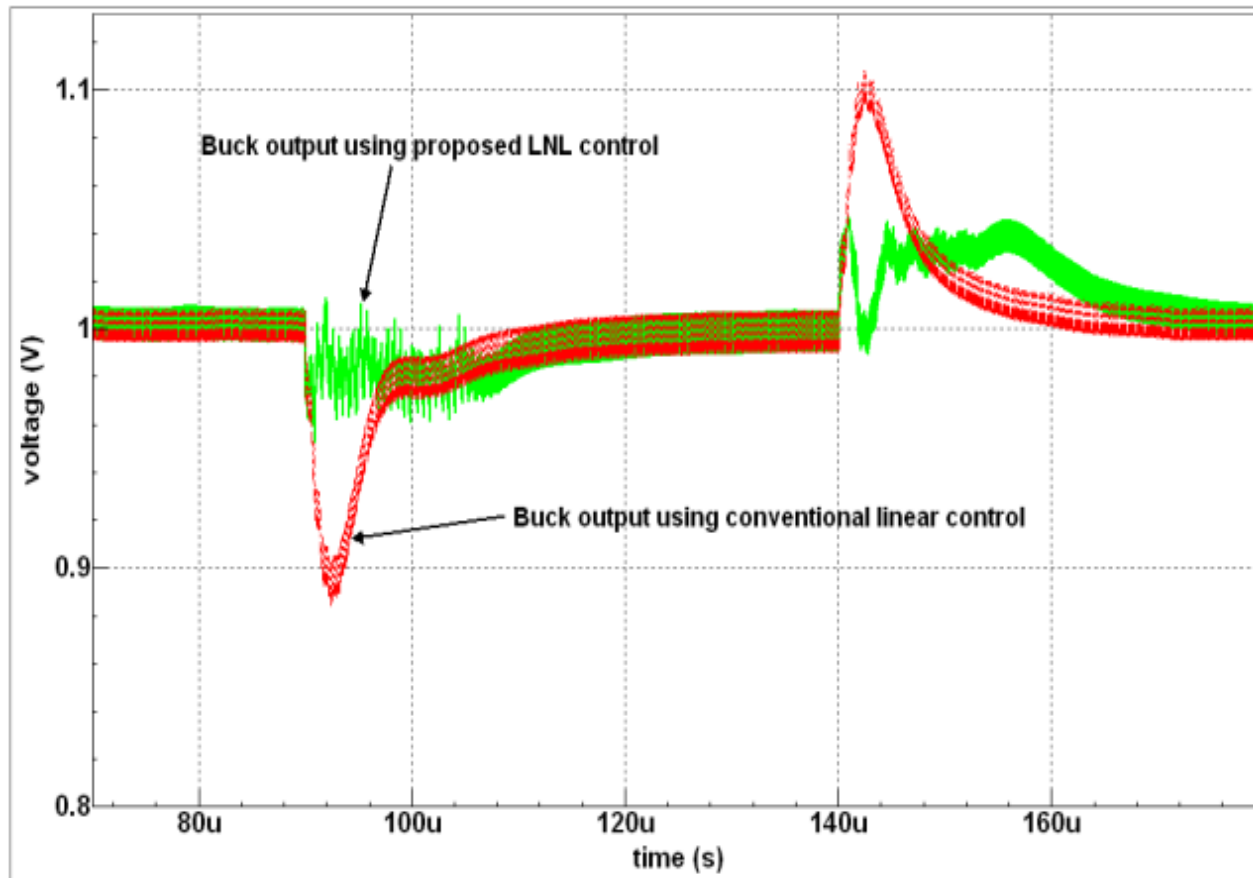
- ❑ If the nonlinear control technique is left without monitoring
  - It could continue in operation by fault and make the buck output oscillate.
  - Stability issue.



# Test and Simulation



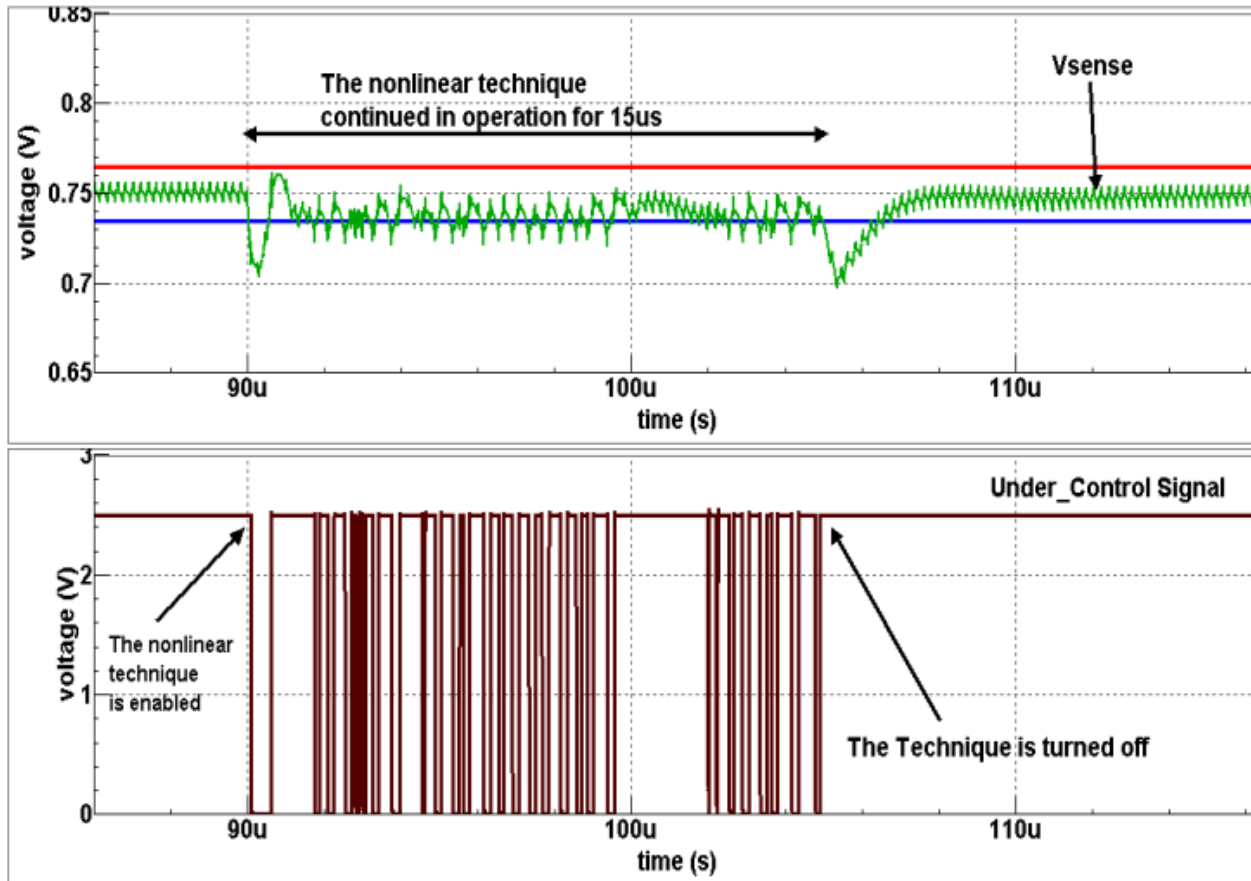
# Test and Simulation (Cont..)



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# Test and Simulation (Cont..)

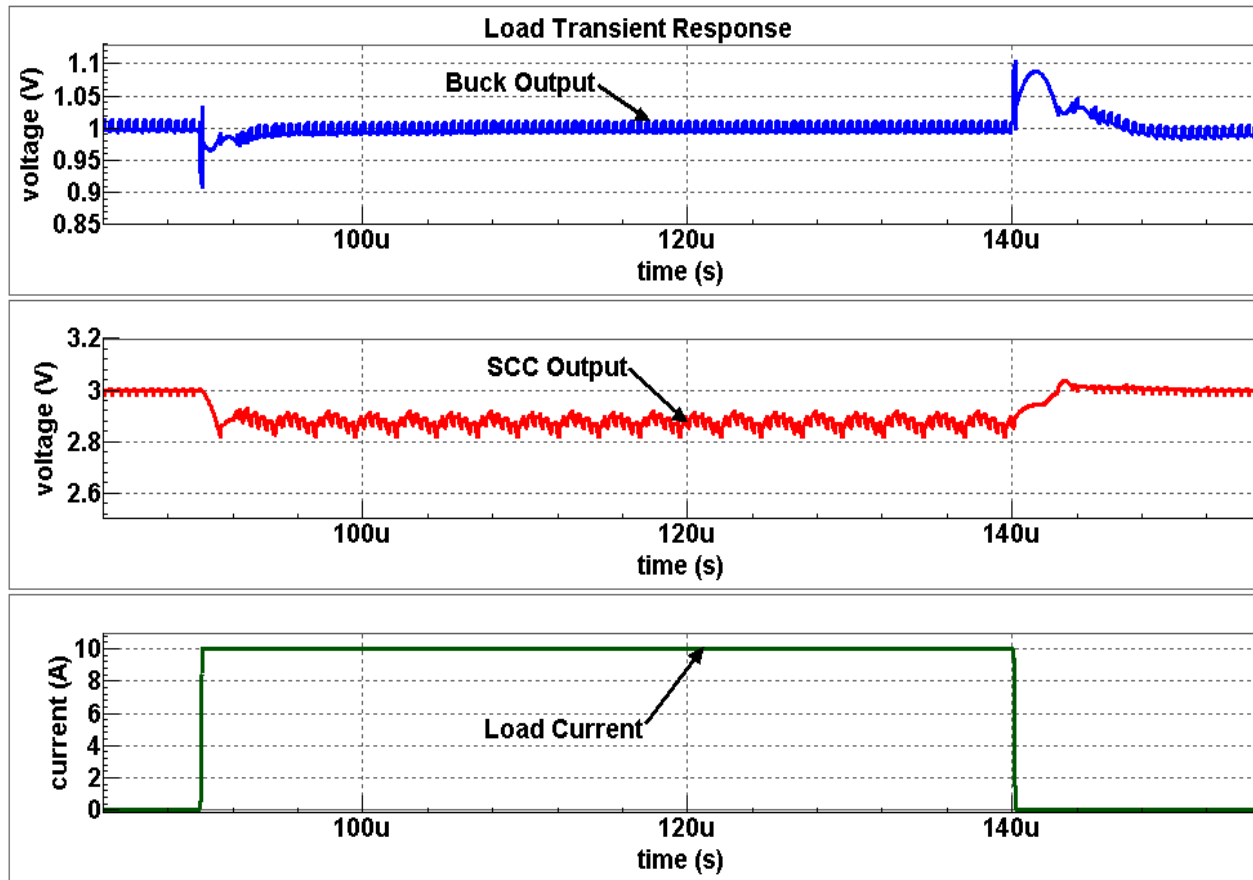


# Test and Simulation (Cont..)

Output Capacitor Value	The Conventional Linear VM	The proposed LNL technique
47 $\mu$ F (ESL=1.5 n, ESR=2 m) +10 u (ESL=0.9 n, ESR=1.5 m)	Undershoot =10.6%	Undershoot =3.9%
	Overshoot =10.1%	Overshoot = 4%
2X 12 $\mu$ F (ESL=0.7 n, ESR=2 m)	Undershoot =11.6%	Undershoot = 4.5%
	Overshoot = 11.1%	Overshoot = 5.2%
12 $\mu$ F (ESL=0.7 n, ESR=2 m)	Undershoot = 12.2%	Undershoot =6.9%
	Overshoot =12%	Overshoot = 4.8%

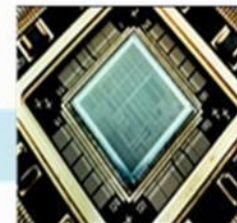


# Test and Simulation (Cont..)



# Conclusion and Future Work

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# Conclusion

- Converter efficiency and size are the most important issues for current consumer electronics.
- There is trade-off between system performance and system complexity.
- Tow-stage DC-DC converters can replace the conventional one-stage buck converter to get higher efficiency and better performance.
- Two-stage DC-DC converters increase the system complexity at the first glance, but replacing the high rating FETs by a lower one decreases the cost and size. At the worst case, the size of the converter would be the same of that of one-stage converters.



# Conclusion

- Conventional voltage mode control in buck converter is not sufficient for fast transient response.
- Nonlinear control can be used to side by side with the conventional linear control to enhance the transient response .
- Nonlinear control not only decrease undershoot and overshoot percentages. It can be also used to obtain the same percentages with smaller output capacitor.
- Two-stage converter in addition to nonlinear control can be used to design a high performance DC-DC converter for low-power processors.



# Future Work

- ❑ Different techniques used to decrease the losses of buck converter at light loads.
  - Most portable devices are put in idle mode (stand-by mode) when there is no operation. At this mode, the load current of DC-DC converter become very low. Efficiency at light load can shorten the battery life.
  
- ❑ Design of low cost, efficient, and small size power supply for PA used in modern smart phones.
  - PAs are very sensitive for noise comes from DC-DC converters. Linear regulator are brilliant choice for such applications. Linear regulator is not efficient. Cascading a step-up/step-down switched capacitor converter followed by a linear regulator would be more advantageous.



# Publications

- Yasser Noor, Shimaa Nagar, **Mohamed Saad**, Mohamed Orabi, “MOSFET gate drive circuit design considerations for integrated high switching frequency buck converter”, Published in the first International Conference of Energy Engineering, Dec 2008 Egypt.
- **Mohamed Saad**, Mohamed Orabi, El-Sayed Hasaneen, Ashraf Lotfi, “ Design of Integrated High Efficiency Two Stage POL DC-DC Converter”, Published in the International Middle-East Power System Conference, Dec 2010 Egypt.
- **Mohamed Saad**, Mohamed Orabi, El-Sayed Hasaneen, Ashraf Lotfi, “A Novel Linear-Nonlinear Technique for Fast Transient Buck Converter”, IEEE Telecommunications Energy Conference, 2011, INTELEC 2011.
- **Mohamed Saad**, Mohamed Orabi, El-Sayed Hasaneen, Ashraf Lotfi, “Low-Cost Efficient Tow-Stage POL Power Supply”, IEEE Telecommunications Energy Conference, 2012, INTELEC 2012.



# Discussion



# Thanks

